

*Single, Double  
or Self-centering!*

**FMS**

**Morse e Cubi / Vises & Vise Towers**

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# VALIGETTA DI CAMPIONATURA FMS (Art.860)

## FMS SAMPLE KIT CASE (Art.860)

**NEW**

Art.860 T.1x300


**Art. 983**

 Valigetta di campionatura morsa Art.860 T.1x300  
 Sample kit case Art.860 T.1x300 vise

Cod. 0.98.30000

**PRICE LIST €**
**SPECIAL PRICE €**
**All'Interno - Inside:**

Art.810L	Art. 806B	Art.297 16/18
Art. 807	Art. 806C	Art.850H
Art. 810X	Art.806D	Art.370 T1 Std
Art. 814	Art.806E	Art.375 CH12
Art. 810J	Art.806F	- -
Art. 814	Art.298	- -



## SIMBOLOGIA DATI TECNICI

## TECHNICAL DATA ICONS

<b>GANASCE</b> JAWS		Piane Straights		A gradino With step		Oscillanti Floating		Oscillanti con inserti regolabili Floating with inserts adjustable		Prismatiche Prismatic
	<b>PIASTRE</b> GANASCE JAW PLATES		Discendente Pull down		Piana Straight		Cambio rapido manuale Quick manual change		GRIP GRIP	
<b>POSSIBILITÀ</b> POSSIBILITY			Predisposizione Zero Point Zero Point Ready		Cubi-morsa Vise tower		Divisore Automatico Automatic dividing head		Divisore Meccanico Mechanical dividing head	
	<b>PAGINE</b> PAGES		Lavorazioni a 5 assi 5 axis machining		Accessori & Ricambi Accessories & Spare Parts		Istruzioni corretto utilizzo Instruction for a proper use		Diagrammi forze di serraggio Clamping force diagrams	

# Morse e cubi morsa / Vises & vise-towers

## FMS SERIES


 Precisione / Accuracy  
 $\pm 0,02\text{mm}$ 

 Durezza / Hardened  
**HRC 58 $\pm$ 2**

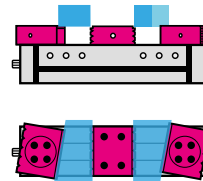
**Un sistema modulare flessibile con centinaia di ganasce disponibili**  
*A Flexible modular system with hundreds of jaws available*

### ESTREMA VERSATILITÀ / EXTREME VERSATILITY

- 3 posizioni per la ganascia fissa; • Serraggio dall'esterno all'interno e viceversa;
- Posizionamento verticale-orizzontale-laterale; • Collegamento: fianco a fianco, dorso a dorso, fianco a dorso; • Possibilità illimitata per ganasce speciali; • Sostituzione semplice e precisa delle ganasce;
- Elemento di prolunga per pezzi fuori misura; • Sistema di serraggio meccanico, idraulico, pneumatico elettrico o con moltiplicatore di potenza, tramite comando manuale, a pedale o mediante pulsante elettrico (vedi pag. 12); • Costruzione solida e compatta e massima apertura rispetto alla sua lunghezza;
- Flessioni praticamente ridotte di due volte rispetto alle precedenti morse modulari standard; • Accurata ripetibilità di posizionamento del pezzo da lavorare; • Precisioni geometriche con tolleranze entro 0,02 mm; • Protezione integrale dalla penetrazione di corpi estranei tramite piastre scorrevoli; • Possibilità di trasformazione di ogni morsa singola in morsa autocentrante o in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale. (ESEMPI APPLICATIVI A PAGINA 5.76).

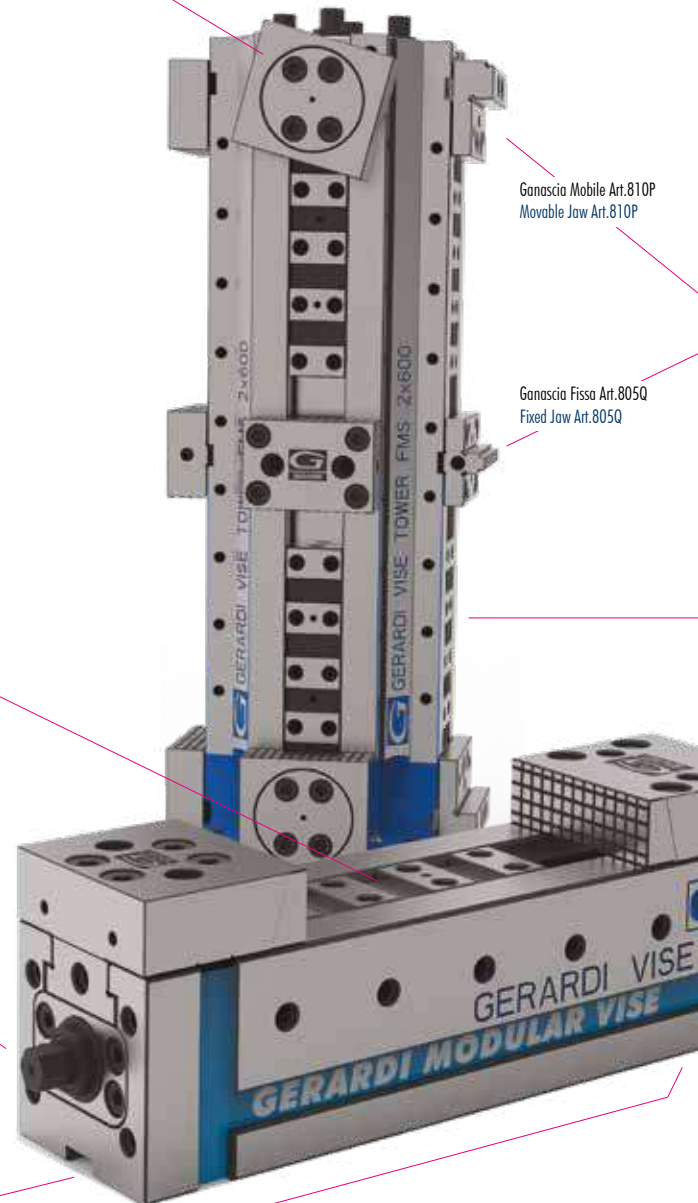
- 3 positions for the fixed jaw; • Outside to inside clamping and viceversa; • Vertically, horizontally and sideways vise positioning; • Side to side, back to back and back to side vise positioning; • Unlimited special jaws; • Simple and precise exchange of jaws; • Extension element for extra-long pieces; • Mechanic, hydraulic or pneumatic or electrical clamping system or with pressure multiplier, through manual, pedal or push button control (see page 12); • Space saving design, solid construction and maximum blocking ratio to total length; • Deflection reduced two times with respect to the STANDARD modular vises; • Very accurate repeatability of workpiece position; • Geometrical accuracy with tolerances within 0,02 mm; • Integral protection from chips and dirt through sliding protection; • Possibility to transform each single vise in a self-centering vise with possibility to block from outside to inside and vice versa and in a double vise through the simple substitution of the jaws on the universal vise body base.

(APPLICATION EXAMPLES ON PAGE 5.76)



#### Ganasce Mobili Oscillanti

per serraggio di pezzi irregolari

*Floating Movable Jaws*  
 for irregular workpieces

 Ganaschia Mobile Art.810P  
 Movable Jaw Art.810P

 Ganaschia Fissa Art.805Q  
 Fixed Jaw Art.805Q


#### Vite a doppio filetto e slitte guidate

*Double thread spindle & guided slides*

Vite principale (completamente protetta) con filetto destro e sinistro e slitte lunghe quanto il corpo base e guida con più chivette per ganasce mobili

Completely protected main spindle with left and right thread and slides long as the vise base with multiple movable jaw positions



#### Chivette di Posizionamento

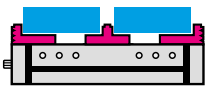
*Positioning Keyways*

Chivette longitudinali e trasversali sia sulla base per posizionamento orizzontale, che in testa per posizionamento verticale

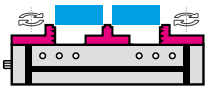
Longitudinal and cross keyways both on the base bottom surface for horizontal positioning and on the side for vertical positioning

Nata espressamente per i centri di lavoro, la gamma FMS permette ottimizzazioni di serraggio con riferimenti precisi in spazi contenuti, usure inesistenti e rigidità impensabile (spessore della base raddoppiato), possibilità di bloccare più pezzi contemporaneamente con l'ausilio di sistemi meccanici, pneumatici, elettrici o idraulici. Tutte sono disponibili/predisposte sia per piazzamenti verticali che orizzontali. Serraggi di qualsiasi lunghezza. La caratteristica (Brevettata) che meglio contraddistingue questa serie di morse consiste nella possibilità di trasformare ogni morsa singola (cioè adibita al serraggio di un singolo pezzo) in una morsa auto-centrante con bloccaggio concentrico dall'esterno all'interno e viceversa e in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale. Tutto ciò ne suggerisce l'impiego in situazioni produttive caratterizzate da lotti di pezzi estremamente diversi fra loro riducendo tempi di set-up e garantendo un'accurata ripetibilità di posizionamento e quindi di precisione migliorando l'efficienza globale del sistema produttivo.

*Born to be dedicated to machining centres, FMS series of vises allow workholdings with perfect alignment in a space saving design, extremely high wear resistance, with deflection reduced 2 times in respect to the STD modular vises (base thickness doubled), possibility to clamp more pieces simultaneously with mechanic, hydraulic pneumatic or electric devices. You can use them both for vertical and horizontal clamping without any price charge. Grip any work length. The feature (Patented) which identifies this line of vises consists in the possibility to transform each single vise (1 piece clamping) in a self-centering vise with possibility to block from outside to inside and viceversa and in a double vise through the simple substitution of the jaws on the universal vise body base. All that suggests their use in the production of lots of highly different pieces reducing set-up times and assuring very accurate repeatability of workpiece position and precision, increasing the global efficiency of the production process.*



Serraggio particolare su gradino grande  
Workpiece clamping on the large step



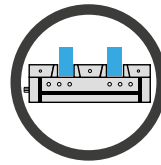
Serraggio particolare su gradino piccolo  
Workpiece clamping on the small step



### Riconfigurazione Rapidissima

Quickest Vise Resetting

Ganasce con piastre discendenti a cambio rapido manuale  
Pull down jaw plates with comb system (quick hand change)



## Singole, Doppie o Autocentranti!

## Single, Double or Self-centering!

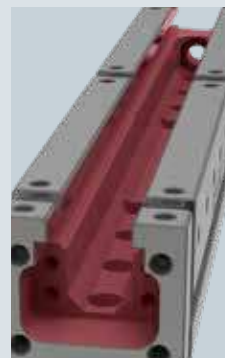


### 3 Morse in Una

### 3 Vises in One

Possibilità di trasformare ogni morsa singola in una morsa autocentrante con bloccaggio concentrico dall'esterno all'interno e viceversa e in morsa doppia tramite la semplice sostituzione delle ganasce sul corpo base universale.

Possibility to transform each single vise in a self-centering vise with possibility to block from outside to inside and viceversa and in a double vise through the simple substitution of the jaws on the universal vise body base

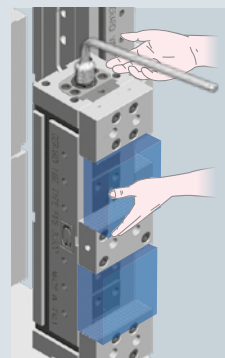


### Altissima Rigidità

### Highest Rigidity

Base della morsa con una sezione doppia per garantire una maggiore rigidità. Flessioni ridotte di due volte rispetto alle normali morse modulari standard. Disponibili cubi monoblocco.

Higher vise base in order to guarantee a better rigidity. Bending reduced two times with respect to the Standard modular vises. Available solid vise towers.



### Sistema a terza mano

### Third Hand service

Consente il carico e serraggio lieve del primo pezzo mentre le frattempo viene caricato il secondo di dimensione maggiore. Molto utile con l'utilizzo verticale della morsa

It allows the first workpiece loaded to be clamped lightly while the second workpiece is being loaded. Such device is useful especially with the vise vertically positioned.

# Staffe di ancoraggio / Vise holding clamps



## FMS

**Coppia staffe di fissaggio Art.296, complete di vite e dado a "T"**

*Pair of vise holding clamps Art.296 complete of screw and "T" nuts*

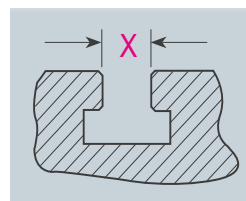
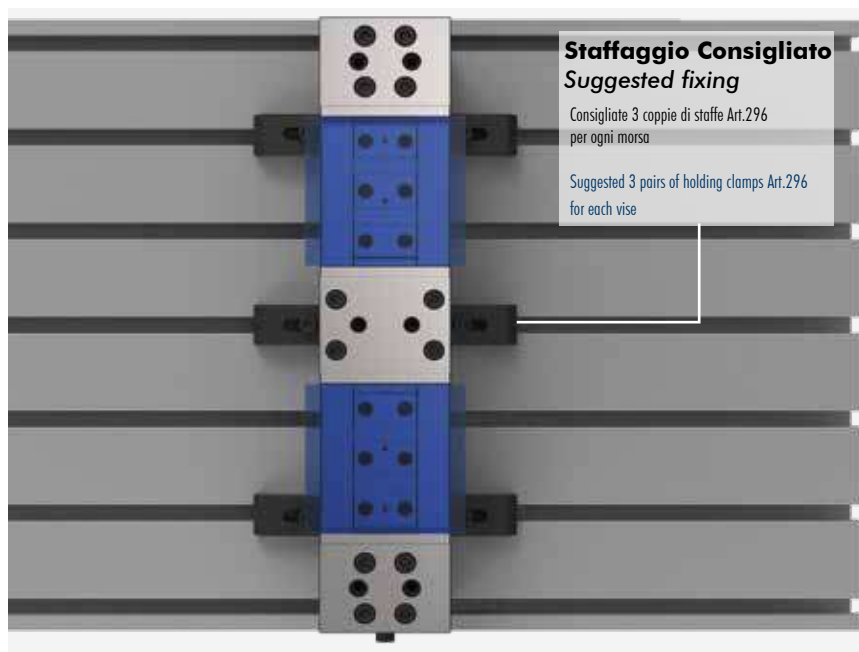


**Esempio d'ordine per morsa tipo 3 su macchina con cave a T da 18mm: Art.296 T.3 X=18mm**

**Oppure con codice: 2.29.6300 X=18mm**

*Order example for Type 3 vise on machine with 18mm T-slots: Art.296 T.3 X=18mm*

*Also with code: 2.29.6300 X=18mm*

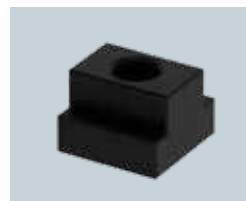


### Cava a T

#### T Slot

Specificare sempre la cava della vostra macchina

Always specify the machine T-slot dimension

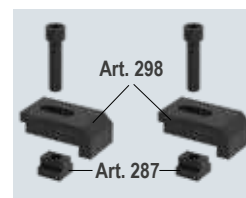


### Art.287 (Pag.4.34)

#### Dadi a T - T Nuts

Per fissaggio morse alle cave a T della macchina

For vise clamping on the machine T-slots



### Art.296

#### (Art.298 + Art.287)

Consigliate 3 coppie di staffe Art.296 per ogni morsa

Suggested 3 pairs of holding clamps Art.296 for each vise

Tipo (grandezza) Type (size)	1				1				2 - 3				4 - 5 - 6															
<b>Art. 296</b>	Cava a T slot X	12	14	16	18	12*	14	16	18	18*	20	22	16	18	20	22	18*	20	22	16	18	20	22					
	T-nuts Ref. N°	8	9	10	11	12	13	14	20	21	22	32	39	40	20	21	22	23	32	39	40	20	21	22	23	32	39	40
<b>Coppia di staffe</b> Holding clamps pair	Filetto vite Screw thread	<b>M8</b>				<b>M10</b>				<b>M12 *</b>				<b>M16</b>														
<b>1 X M8</b> 	A	50	50	50	50	76	76	86	86																			
	B	24	24	24	24	30	30	40	40																			
	C	6	6	6	6	6	6	10	10																			
	ØD	8,5	11	13	17	13	17	13	17																			
	E	10	10	10	10	13	13	15	15																			
	ØF	14	-	-	-	-	-	-	-																			
	G / G1	14	16/15	17,5/13	19/9	17/22	16/15	26/27	26/27																			
	H	34	34	34	34	42	42	50	50																			
	I	8	10	10	10	-	-	-	-																			
	J	4	4	4	4	10	10	10	10																			
T ± 0,1	15	15	15	15	20	20	26	26																				
Cod.	2.29.61000 / M8				2.29.61000 / M10				2.29.61000 / M12				2.29.61000 / M16															
	2.29.63000 / M12				2.29.63000 / M12				2.29.65000 / M12				2.29.65000 / M16															

\* Scelta consigliata - Suggested choice

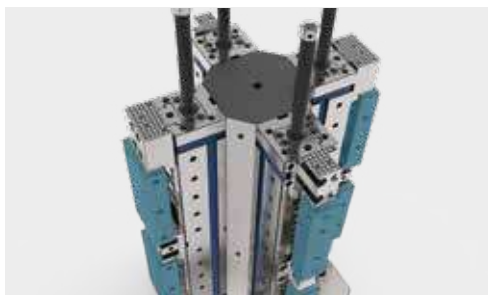
\* Scelta NON consigliata - NO Suggested choice

## Soluzioni personalizzate / Customized solutions

# FMS

### Soluzioni personalizzate a tutti i vostri problemi di serraggio

*Customized solutions for all your clamping problems*



#### Morse FMS automatizzate in verticale

*FMS vises automated vertically mounted*

**Gestione automatica di morse meccaniche grazie alla predisposizione per connessione con il robot. Lavorazioni del particolare su 3 lati con un unico serraggio evitando il riposizionamento ed una seconda ripresa del particolare da lavorare.**

Automated machine setting thanks to the pre-fitting with robot connection. Workpiece machining on 3 sides with one clamping and so avoiding re-positioning and a second machining of the workpiece.

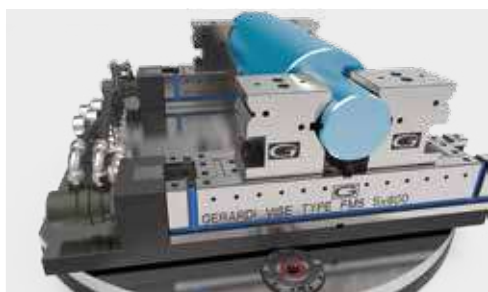


#### Morsa FMS con riduttore epicicloidale

*FMS vise with epicyclic force reducer*

**Riduttore epicicloidale il quale consente di moltiplicare notevolmente la coppia sviluppata dal motore idraulico consentendo di arrivare a elevate forze di serraggio, fino a 480 kN**

Epicyclic force reducer able to multiply greatly the torque generated by the hydraulic engine reaching a very high clamping force, maximum 480kN.



#### Serraggio automatico di grandi particolari tondi

*Round workpieces automatic clamping*

**Sistema di serraggio meccanico con morse FMS per il serraggio di particolari tondi di grandi dimensioni controllato tramite centralina idraulica da CNC**

Quick positioning and clamping with FMS vises of whole equipment on round Zero Point plate through pull-studs and centering pin.



#### Non solo per centri a 5 assi

*Not only for 5th axis machines*

**Morsa autocentrante FMS su centro di lavoro verticale con ganasce personalizzate in alluminio.**

Self Centering FMS vise with taylor made jaws aluminum mounted on Vertical CNC



#### Morse FMS in verticale con robot

*FMS vises vertically mounted + robot*

**Assieme di morse FMS montate verticalmente su centro orizzontale gestite tramite robot anche per carico e scarico pezzi**

FMS vises vertically mounted on horizontal machining center. Both vise clamping and workpieces turnover are operated through automated robotic system.

# TRE MORSE IN UNA THREE VISES IN ONE



**Acquista il modulo base universale. Una soluzione aperta per il lavoro di oggi pensando a quello di domani !**  
**Buy the base body. A Versatile solution for present and future machining !**

## CORPO BASE Art.855

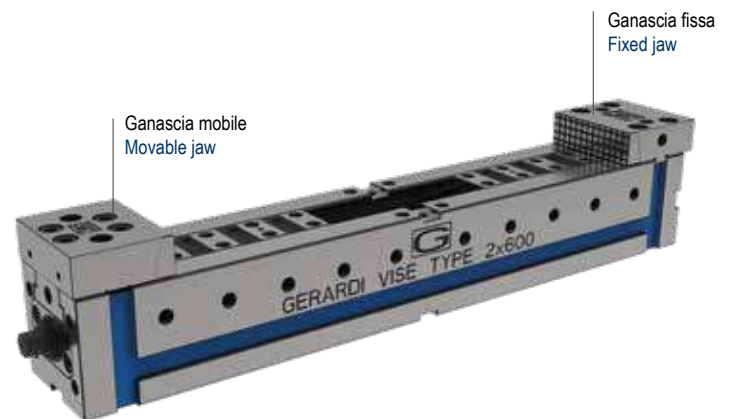
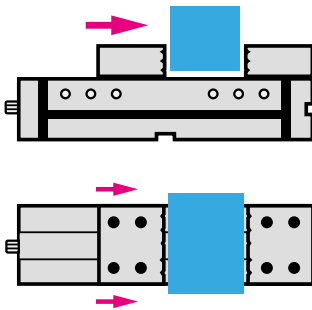
### BASE BODY Art.855

Modulo base universale  
**CENTINAIA DI GANASCE DISPONIBILI !!**

Universal vise body module  
**HUNDREDS OF JAWS AVAILABLE !!**

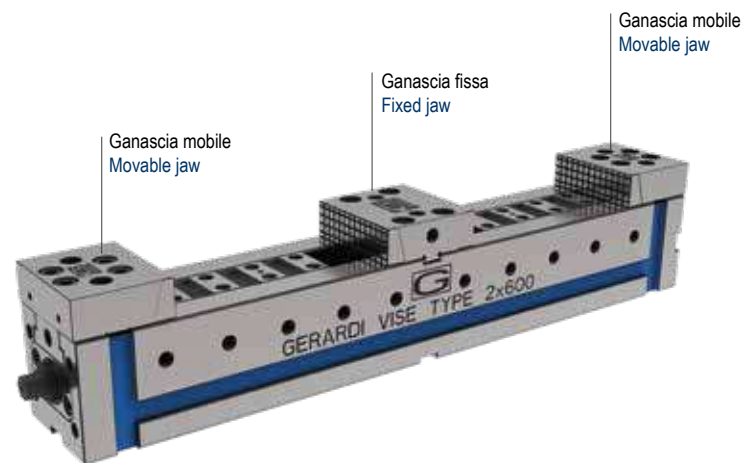
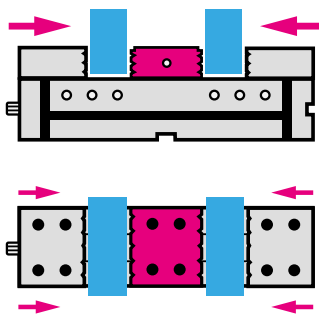
## SERRAGGI SINGOLI

### SINGLE CLAMPING



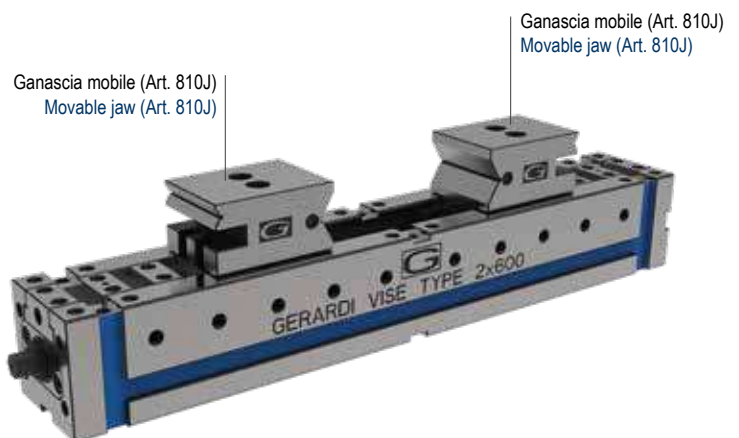
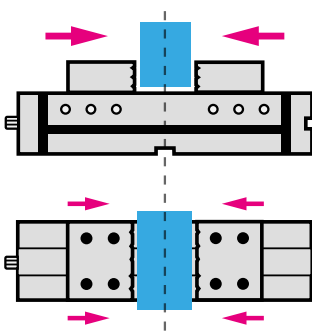
## SERRAGGI DOPPI

### DOUBLE CLAMPING

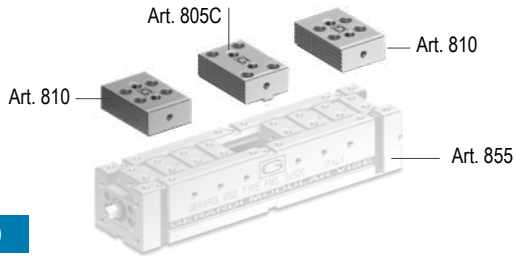
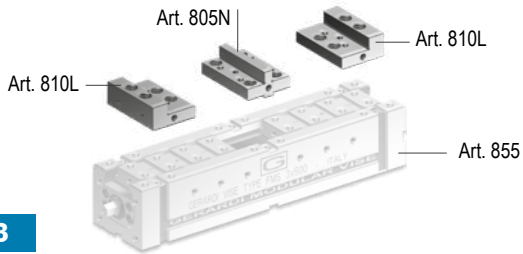
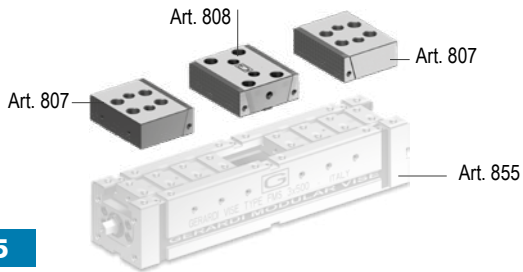
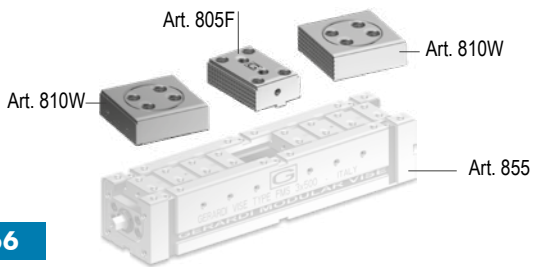
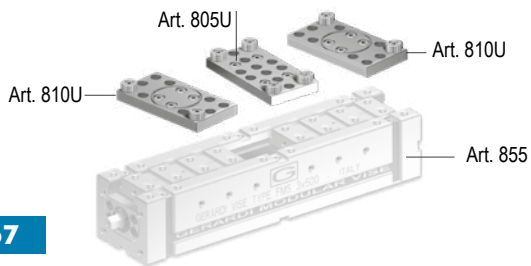
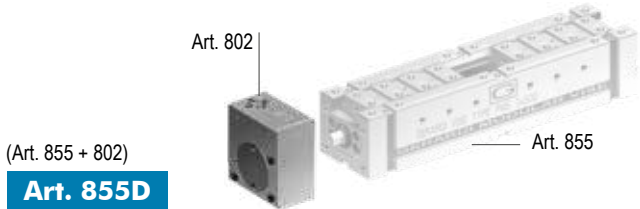
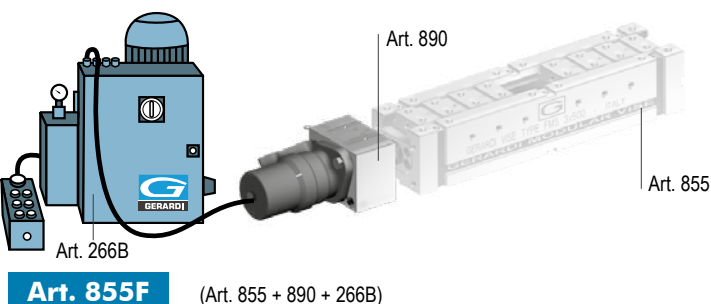
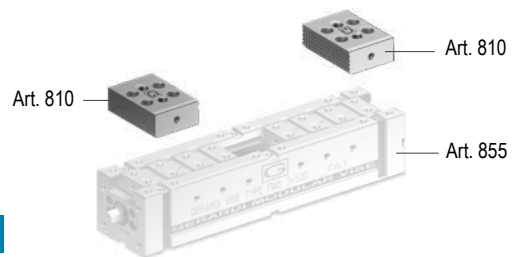
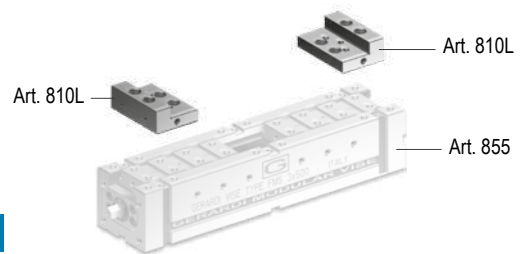
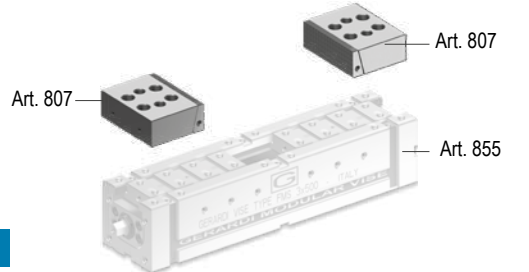
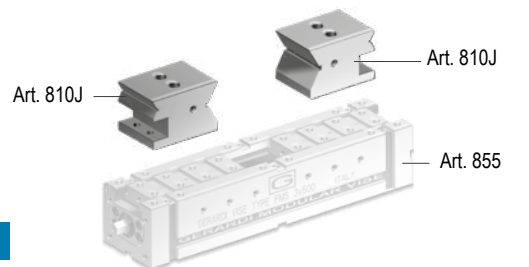
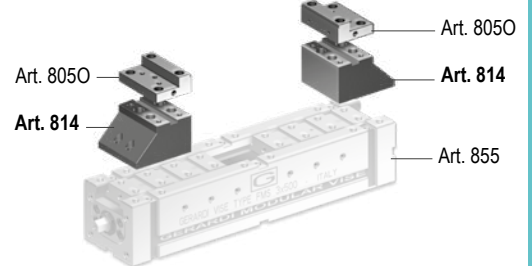
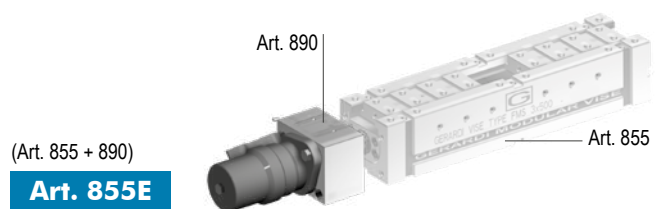
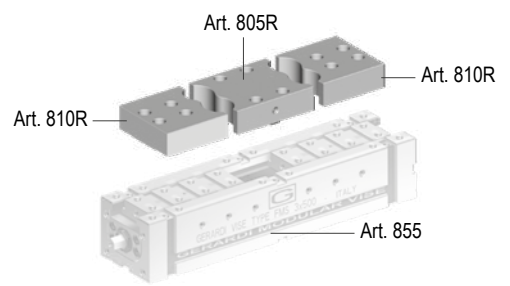


## AUTOCENTRANTE

### SELF-CENTERING

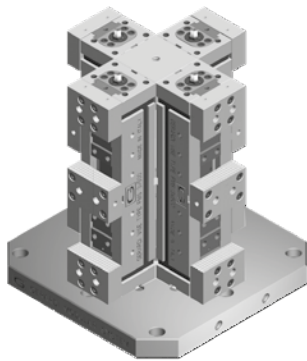




**VERSIONI PER BLOCCAGGI DOPPI**  
**DOUBLE CLAMPING CONFIGURATION**

**Art. 860**

**Art. 863**

**Art. 865**

**Art. 866**

**Art. 867**

**Art. 855D**

**Art. 855F**
**VERSIONI AUTOCENTRANTI**  
**SELF-CENTERING TYPE**

**Art. 860**

**Art. 863**

**Art. 865**

**Art. 870**

**Art. 868**

**Art. 855E**


# CUBI DI MORSE MONTATI A CROCE O DORSO A DORSO

## WISE TOWERS CROSS OR BACK TO BACK MOUNTED

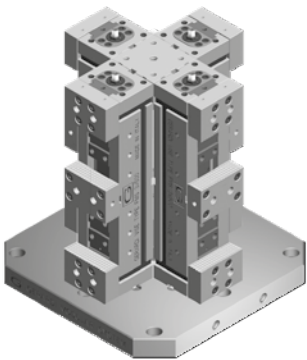


### N° 4 MORSE FMS

montate a croce su piastra base (Art. 827A)  
 con distanziali (Art. 835)

### N° 4 FMS VISES

cross-mounted on base plate (Art. 827A)  
 with spacers (Art. 835)

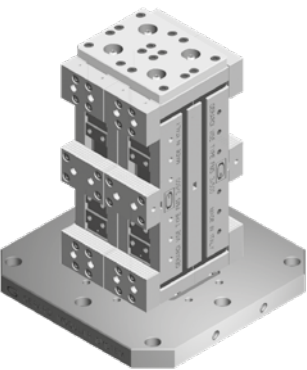


### N° 4 MORSE FMS

montate a croce su piastra base (Art. 827A)  
 con supporto centrale (Art.836)

### N° 4 FMS VISES

cross-mounted on base plate (Art.827A)  
 with center support (Art.836)



### N° 4 MORSE FMS

montate dorso a dorso, fianco a fianco, su piastra base  
 (Art. 827) con piastra di collegamento (Art. 832)

### N° 4 FMS VISES

cross-mounted back-to-back, side by side, on base  
 plate (Art. 827) with connecting plate (Art. 832)

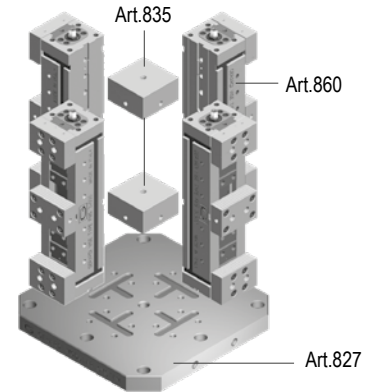


### N° 4 MORSE FMS

montate dorso a dorso, su piastra base  
 (Art. 827A) con piastra di collegamento (Art. 832)

### N° 4 FMS VISES

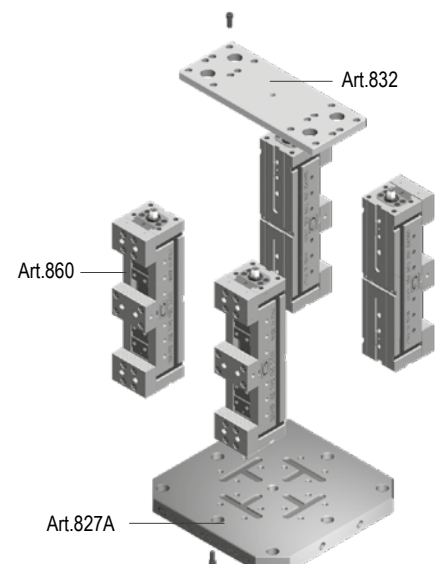
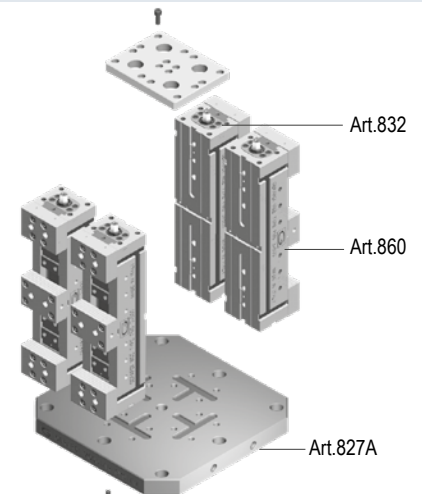
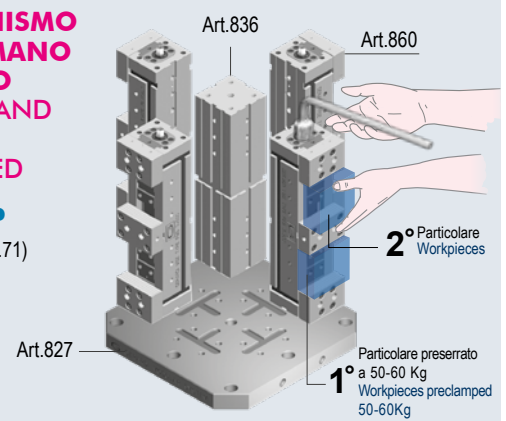
cross-mounted back-to-back, on base plate  
 (Art. 827A) with connecting plate (Art. 832)



**MECCANISMO  
 TERZA MANO  
 INCLUSO  
 THIRD HAND  
 DEVICE  
 INCLUDED**

### Art.850P

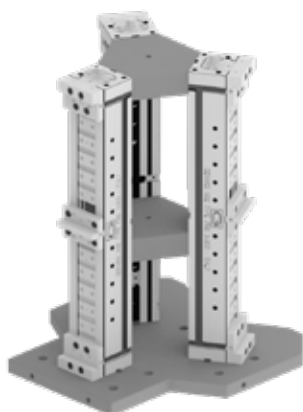
(Pag - Page 5.71)



Montaggio ed allineamento morsa con distanziali, supporto centrale o piastra di collegamento  
 Vise and alignment mounted with spacers, center support or connecting plate

# CUBI DI MORSE MONTATI VERTICALMENTE

## VISE TOWERS VERTICALLY ASSEMBLED

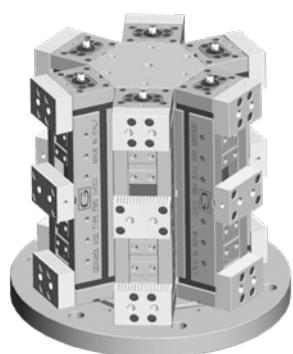
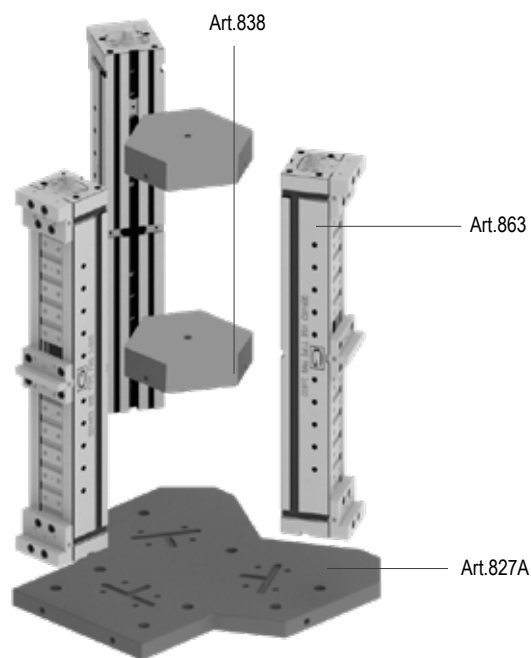


### N° 3 morse FMS

montate verticalmente su piastra base a Y (827A)  
 con supporto centrale (Art. 838)

### N° 3 FMS vises

vises vertically mounted on Y base plate (827A)  
 with exagon center support (Art. 838)

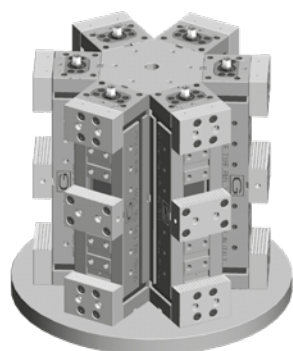
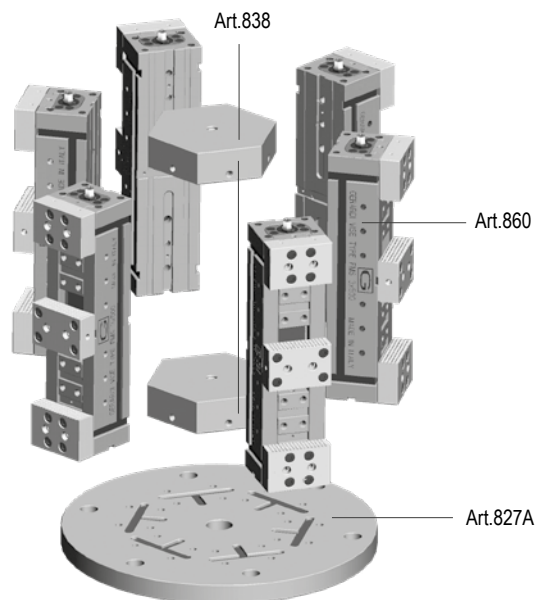


### N° 6 morse FMS

montate verticalmente su piastra base (Art. 827A)  
 con distanziali esagonali (Art. 838)

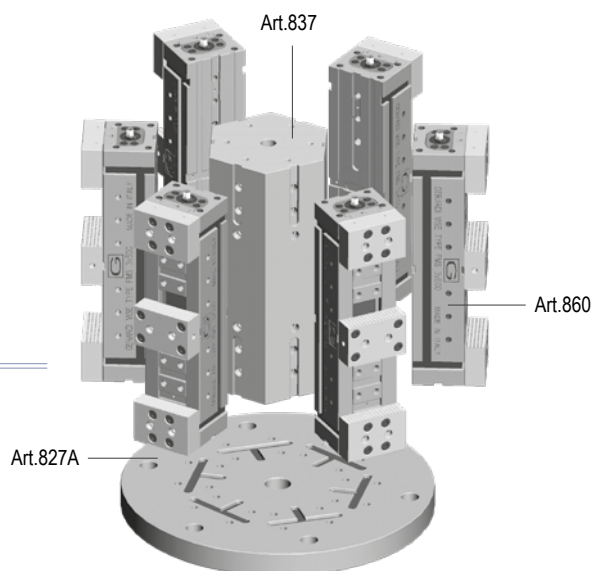
### N° 6 FMS vises

vises vertically mounted on base plate (Art. 827A)  
 with exagon spacer (Art. 838)



**N° 6 morse FMS** montate verticalmente  
 su piastra base (Art. 827A)  
 con supporto centrale (Art. 837)

**N° 6 FMS vises** vertically mounted  
 on base plate (Art. 827A) with exagon  
 center support (Art. 837)



Montaggio ed allineamento morse con distanziali, supporto centrale o piastra di collegamento  
 Vise and alignment mounted with spacers, center support or connecting plate

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3		
		25 kN		25 kN			30 kN		
Apertura massima fra le slitte / Maximum opening between slides	A	56	68	96	116	136	156	136	136
	C	70		90			100		
	D	200 + 32	300 + 32	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95			125		
	R	74		94			124		
	S	69		89			99		
	T	72	116	102	142	182	222	132	182
	Y	277	377	360	460	560	660	470	570
	X	389	483	537	637	737	837	637	737
	kg	7	10	18	25	32	39	40	45
	Cod.	5.85.51200	5.85.51300	5.85.52300	5.85.52400	5.85.52500	5.85.52600	5.85.53400	5.85.53500

### Art. 855

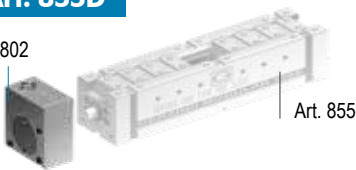
Modulo base universale  
**CENTINAIA DI GANASCE DISPONIBILI !!**



Universal vise body module  
**HUNDREDS OF JAWS AVAILABLE !!**

### Art. 855D

Art. 802



(Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.85.5D120	5.85.5D130	5.85.5D230	5.85.5D240	5.85.5D250	5.85.5D260	5.85.5D340	5.85.5D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Chiave dinamometrica Art.357 (Inclusa) - Torque wrench Art.357 (Included)

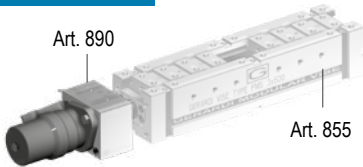
Cod.	5.80.21000	5.80.22000	5.80.23000
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### Art. 802



### Art. 855E

Art. 890



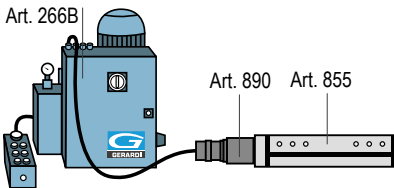
(Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.85.5E120	5.85.5E130	5.85.5E230	5.85.5E240	5.85.5E250	5.85.5E260	5.85.5E340	5.85.5E350
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Meccanica con predisposizione elettroidraulica completa di motore, piastra, boccola e finecorsa

### Art. 855F

Art. 266B



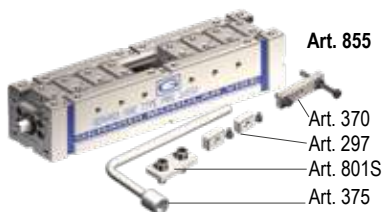
(Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.85.5F120	5.85.5F130	5.85.5F230	5.85.5F240	5.85.5F250	5.85.5F260	5.85.5F340	5.85.5F350
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Meccanica elettroidraulica completa di centralina idraulica apparecchiatura elettrica con pulsantiera

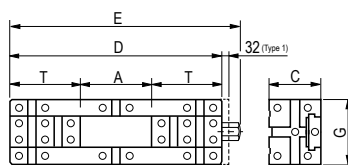
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S

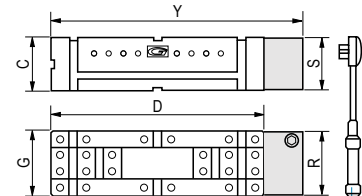


Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S

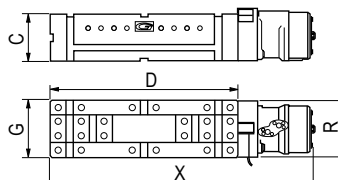


**Art. 855**

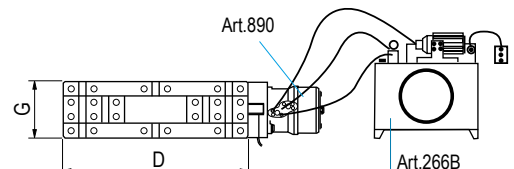


**Art. 855D**

Art.357 (Incluso)  
 Art.357 (Included)



**Art. 855E**



**Art. 855F**

	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	136	136	136	188	168	148	128	152	216	252	316	280	244
C		100			120				140			160	
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G		125			145				170			190	
R		124			144				169			189	
S		99			119				139			159	
T	232	282	332	156	216	276	336	174	242	274	242	310	378
Y	670	770	870	570	670	770	870	-	-	-	-	-	-
X	837	937	1037	737	837	937	1037	837	937	1037	1037	1137	1237
kg	50	55	60	66	72	80	88	115	125	135	170	190	210

Cod. 5.85.53600 5.85.53700 5.85.53800 5.85.54500 5.85.54600 5.85.54700 5.85.54800 5.85.55600 5.85.55700 5.85.55800 5.85.56800 5.85.56900 5.85.56100

**Art. 855D**

(Art. 855 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.85.5D360 5.85.5D370 5.85.5D380 5.85.5D450 5.85.5D460 5.85.5D470 5.85.5D480 5.85.5D560 5.85.5D570 5.85.5D580 5.85.5D680 5.85.5D690 5.85.5D610

**Art. 802**

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 855E**

(Art. 855 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.85.5E360 5.85.5E370 5.85.5E380 5.85.5E450 5.85.5E460 5.85.5E470 5.85.5E480 5.85.5E560 5.85.5E570 5.85.5E580 5.85.5E680 5.85.5E690 5.85.5E610

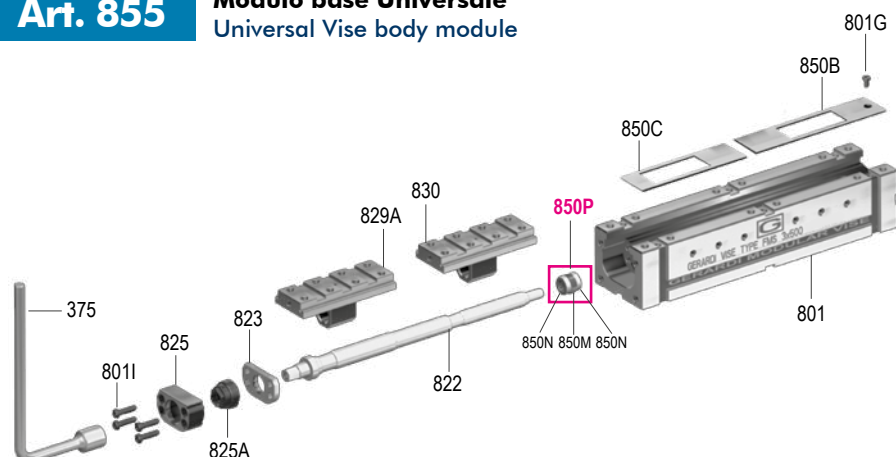
Mechanical with prepared hydraulic connection complete with motor plate, bushing and proximity switch

**Art. 855F**

(Art. 855 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.85.5F360 5.85.5F370 5.85.5F380 5.85.5F450 5.85.5F460 5.85.5F470 5.85.5F480 5.85.5F560 5.85.5F570 5.85.5F580 5.85.5F680 5.85.5F690 5.85.5F610

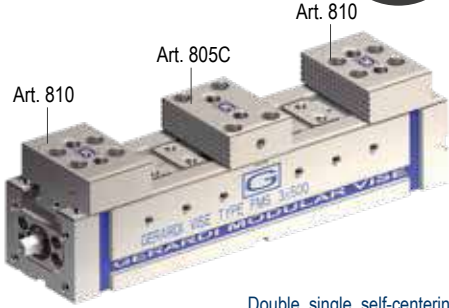
Mechanical with elettrohydraulic power-pack ready to work

**Art. 855**
**Modulo base Universale**  
 Universal Vise body module


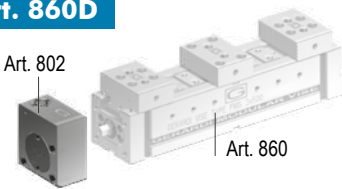
Art.	Pag.
<b>375</b>	4.35
<b>801</b>	5.50
<b>801G</b>	5.61
<b>8011</b>	5.61
<b>822</b>	5.53
<b>823</b>	5.59
<b>825</b>	5.59
<b>825A</b>	5.61
<b>829A</b>	5.52
<b>830</b>	5.52
<b>850B</b>	5.61

Art.	Pag.
<b>850C</b>	5.61
<b>850P</b>	5.72
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	2 x 16	2 x 66	2 x 54	2 x 104	2 x 154	2 x 204	2 x 74	2 x 124
<b>Art. 860</b> Morsa FMS doppia, singola, autocentrante con ganasce zigrinate	B	25		30				40	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	J	56		64				84	
	W	74		94				124	
	kg	9	12	22	29	35	42	44	49
	Cod.	5.86.01200	5.86.01300	5.86.02300	5.86.02400	5.86.02500	5.86.02600	5.86.03400	5.86.03500



Double, single, self-centering FMS vise with serrated jaws

**Art. 860D**


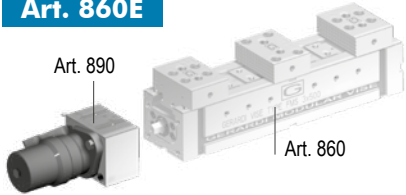
(Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.0D120	5.86.0D130	5.86.0D230	5.86.0D240	5.86.0D250	5.86.0D260	5.86.0D340	5.86.0D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

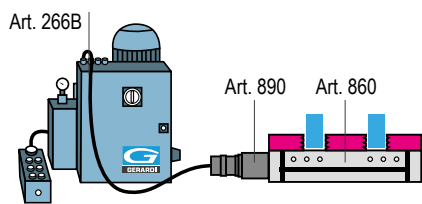
Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 802**

**Art. 860E**


(Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.0E120	5.86.0E130	5.86.0E230	5.86.0E240	5.86.0E250	5.86.0E260	5.86.0E340	5.86.0E350
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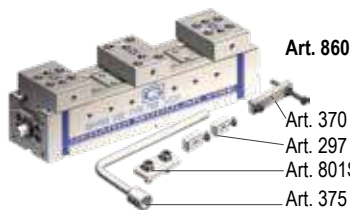
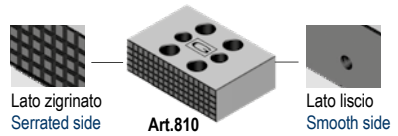
**Art. 860F**


(Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.0F120	5.86.0F130	5.86.0F230	5.86.0F240	5.86.0F250	5.86.0F260	5.86.0F340	5.86.0F350
------	------------	------------	------------	------------	------------	------------	------------	------------

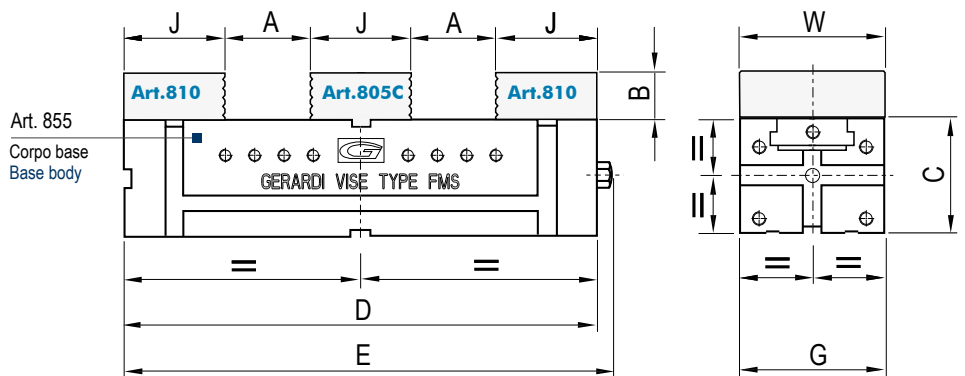
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
W	124			144				169			189		
kg	54	59	64	71	79	88	96	130	140	150	210	230	250
Cod.	5.86.03600	5.86.03700	5.86.03800	5.86.04500	5.86.04600	5.86.04700	5.86.04800	5.86.05600	5.86.05700	5.86.05800	5.86.06800	5.86.06900	5.86.06100

**Art. 860D** (Art. 860 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.0D360	5.86.0D370	5.86.0D380	5.86.0D450	5.86.0D460	5.86.0D470	5.86.0D480	5.86.0D560	5.86.0D570	5.86.0D580	5.86.0D680	5.86.0D690	5.86.0D610
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

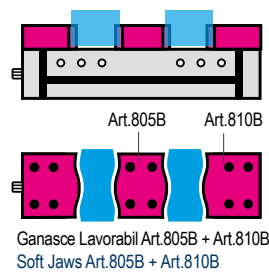
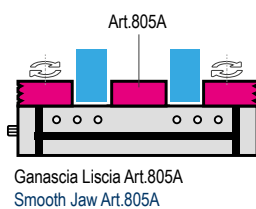
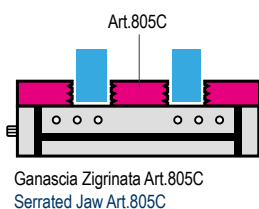
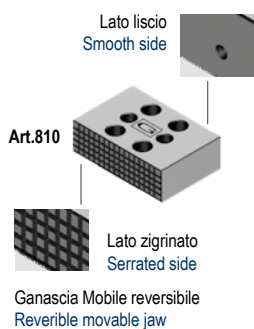
Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
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**Art. 860E** (Art. 860 + 890) Morsa + motore idraulico / Vise + hydraulic motor


Cod.	5.86.0E360	5.86.0E370	5.86.0E380	5.86.0E450	5.86.0E460	5.86.0E470	5.86.0E480	5.86.0E560	5.86.0E570	5.86.0E580	5.86.0E680	5.86.0E690	5.86.0E610
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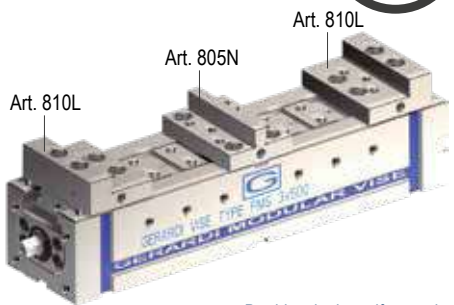
**Art. 860F** (Art. 860 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.0F360	5.86.0F370	5.86.0F380	5.86.0F450	5.86.0F460	5.86.0F470	5.86.0F480	5.86.0F560	5.86.0F570	5.86.0F580	5.86.0F680	5.86.0F690	5.86.0F610
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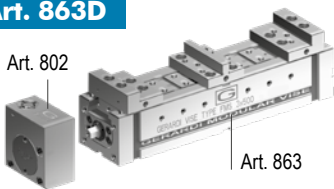
**Art. 860** Esempi applicativi ganasce: Jaw application examples:


Art.	Pag.
<b>810</b>	5.56
<b>805C</b>	5.54
<b>805A</b>	5.54
<b>805B</b>	5.54
<b>810B</b>	5.56

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	2 x 60	2 x 110	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212
<b>Art. 863</b> Morsa FMS doppia, singola, autocentrante con ganasce a gradino 	B	25		30				40	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	J	56		64				84	
	J1	22		24				30	
	J2	16		16				16	
	W	74		94				124	
	kg	8	11	20	27	33	40	40	45
Cod.	5.86.31200	5.86.31300	5.86.32300	5.86.32400	5.86.32500	5.86.32600	5.86.33400	5.86.33500	



Double, single, self-centering FMS vise with step jaws

**Art. 863D**


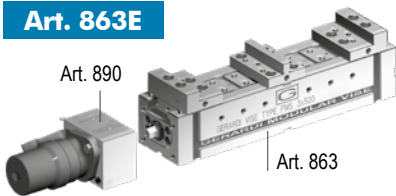
(Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.3D120	5.86.3D130	5.86.3D230	5.86.3D240	5.86.3D250	5.86.3D260	5.86.3D340	5.86.3D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

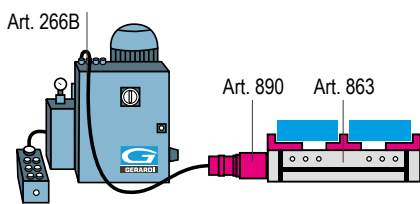
Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 802**

**Art. 863E**


(Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.3E120	5.86.3E130	5.86.3E230	5.86.3E240	5.86.3E250	5.86.3E260	5.86.3E340	5.86.3E350
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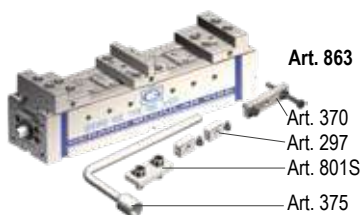
**Art. 863F**


(Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.3F120	5.86.3F130	5.86.3F230	5.86.3F240	5.86.3F250	5.86.3F260	5.86.3F340	5.86.3F350
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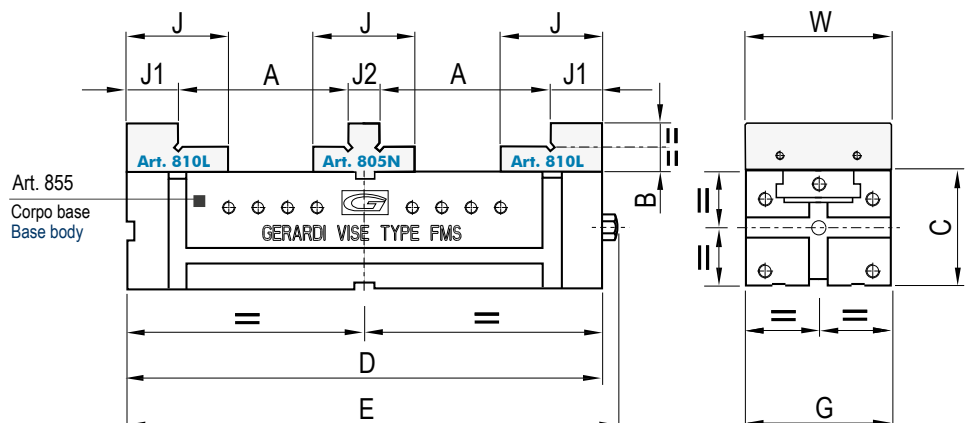
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
J1	30			38				38			38		
J2	16			16				16			16		
W	124			144				169			189		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240

Cod. 5.86.33600 5.86.33700 5.86.33800 5.86.34500 5.86.34600 5.86.34700 5.86.34800 5.86.35600 5.86.35700 5.86.35800 5.86.36800 5.86.36900 5.86.36100

### Art. 863D (Art. 863 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.3D360 5.86.3D370 5.86.3D380 5.86.3D450 5.86.3D460 5.86.3D470 5.86.3D480 5.86.3D560 5.86.3D570 5.86.3D580 5.86.3D680 5.86.3D690 5.86.3D610

### Art. 802 Moltiplicatore di coppia con rivio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

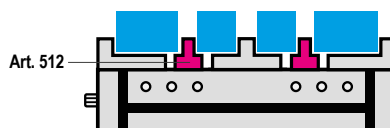
### Art. 863E (Art. 863 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.3E360 5.86.3E370 5.86.3E380 5.86.3E450 5.86.3E460 5.86.3E470 5.86.3E480 5.86.3E560 5.86.3E570 5.86.3E580 5.86.3E680 5.86.3E690 5.86.3E610

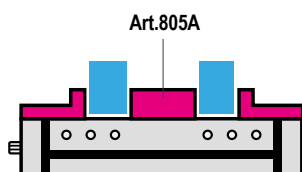
### Art. 863F (Art. 863 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.3F360 5.86.3F370 5.86.3F380 5.86.3F450 5.86.3F460 5.86.3F470 5.86.3F480 5.86.3F560 5.86.3F570 5.86.3F580 5.86.3F680 5.86.3F690 5.86.3F610

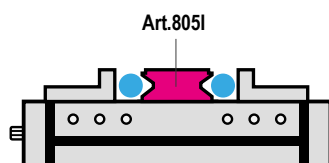
## Art. 863 Esempi applicativi ganasce: Jaw application examples:



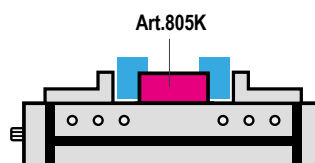
Serraggio simultaneo di 4 pezzi con ganaschia intermedia  
 4 Workpieces simultaneous clamping with intermediate jaw



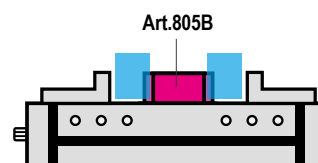
Ganasce lisce per fissaggio centrale  
 Smooth jaws for central fixed



Ganaschia prismatica orizzontale per fissaggio centrale  
 Horizontal prismatic jaws for central fixed

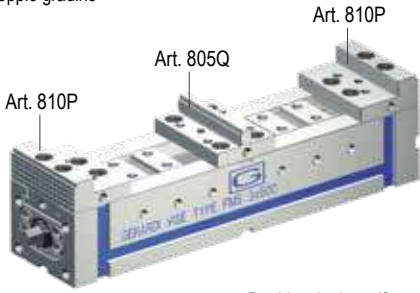


Ganaschia prismatica verticale per fissaggio centrale  
 Vertical prismatic jaw for central fixed



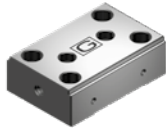
Ganaschia lavorabile per fissaggio centrale  
 Soft jaws for central fixed

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Maximum opening	A	2 x 32	2 x 82	2 x 54	2 x 104	2 x 154	2 x 204	2 x 77	2 x 127
<b>Art. 864</b> Morsa FMS doppia, singola, autocentrante con ganasce a doppio gradino	A1	2 x 84	2 x 134	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212
	B	25		30				40	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95				125	
	J	56		64				84	
	J1	24		24				30	
	J2	16		16				16	
	W	74		94				124	
	kg	8	11	20	27	33	40	40	45
	Cod.	5.86.41200	5.86.41300	5.86.42300	5.86.42400	5.86.42500	5.86.42600	5.86.43400	5.86.43500



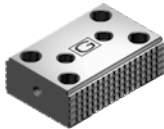
Double, single, self-centering FMS vise with double step jaws

**Art. 805F**

 Ganasce fissa con doppio gradino 3x5 LISCIA  
 Fixed jaw with double 3x5 step SMOOTH


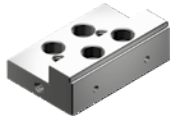
Cod.	5.80.5F100	5.80.5F200	5.80.5F300
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**Art. 805G**

 Ganasce fissa con doppio gradino 3x5 ZIGRINATA  
 Fixed jaw with double 3x5 step SERRATED


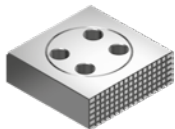
Cod.	5.80.5G100	5.80.5G200	5.80.5G300
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**Art. 8100**

 Ganasce mobile con gradino piccolo e grande  
 Movable jaw with small and large step


Cod.	5.81.00100	5.81.00200	5.81.00300
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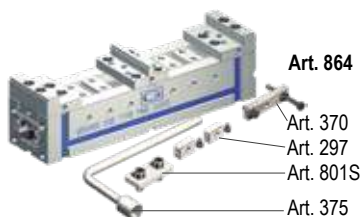
**Art. 810X**

 Ganasce mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z)  
 Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)


Cod.	5.81.0X100	5.81.0X200	5.81.0X300
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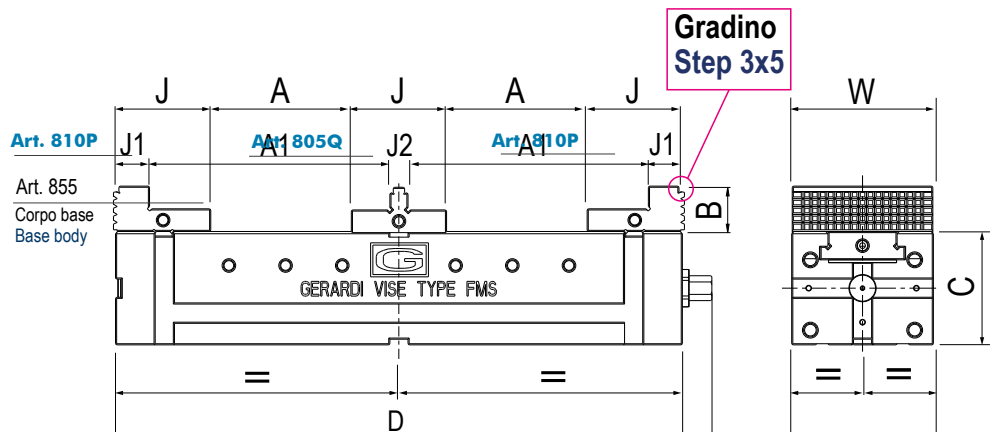
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 177	2 x 227	2 x 277	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
A1	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	84			98				108			108		
J1	30			38				38			38		
J2	16			16				16			16		
W	124			144				169			189		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240

Cod. 5.86.43600 5.86.43700 5.86.43800 5.86.44500 5.86.44600 5.86.44700 5.86.44800 5.86.45600 5.86.45700 5.86.45800 5.86.46800 5.86.46900 5.86.46100

### Art. 805F

Cod. 5.80.5F300 5.80.5F400 5.80.5F500 5.80.5F300

### Art. 805G

Cod. 5.80.5G300 5.80.5G400 5.80.5G500 5.80.5G600

### Art. 810O

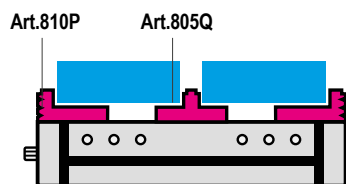
Cod. 5.81.0O300 5.81.0O400 5.81.0O500 5.81.0O600

### Art. 810X

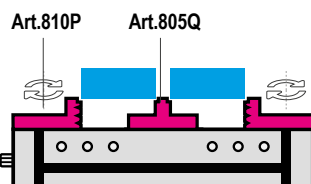
Cod. 5.81.0X300 5.81.0X400 5.81.0X500 5.81.0X600

## Art. 864

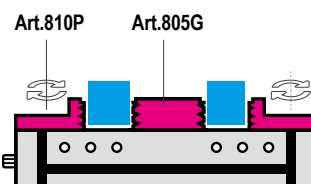
**Esempi applicativi ganasce a doppio gradino:**  
 Double step jaw application examples:



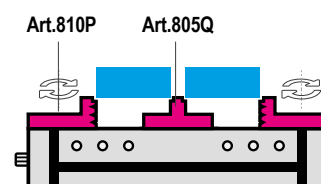
Utilizzo del gradino standard per alzare il particolare rispetto alla base  
 Use the main step for raising the workpiece




Per utilizzare il 2° gradino (3x5) ruotare le ganasce mobili di 180°  
 In order to use the second 3x5mm step turn the movable jaw 180°

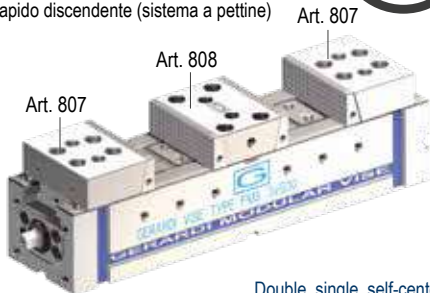


Per sfruttare il lato zigrinato delle ganasce mobili Art.810P sostituisci la ganascia fissa centrale con l'Art.805G  
 To exploit the serrated side of the movable jaws Art.810P change the fixed central jaw with Art.805G

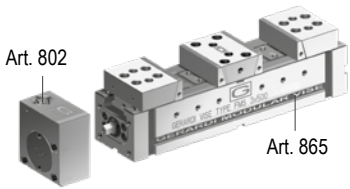


Per sfruttare il lato zigrinato delle ganasce mobili Art.810P sostituisci la ganascia fissa centrale con l'Art.805G  
 To exploit the serrated side of the movable jaws Art.810P change the fixed central jaw with Art.805G

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3	
		25 kN		25 kN			30 kN	
Apertura massima / Maximum opening	A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46	2 x 96
<b>Art. 865</b> Morsa FMS doppia, singola, autocentrante con ganasce a cambio rapido discendente (sistema a pettine) 	B	25	30			40		
	C	70	90			100		
	D	332	300	400	500	600	400	500
	E	349	320	420	520	620	425	525
	G	75	95			125		
	J	63	76			98		
	J1	70	88			111		
	W	74	94			124		
	kg	12	23	30	36	43	46	51
	Cod.	5.86.51300	5.86.52300	5.86.52400	5.86.52500	5.86.52600	5.86.53400	5.86.53500



Double, single, self-centering FMS vise with quick change pull down jaws (comb system)

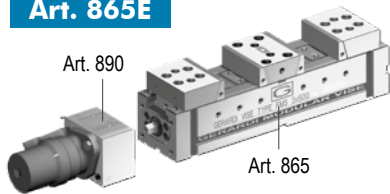
**Art. 865D** (Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier


Cod.	5.86.5D130	5.86.5D230	5.86.5D240	5.86.5D250	5.86.5D260	5.86.5D340	5.86.5D350
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Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

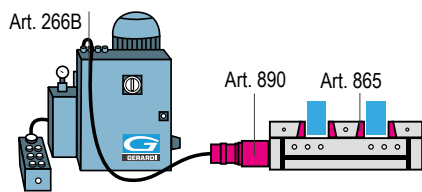
**Art. 802**


Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 865E**


(Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.5E130	5.86.5E230	5.86.5E240	5.86.5E250	5.86.5E260	5.86.5E340	5.86.5E350
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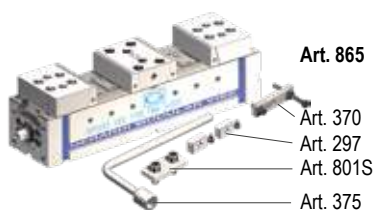
**Art. 865F**


(Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.5F130	5.86.5F230	5.86.5F240	5.86.5F250	5.86.5F260	5.86.5F340	5.86.5F350
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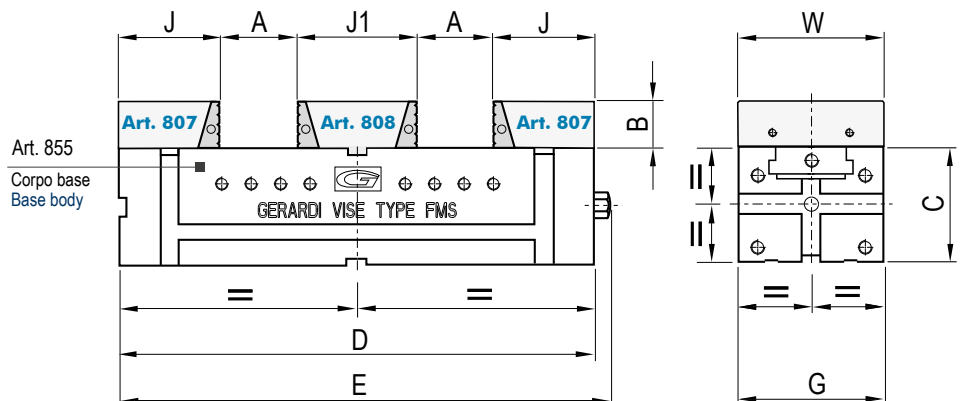
## Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



## Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 146	2 x 196	2 x 246	2 x 65	2 x 115	2 x 165	2 x 215	2 x 90	2 x 140	2 x 190	2 x 216	2 x 256	2 x 316
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	98			117				132			119		
J1	111			136				155			130		
W	124			144				169			189		
kg	54	59	64	74	82	91	99	134	144	154	215	235	255

Cod. 5.86.53600 5.86.53700 5.86.53800 5.86.54500 5.86.54600 5.86.54700 5.86.54800 5.86.55600 5.86.55700 5.86.55800 5.86.56800 5.86.56900 5.86.56100

### Art. 865D (Art. 865 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.5D360 5.86.5D370 5.86.5D380 5.86.5D450 5.86.5D460 5.86.5D470 5.86.5D480 5.86.5D560 5.86.5D570 5.86.5D580 5.86.5D680 5.86.5D690 5.86.5D610

### Art. 802 Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

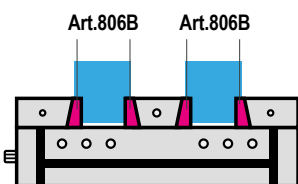
### Art. 865E (Art. 865 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.5E360 5.86.5E370 5.86.5E380 5.86.5E450 5.86.5E460 5.86.5E470 5.86.5E480 5.86.5E560 5.86.5E570 5.86.5E580 5.86.5E680 5.86.5E690 5.86.5E610

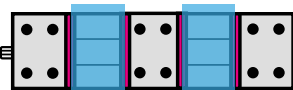
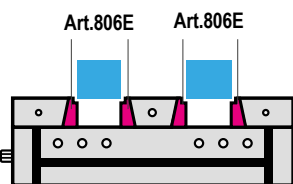
### Art. 865F (Art. 865 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.5F360 5.86.5F370 5.86.5F380 5.86.5F450 5.86.5F460 5.86.5F470 5.86.5F480 5.86.5F560 5.86.5F570 5.86.5F580 5.86.5F680 5.86.5F690 5.86.5F610

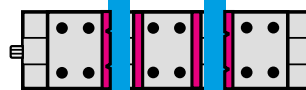
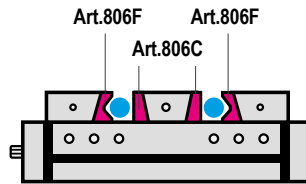
## Art. 865 Esempi applicativi piastre ganasce: Jaw plates application examples:



Piastre ganasce lavorabili Art.806B  
Soft machineable Jaw plates Art.806B



Piastre ganasce a gradino Art.806E  
Step jaw plates Art.806E



2 piastre ganasce Art.806F + 2 Art.806C  
2 jaw plates Art.806F + 2 Art.806C

Configurazione standard / Standard configuration

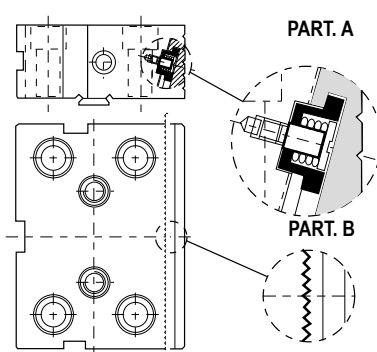
Piastre ganasce zigrinate Art.806D  
Serrated jaw plates Art.806D

# CORPI GANASCE FMS & PIASTRE GANASCE INTERCAMBIABILI RAPIDE

## FMS COMB JAW BODIES & QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	
<b>Art. 806*</b> Ganaschia fissa con piastra ganaschia zigrinata intercambiabile rapida Fixed jaw with quick interchangeable serrated jaw plate		Cod. 5.80.61000	5.80.62000	5.80.63000	5.80.64000	5.80.65000	5.80.66000
* Viti per fissaggio a richiesta Fixing screws on request							
<b>Art. 807*</b> Ganaschia mobile con piastra ganaschia zigrinata intercambiabile rapida Movable jaw with quick interchangeable serrated jaw plate		Cod. 5.80.71000	5.80.72000	5.80.73000	5.80.74000	5.80.75000	5.80.76000
* Viti per fissaggio a richiesta Fixing screws on request							
<b>Art. 808*</b> Ganaschia fissa doppia con piastre ganasche zigrinate intercambiabili rapide Double fixed jaw with quick interchangeable serrated jaw plate		Cod. 5.80.81000	5.80.82000	5.80.83000	5.80.84000	5.80.85000	5.80.86000
* Viti per fissaggio a richiesta Fixing screws on request							
<b>Art. 806A</b> Corpo ganaschia fissa per piastra ganaschia intercambiabile rapida Fixed jaw body for quick interchangeable jaw plate		Cod. 5.80.6A100	5.80.6A200	5.80.6A300	5.80.6A400	5.80.6A500	5.80.6A600
<b>Art. 807A</b> Corpo ganaschia mobile per piastra ganaschia intercambiabile rapida Movable jaw body for quick interchangeable jaw plate		Cod. 5.80.7A100	5.80.7A200	5.80.7A300	5.80.7A400	5.80.7A500	5.80.7A600
<b>Art. 808A</b> Corpo ganaschia fissa doppia per piastre ganasche intercambiabili rapide Double fixed jaw body for quick interchangeable jaw plate		Cod. 5.80.8A100	5.80.8A200	5.80.8A300	5.80.8A400	5.80.8A500	5.80.8A600
<b>Art. 808B</b> Corpo ganaschia fissa doppia ridotta per piastre ganasche intercambiabili rapide Double fixed jaw body narrow for quick interchangeable jaw plate		Cod. 5.80.8B100	5.80.8B200	5.80.8B300	5.80.8B400	5.80.8B500	5.80.8B600

5



### RAPIDA SOSTITUZIONE DELLE PIASTRE GANASCE DISCENDENTI SENZA BISOGNO DI ALCUN UTENSILE

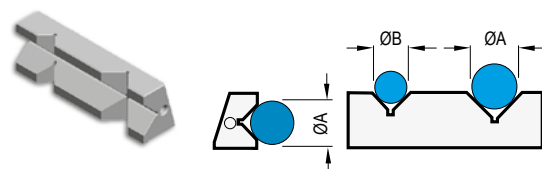
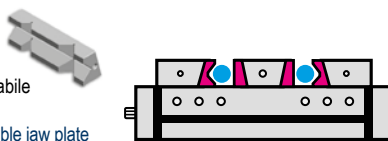
Il nuovo sistema con piastre ganasche intercambiabili, conferisce alla morsa FMS un ulteriore aumento di flessibilità dato dalla rapidità di sostituzione delle piastre ganasche e dalla precisione di riposizionamento. La rapidità di sostituzione delle piastre ganasche è resa possibile dal nuovo sistema con perno a molla (PART. A), mentre le righe prismatiche (PART. B) effettuate con mola sagomata sui piani d'appoggio rendono possibile un riposizionamento di elevata precisione. La vasta gamma di piastre ganasche intercambiabili va a soddisfare le più svariate esigenze di lavorazione.

### QUICK HAND CHANGE OF PULL-DOWN JAW PLATES - NO TOOLS NEEDED

The new system with quick interchangeable jaw plates, increase the FMS vise flexibility, and feature the quick jaw plates replacement and their high precision repositioning. The quickness of the jaw plates replacement is allowed by the new system of pin with spring (PART. A), while the prismatic grooves (PART. B), made with shaped grind wheel on the surface plates, allow a perfect repositioning. The wide range of interchangeable jaws plates can satisfy the most varied workholding needs.

### Art. 806F

Piastra ganaschia intercambiabile prismatica a pettine  
 Prismatic comb interchangeable jaw plate



Solo 2 per morsa!! Just 2 pcs each vise!!						
Cod.	5.80.6F100	5.80.6F200	5.80.6F300	5.80.6F400	5.80.6F500	5.80.6F600

Piastra ganaschia intercambiabile prismatica a pettine  
 Per serraggi autocentranti è necessario ordinare n. 2 piastrine prismatiche  
 Prismatic comb interchangeable jaw plate  
 For self-centering clamping is necessary to order n. 2 prismatic jaws

Ø Min / Max	A	B	C	D	E	F
A	6 / 16	9 / 24	13 / 38	15 / 40	15 / 42	15 / 42
B	4 / 10	7 / 18	9 / 24	9 / 24	9 / 24	9 / 24

# PIASTRE GANASCE INTERCAMBIABILI RAPIDE

## QUICK INTERCHANGEABLE JAW PLATES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	
	W	73	93	123	143	168	188
	B	25	30	40	50	60	60
	C	10	10	11	11	16	16

Art. 806B	1	2	3	4	5	6
<b>Art. 806B</b> Piastra ganascia intercambiabile dolce a pettine Soft comb interchangeable jaw plate	Cod. 5.80.6B100	5.80.6B200	5.80.6B300	5.80.6B400	5.80.6B500	5.80.6B600

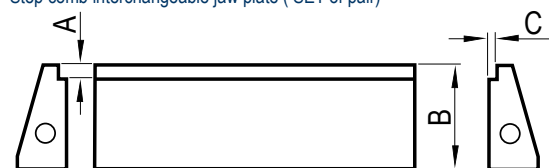
Art. 806C	1	2	3	4	5	6
<b>Art. 806C</b> Piastra ganascia intercambiabile liscia a pettine Smooth comb interchangeable jaw plate	Cod. 5.80.6C100	5.80.6C200	5.80.6C300	5.80.6C400	5.80.6C500	5.80.6C600

Art. 806D	1	2	3	4	5	6
<b>Art. 806D</b> Piastra ganascia intercambiabile zigrinata a pettine Serrated comb interchangeable jaw plate	Cod. 5.80.6D100	5.80.6D200	5.80.6D300	5.80.6D400	5.80.6D500	5.80.6D600

Art. 806E	1	2	3	4	5	6
<b>Art. 806E</b> Piastra ganascia intercambiabile a gradino a pettine Step comb interchangeable jaw plate	Cod. 5.80.6E100	5.80.6E200	5.80.6E300	5.80.6E400	5.80.6E500	5.80.6E600

### KIT RISPARMIO - SAVING KIT

Piastra ganascia intercambiabile a gradino a pettine (SET di coppie)  
 Step comb interchangeable jaw plate (SET of pair)



A	Set di 8 pezzi Set of 8 pcs.	Set di 10 pezzi Set of 10 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.	Set di 14 pezzi Set of 14 pcs.
	3	3	3	3	3	3
	5	5	5	5	5	5
	8	8	8	8	8	8
	13	13	13	13	13	13
	-	-	18	18	18	18
	-	-	23	23	23	23
	-	-	28	28	28	28
B	25	30	40	50	60	60
C	3	3	3	3	3	3
Cod.	5.80.6E112	5.80.6E212	5.80.6E312	5.80.6E412	5.80.6E512	5.80.6E612

Art. 806SLD	1	2	3	4	5	6	
<b>Art. 806SLD</b> Piastra ganascia scaricata a pettine Discharged comb interchangeable jaw plate	A	28	38	48	58	63	95
	B	12	12	12	12	12	12
	C	14	18	32	42	47	79
	H	8	8	8	8	8	8

Art. 806SLE	1	2	3	4	5	6
<b>Art. 806SLE</b> Piastra ganascia con gradino scaricata a pettine Discharged step comb interchangeable jaw plate	Cod. 5.80.6SLD1	5.80.6SLD2	5.80.6SLD3	5.80.6SLD4	5.80.6SLD5	5.80.6SLD6
	Cod. 5.80.6SLE1	5.80.6SLE2	5.80.6SLE3	5.80.6SLE4	5.80.6SLE5	5.80.6SLE6

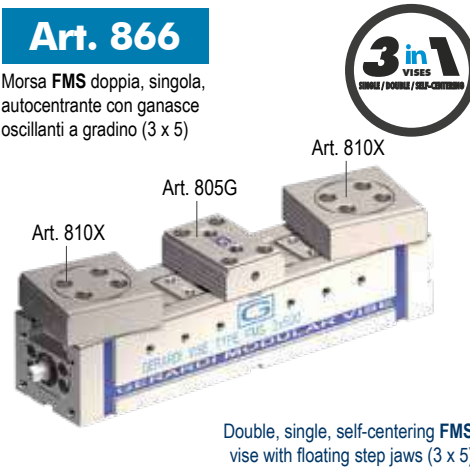
Art. 806K	1	2	3	4	5	6	
<b>Art. 806K</b> Piastra ganascia intercambiabile a gradino a pettine con inserti GRIP Comb interchangeable step jaw plate with GRIP inserts	C	14	18	32	42	47	79
	H	23	33	43	53	58	73
	Cod.	5.80.6K100	5.80.6K200	5.80.6K300	5.80.6K400	5.80.6K500	5.80.6K600

Art. 806G	Solo 2 per morsa!! Just 2 pcs each vise!!					
<b>Art. 806G</b> Piastra ganascia intercambiabile a pettine con arresto a 90° 90° interchangeable comb jaw plate	Cod. 5.80.6G100	5.80.6G200	5.80.6G300	5.80.6G400	5.80.6G500	5.80.6G600

Art. 806H	1	2	3	4	5	6
<b>Art. 806H</b> Piastra ganascia intercambiabile bombata a pettine Round comb interchangeable jaw plate	Cod. 5.80.6H100	5.80.6H200	5.80.6H300	5.80.6H400	5.80.6H500	5.80.6H600

Art. 806M	Solo 2 per morsa!! Just 2 pcs each vise!!					
<b>Art. 806M</b> Piastra ganascia intercambiabile a pettine per angolo di 30° o 45° 30° or 45° angle interchangeable comb jaw plate	Cod. 5.80.6M100	5.80.6M200	5.80.6M300	5.80.6M400	5.80.6M500	5.80.6M600

Tipo (grandezza) morsa / Vise type (size)	kN	1		2			3	
		25 kN		25 kN			30 kN	
Apertura massima / Maximum opening	A	2 x 52	2 x 30	2 x 80	2 x 130	2 x 180	2 x 46	2 x 96
<b>Art. 866</b>	B	25		30			40	
	C	70		90			100	
	D	332	300	400	500	600	400	500
	E	349	320	420	520	620	425	525
	G	75		95			125	
	J	63		76			98	
	J1	70		88			111	
	W	74		94			124	
	kg	12	23	30	36	43	46	51
Cod.		5.86.61300	5.86.62300	5.86.62400	5.86.62500	5.86.62600	5.86.63400	5.86.63500



**Art. 866D** (Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.6D130	5.86.6D230	5.86.6D240	5.86.6D250	5.86.6D260	5.86.6D340	5.86.6D350
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**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
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**Art. 866E** (Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.6E130	5.86.6E230	5.86.6E240	5.86.6E250	5.86.6E260	5.86.6E340	5.86.6E350
------	------------	------------	------------	------------	------------	------------	------------

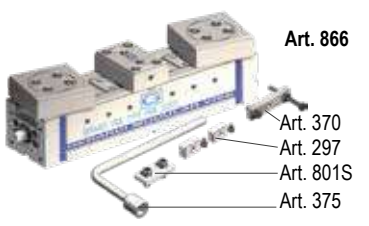


**Art. 866F** (Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

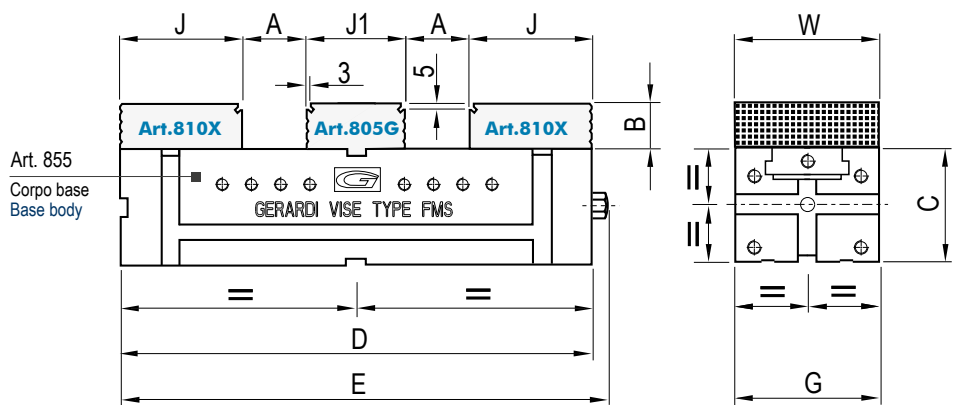
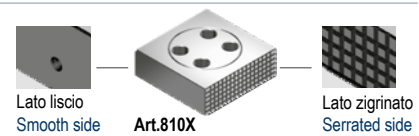
Cod.	5.86.6F130	5.86.6F230	5.86.6F240	5.86.6F250	5.86.6F260	5.86.6F340	5.86.6F350
------	------------	------------	------------	------------	------------	------------	------------



- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375
  - 1 piastrina di collegamento Art.801S



- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375
  - 1 connecting plate Art.801S





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 152	2 x 202	2 x 252	2 x 73	2 x 123	2 x 173	2 x 223	2 x 111	2 x 161	2 x 211	2 x 203	2 x 235	2 x 303
B	40			50				60			60		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J	106			128				135			143		
J1	84			98				108			108		
W	124			144				169			189		
kg	54	59	64	74	82	91	99	134	144	154	215	235	255

Cod. 5.86.63600 5.86.63700 5.86.63800 5.86.64500 5.86.64600 5.86.64700 5.86.64800 5.86.65600 5.86.65700 5.86.65800 5.86.66800 5.86.66900 5.86.66100

### Art. 866D (Art. 866 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.6D360 5.86.6D370 5.86.6D380 5.86.6D450 5.86.6D460 5.86.6D470 5.86.6D480 5.86.6D560 5.86.6D570 5.86.6D580 5.86.6D680 5.86.6D690 5.86.6D610

### Art. 802 Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

### Art. 866E (Art. 866 + 890) Morsa + motore idraulico / Vise + hydraulic motor

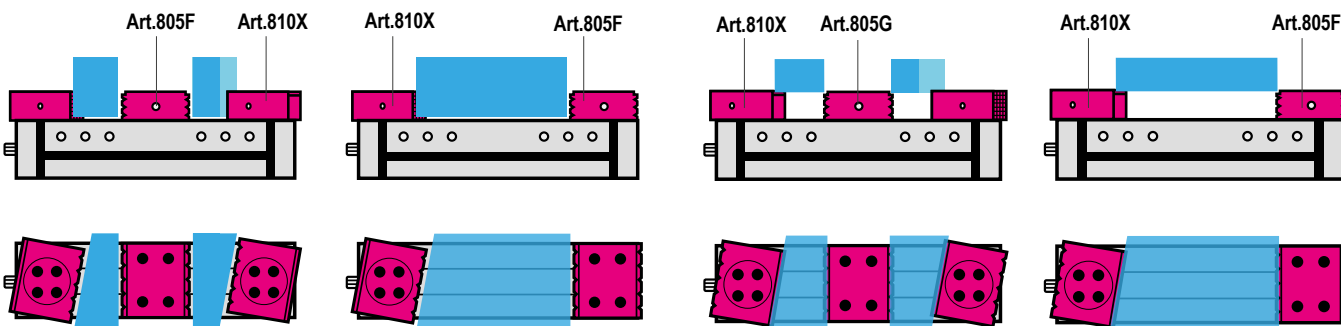
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### Art. 866F (Art. 866 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.6F360 5.86.6F370 5.86.6F380 5.86.6F450 5.86.6F460 5.86.6F470 5.86.6F480 5.86.6F560 5.86.6F570 5.86.6F580 5.86.6F680 5.86.6F690 5.86.6F610

## Art. 866 Esempi applicativi ganasce oscillanti:

Floating Jaws application examples:

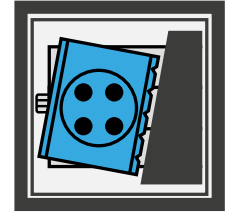


Serraggio di particolari grezzi - Rough workpieces clamping

Serraggio di particolari sul gradino - Rough workpieces clamping on step

# FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI

## THE OPERATION OF MOVABLE JAWS



### Art. 810Z

Albero a gradino per ganasce mobili oscillanti  
Step block pin for floating movable jaw

### Art. 810W

Ganascia mobile oscillante zigrinata da un lato, con albero a gradino (Art. 810Z)  
Floating movable jaw one side serrated with step block pin (Art. 810Z)

Fig. 1 Pic. 1

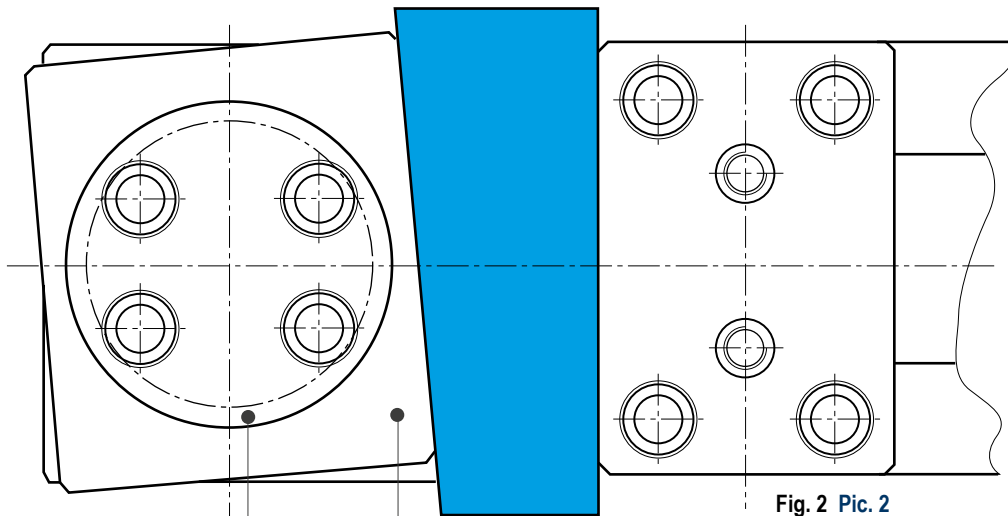
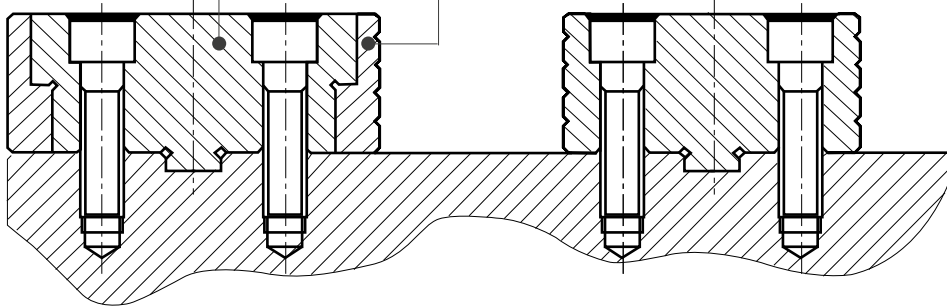


Fig. 2 Pic. 2

### Art. 810Z

Albero a gradino per ganasce mobili oscillanti  
Step block pin for floating movable jaw

### Art. 810W

Ganascia mobile oscillante zigrinata da un lato, con albero a gradino (Art. 810Z)  
Floating movable jaw one side serrated with step block pin (Art. 810Z)

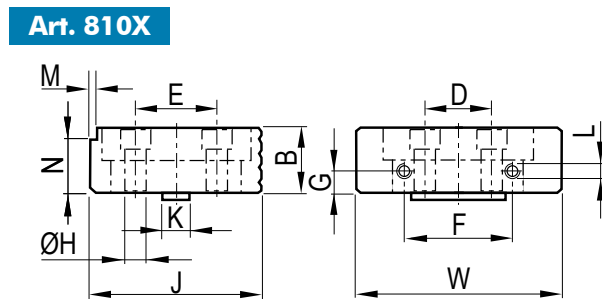
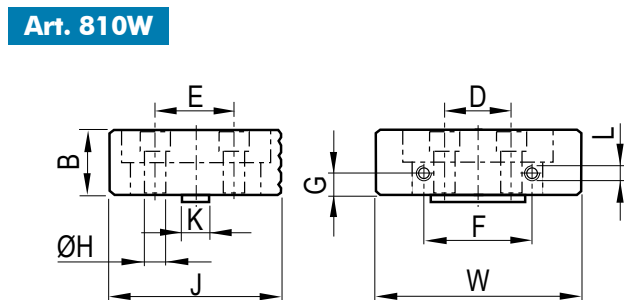
Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (Fig. 2). Questo è reso possibile dall'albero a gradino (Art. 810Z - Fig. 1), posto al centro della ganascia, che pur permettendo la rotazione della ganascia, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallel (Pic. 2). In fact thanks to the step block spindle (Art. 810Z - Pic. 1), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed.

# GANASCE MOBILI OSCILLANTI

## FLOATING MOVABLE JAWS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 810W*</b> Ganasce mobile oscillante zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw one side serrated with step block pin (Art. 810Z)	Cod. 5.81.0W100	5.81.0W200	5.81.0W300	5.81.0W400	5.81.0W500	5.81.0W600
<b>Art. 810X*</b> Ganasce mobile oscillante con gradino 3x5 zigrinata da un lato con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step one side serrated with step block pin (Art. 810Z)	Cod. 5.81.0X100	5.81.0X200	5.81.0X300	5.81.0X400	5.81.0X500	5.81.0X600
<b>Art. 810Y*</b> Ganasce mobile oscillante con gradino 3x5 con albero a gradino (Art. 810Z) Floating movable jaw with 3x5 step with step block pin (Art. 810Z)	Cod. 5.81.0Y100	5.81.0Y200	5.81.0Y300	5.81.0Y400	5.81.0Y500	5.81.0Y600
<b>Art. 810Z</b> Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw	Cod. 5.81.0Z100	5.81.0Z200	5.81.0Z300	5.81.0Z400	5.81.0Z500	5.81.0Z600
<b>Art. 810WA</b> Corpo ganasce mobile oscillante zigrinata da un lato Body floating movable jaw one side serrated	Cod. 5.81.0WA10	5.81.0WA20	5.81.0WA30	5.81.0WA40	5.81.0WA50	5.81.0WA60
<b>Art. 810XA</b> Corpo ganasce mobile oscillante con gradino 3x5 zigrinata da un lato Body floating movable jaw with 3x5 step one side serrated	Cod. 5.81.0XA10	5.81.0XA20	5.81.0XA30	5.81.0XA40	5.81.0XA50	5.81.0XA60
<b>Art. 810YA</b> Corpo ganasce mobile oscillante con gradino 3x5 Body floating movable jaw with 3x5 step	Cod. 5.81.0YA10	5.81.0YA20	5.81.0YA30	5.81.0YA40	5.81.0YA50	5.81.0YA60



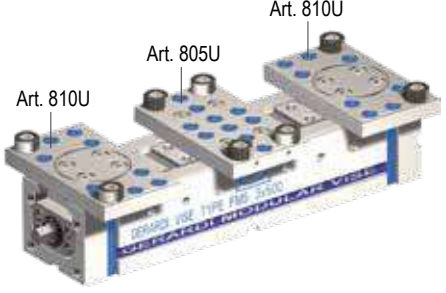
Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze / Tolerance
B	25	30	40	50	60		- 0,02
D	20	25	38	48	44	54	-
E	32	40	50	60	68	68	-
F	40	50		65		100	-
G		10		20		25	-
H	9	11	13		17	22	-
L	M5			M6			-
K				16			H7
M				5			± 0,01
N				3			± 0,02
J	72	84	106	128	135	143	- 0,02
W	74	94	124	144	169	189	-

Tipo (grandezza) morsa / Vise type (size)	1		2			3	
	kN	25 kN	25 kN			30 kN	
<b>Art. 867</b>							
A1	91	91	141	191	241	141	191
B	20		20			20	
C	70		90			100	
D	332	300	400	500	600	400	500
E	349	320	420	520	620	425	525
G	75		95			125	
J1	50		50			70	
J2	25		25			35	
Ø	30 (H = 16)		30 (H = 16)			30 (H = 16)	
W	100		120			170	
kg	11	20	27	33	40	40	45
Cod.	5.86.71300	5.86.72300	5.86.72400	5.86.72500	5.86.72600	5.86.73400	5.86.73500

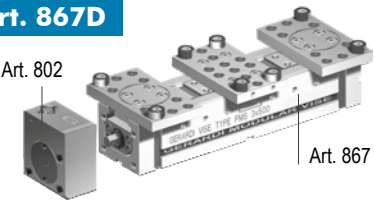


Morsa FMS doppia, singola, autocentrante con ganasce oscillanti con inserti regolabili



Double, single, self-centering FMS vise with floating jaws with adjustable inserts

### Art. 867D



(Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.7D130	5.86.7D230	5.86.7D240	5.86.7D250	5.86.7D260	5.86.7D340	5.86.7D350
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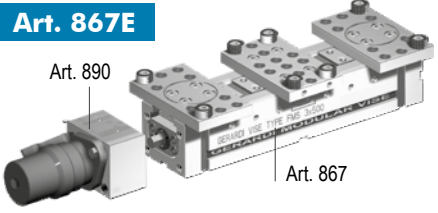
Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
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### Art. 802



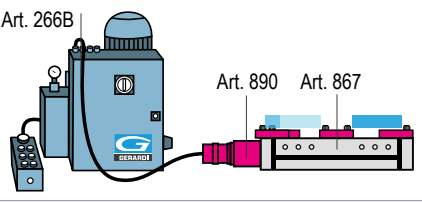
### Art. 867E



(Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.86.7E130	5.86.7E230	5.86.7E240	5.86.7E250	5.86.7E260	5.86.7E340	5.86.7E350
------	------------	------------	------------	------------	------------	------------	------------

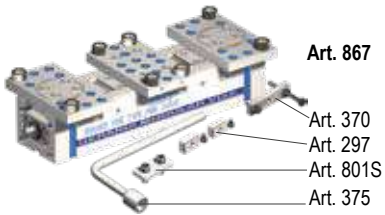
### Art. 867F



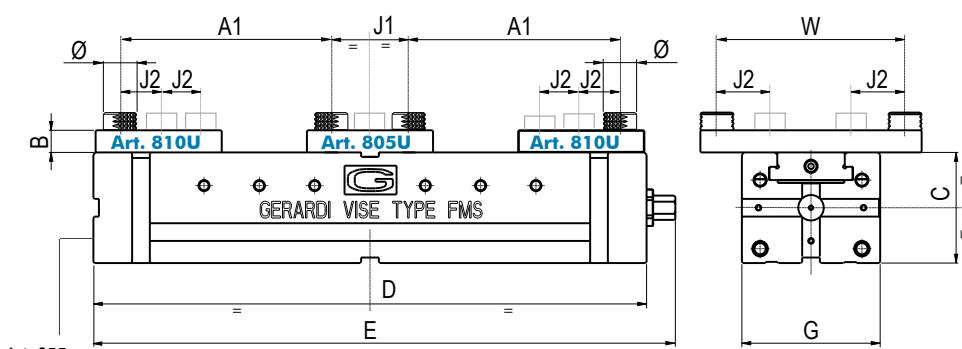
(Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.7F130	5.86.7F230	5.86.7F240	5.86.7F250	5.86.7F260	5.86.7F340	5.86.7F350
------	------------	------------	------------	------------	------------	------------	------------

- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375
  - 1 piastrina di collegamento Art.801S



- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375
  - 1 connecting plate Art.801S



Art. 855 Corpo base / Base body

	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A1	241	291	341	191	241	291	341	231	281	331	331	381	431
B	20			30				35			35		
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G	125			145				170			190		
J1	70			80				100			100		
J2	35			40				40			40		
Ø	30 (H = 16)			30 (H = 16)				40 (H = 30)			40 (H = 30)		
W	170			220				250			300		
kg	50	55	60	68	76	85	93	124	134	144	200	220	240

Cod. 5.86.73600 5.86.73700 5.86.73800 5.86.74500 5.86.74600 5.86.74700 5.86.74800 5.86.75600 5.86.75700 5.86.75800 5.86.76800 5.86.76900 5.86.76100

**Art. 867D** (Art. 867 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.7D360 5.86.7D370 5.86.7D380 5.86.7D450 5.86.7D460 5.86.7D470 5.86.7D480 5.86.7D560 5.86.7D570 5.86.7D580 5.86.7D680 5.86.7D690 5.86.7D610

**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 867E** (Art. 867 + 890) Morsa + motore idraulico / Vise + hydraulic motor

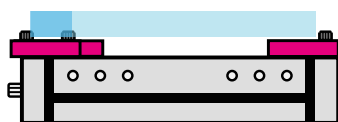
Cod. 5.86.7E360 5.86.7E370 5.86.7E380 5.86.7E450 5.86.7E460 5.86.7E470 5.86.7E480 5.86.7E560 5.86.7E570 5.86.7E580 5.86.7E680 5.86.7E690 5.86.7E610

**Art. 867F** (Art. 867 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

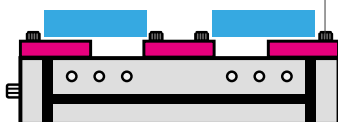
Cod. 5.86.7F360 5.86.7F370 5.86.7F380 5.86.7F450 5.86.7F460 5.86.7F470 5.86.7F480 5.86.7F560 5.86.7F570 5.86.7F580 5.86.7F680 5.86.7F690 5.86.7F610

**Art. 867** Esempi applicativi ganasce oscillanti regolabili:  
 Floating adjustable jaws application examples:

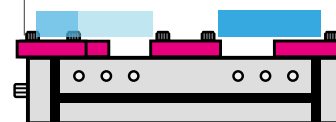
Inserti regolabili - adjustable jaw inserts



4 inserti - 4 jaw inserts



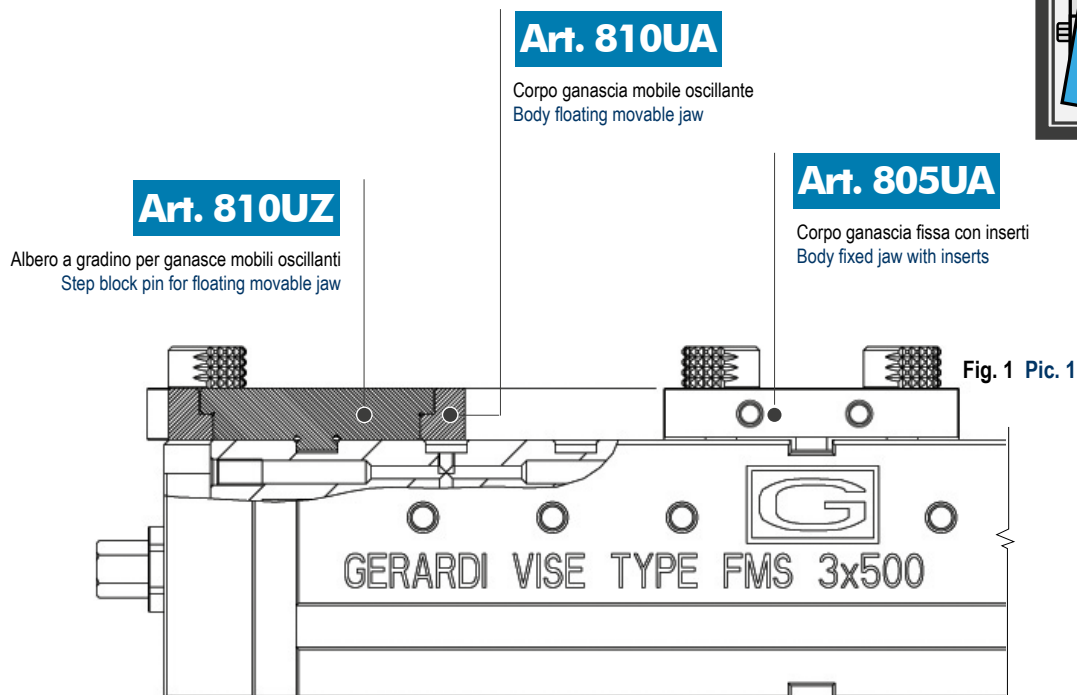
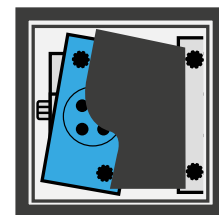
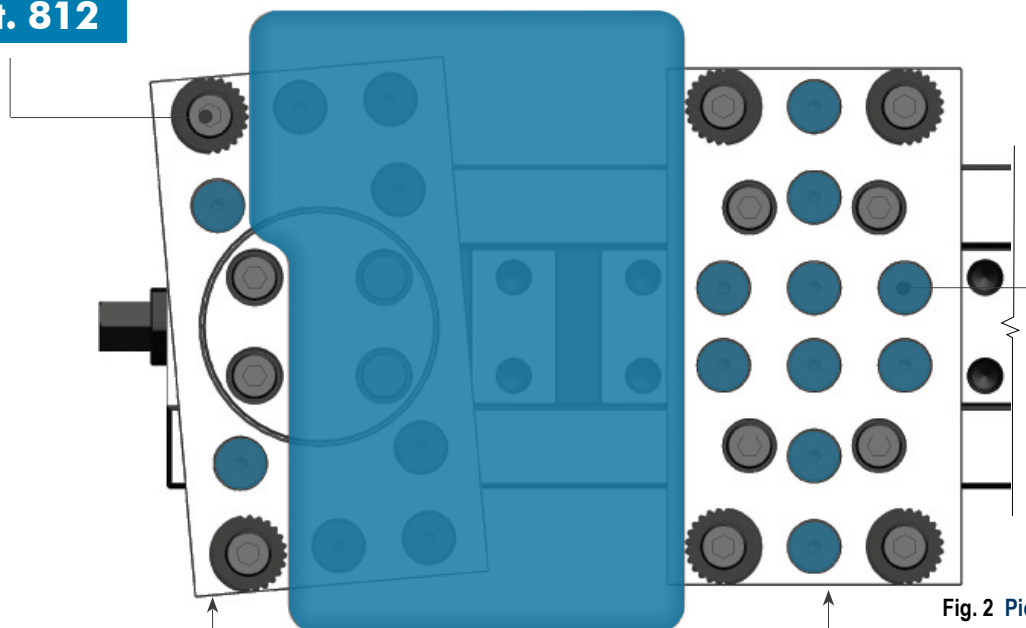
6 inserti - 6 jaw inserts



8 inserti - 8 jaw inserts

# FUNZIONAMENTO DELLE GANASCE MOBILI OSCILLANTI CON INSERTI

## HOW TO OPERATE FLOATING MOVABLE JAWS WITH INSERTS


**Art. 812**

**Art. 84U**

 Tappo in alluminio (EXTRA)  
 Aluminum cap (ETRA)

**Art. 810U**

 Ganasca mobile oscillante con inserti  
 Floating movable jaw with inserts

**Art. 805U**

 Ganasca fissa con inserti  
 Fixed jaw with inserts

Le ganasce mobili oscillanti consentono il serraggio di pezzi di forma irregolare i cui lati non risultino paralleli (Fig. 2). Questo è reso possibile dall'albero a gradino (Art. 810UZ - Fig. 1), posto al centro della ganasca, che pur permettendo la rotazione della ganasca, ne mantiene la precisione ed evita il sollevamento del pezzo mentre viene lavorato. Il tutto a garanzia di un serraggio in piena sicurezza. Gli inserti estremizzano ulteriormente la versatilità delle ganasce mobili oscillanti della morsa FMS.

Floating movable jaws allow to clamp workpieces with irregular shapes whose sides are not parallels (Pic. 2). In fact thanks to the step block spindle (Art. 810UZ - Pic. 1), positioned in the centre of the jaw body, the jaw can float and guarantee at the same time maximum precision and no tilting of the parts while being worked. The safety of the workholding is guaranteed. The insert further increase the versatility of the FMS floating movable jaws.

# GANASCE FISSE & MOBILI FMS

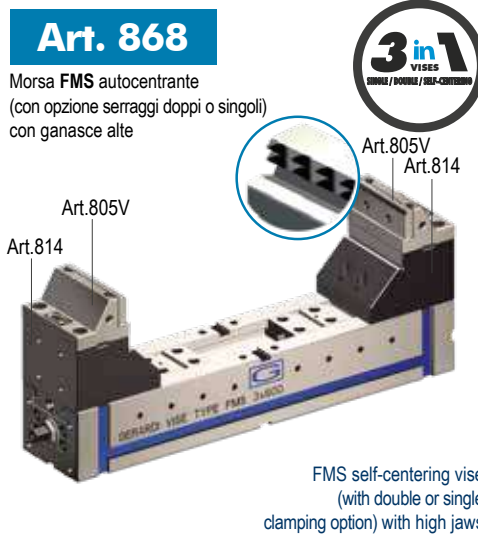
## FMS FIXED AND MOVABLE JAWS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 810U*</b> Ganascia mobile regolabile oscillante con inserti Floating movable jaw with inserts						
Cod.	5.81.0U100	5.81.0U200	5.81.0U300	5.81.0U400	5.81.0U500	5.81.0U600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810UA</b> Corpo ganascia mobile oscillante Body floating movable jaw						
Cod.	5.81.0UA10	5.81.0UA20	5.81.0UA30	5.81.0UA40	5.81.0UA50	5.81.0UA60
<b>Art. 810UZ*</b> Albero a gradino per ganasce mobili oscillanti Step block pin for floating movable jaw						
Cod.	5.81.0UZ10	5.81.0UZ20	5.81.0UZ30	5.81.0UZ40	5.81.0UZ50	5.81.0UZ60
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810Q*</b> Ganascia mobile regolabile con inserti Movable jaw with inserts						
Cod.	5.81.0Q100	5.81.0Q200	5.81.0Q300	5.81.0Q400	5.81.0Q500	5.81.0Q600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 810QA</b> Corpo ganascia regolabile mobile per inserti Body movable jaw for inserts						
Cod.	5.81.0QA10	5.81.0QA20	5.81.0QA03	5.81.0QA40	5.81.0QA50	5.81.0QA60
<b>Art. 805U*</b> Ganascia fissa regolabile con inserti Fixed jaw with inserts						
Cod.	5.80.5U100	5.80.5U200	5.80.5U300	5.80.5U400	5.80.5U500	5.80.5U600
* Set viti per fissaggio a richiesta - Set of fixing screws on request						
<b>Art. 805UA</b> Corpo ganascia fissa regolabile per inserti Body fixed jaw per inserti						
Cod.	5.80.5UA10	5.80.5UA20	5.80.5UA30	5.80.5UA40	5.80.5UA50	5.80.5UA60
<b>Art. 812</b> Inserto liscio e zigrinato Smooth and serrated insert						
	Ø	30			40	
	H	16			30	
	Cod.	5.81.21000			5.81.25000	
<b>Art. 812A</b> Inserto liscio Smooth insert						
	Cod.	5.81.2A100			5.81.2A500	
<b>Art. 812C</b> Inserto zigrinato Serrated insert						
	Cod.	5.81.2C100			5.81.2C500	
<b>Art. 813</b> Inserto liscio e zigrinato alto Smooth and serrated high insert						
	Ø	30			40	
	H	28			50	
<b>Art. 813A</b> Inserto liscio alto Smooth high insert						
	Cod.	5.81.31000			5.81.35000	
<b>Art. 813C</b> Inserto zigrinato alto Serrated high insert						
	Cod.	5.81.3A100			5.81.3A500	
	Cod.	5.81.3C100			5.81.3C500	
<b>Art. 815</b> Inserto liscio e zigrinato a gradino Pair of smooth and serrated step insert						
	H	16			30	
<b>Art. 815A</b> Inserto liscio a gradino Smooth step insert						
	Cod.	5.81.51000			5.81.55000	
<b>Art. 815C</b> Inserto zigrinato a gradino Serrated step insert						
	Cod.	5.81.5A100			5.81.5A500	
	Cod.	5.81.5C100			5.81.5C500	
<b>Art. 812B</b> Inserto in acciaio lavorabile Insert in machineable steel metal						
	Ø	40			60	
	H	40			60	
	Cod.	5.81.2B100			5.81.2B500	
<b>Art. 84U</b> Tappo in alluminio (EXTRA) Aluminum cap (ETRA)						
Cod.		5.84.U1000			5.84.U5000	

Tipo (grandezza) morsa / Vise type (size)	1		2				3	
	25 kN		25 kN				30 kN	
kN								
A	130	230	182	282	382	482	244	344
B	99,5			117			137	
C	70			90			100	
D	232	332	300	400	500	600	400	500
E	249	349	320	420	520	620	425	525
F	169,5			207			237	
G	75			95			125	
H	75			85			98	
L	56			64			84	
J3	76	76		101			132	
J4	55	55		63			82	
X	39,5			47			57	
W	74			94			124	
kg	-			-			-	

Cod.	5.86.81200	5.86.81300	5.86.82300	5.86.82400	5.86.82500	5.86.82600	5.86.83400	5.86.83500
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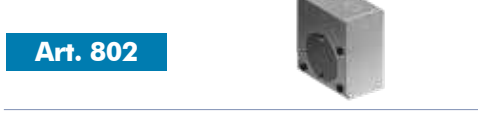


FMS self-centering vise (with double or single clamping option) with high jaws



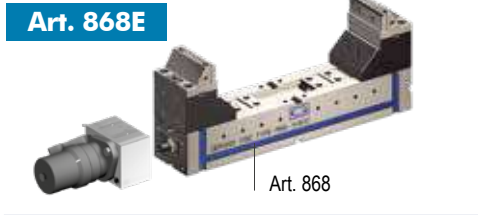
(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.86.8D120	5.86.8D130	5.86.8D230	5.86.8D240	5.86.8D250	5.86.8D260	5.86.8D340	5.86.8D350
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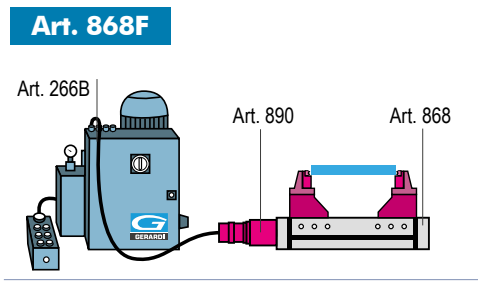
Moltiplicatore di coppia con rivio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
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(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

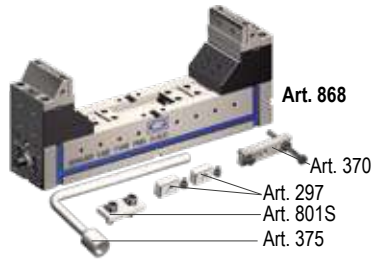
Cod.	5.86.8E120	5.86.8E130	5.86.8E230	5.86.8E240	5.86.8E250	5.86.8E260	5.86.8E340	5.86.8E350
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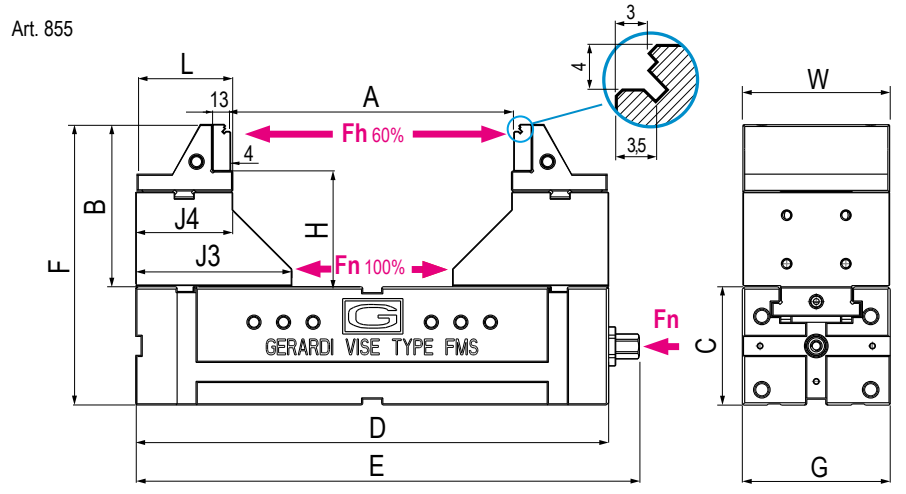
(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.86.8F120	5.86.8F130	5.86.8F230	5.86.8F240	5.86.8F250	5.86.8F260	5.86.8F340	5.86.8F350
------	------------	------------	------------	------------	------------	------------	------------	------------

- Dotazione standard:
- 2 arresti laterali Art. 370
  - 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 chiave a pipa Art. 375
  - 1 piastrina di collegamento Art.801S



- Standard equipment:
- 2 workstops Art. 370
  - 1 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 box wrench Art. 375
  - 1 connecting plate Art.801S





	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	444	544	644	316	416	516	616	396	496	596	596	696	796
B		137				171			186			246	
C		100				120			140			160	
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
F		237				291			326			406	
G		125				145			170			190	
H		98				128			138			180	
L		84				97			107			107	
J3		132				154			169			189	
J4		82				96			106			106	
X		57				64			66			86	
W		124				144			169			189	
kg		-				-			-			-	

Cod. 5.86.83600 5.86.83700 5.86.83800 5.86.84500 5.86.84600 5.86.84700 5.86.84800 5.86.85600 5.86.85700 5.86.85800 5.86.86800 5.86.86900 5.86.86100

**Art. 868D**

(Art. 868 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.86.8D360 5.86.8D370 5.86.8D380 5.86.8D450 5.86.8D460 5.86.8D470 5.86.8D480 5.86.8D560 5.86.8D570 5.86.8D580 5.86.8D680 5.86.8D690 5.86.8D610

**Art. 802**

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 868E**

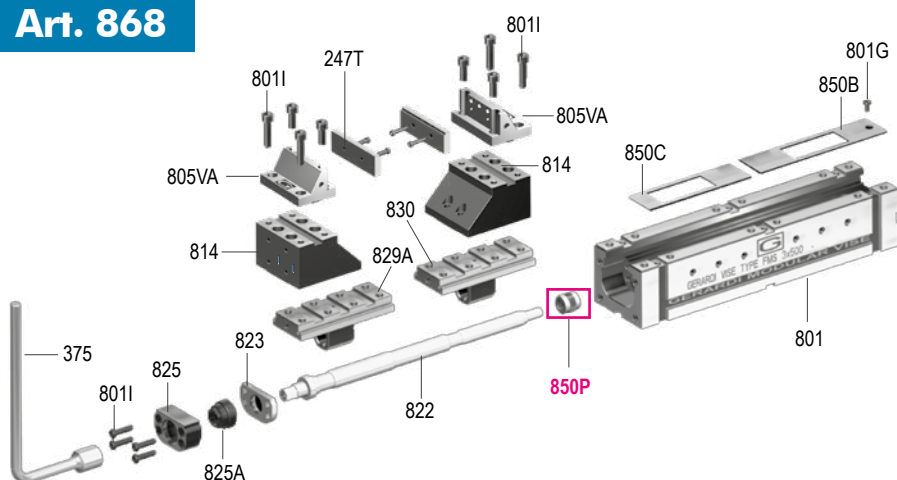
(Art. 868 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod. 5.86.8E360 5.86.8E370 5.86.8E380 5.86.8E450 5.86.8E460 5.86.8E470 5.86.8E480 5.86.8E560 5.86.8E570 5.86.8E580 5.86.8E680 5.86.8E690 5.86.8E610

**Art. 868F**

(Art. 868 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.86.8F360 5.86.8F370 5.86.8F380 5.86.8F450 5.86.8F460 5.86.8F470 5.86.8F480 5.86.8F560 5.86.8F570 5.86.8F580 5.86.8F680 5.86.8F690 5.86.8F610

**Art. 868**


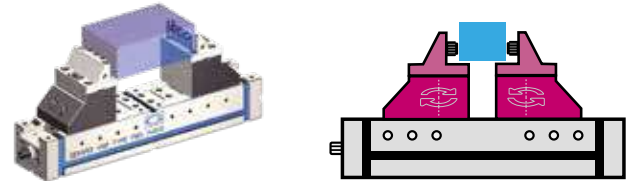
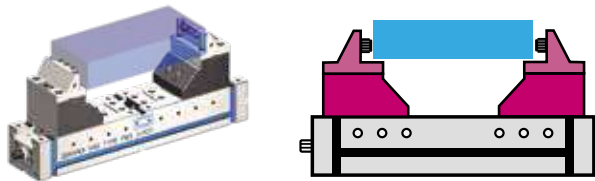
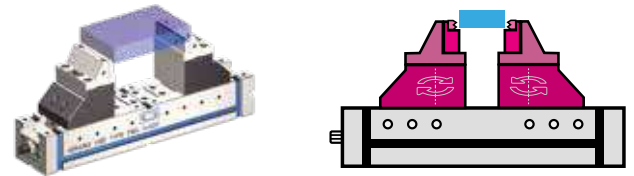
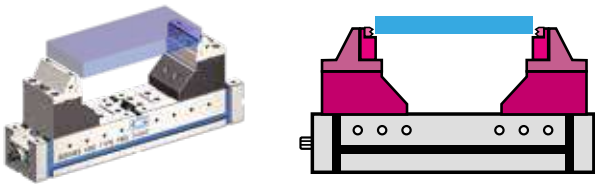
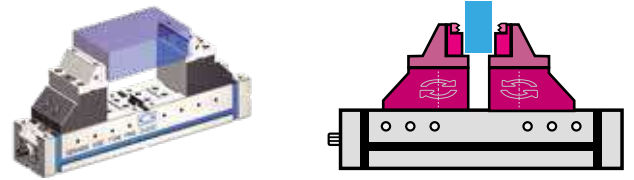
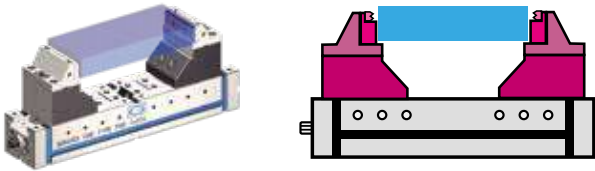
Art.	Pag.	Art.	Pag.
<b>375</b>	4.35	<b>850B</b>	5.61
<b>801</b>	5.50	<b>850C</b>	5.61
<b>801G</b>	5.61	<b>850P</b>	5.72
<b>801I</b>	5.61	<b>814</b>	5.56
<b>810J</b>	5.56	<b>805VA</b>	5.35
<b>822</b>	5.53	<b>247T</b>	5.35
<b>823</b>	5.59	-	-
<b>825</b>	5.59	-	-
<b>825A</b>	5.61	-	-
<b>829A</b>	5.52	-	-
<b>830</b>	5.52	-	-

# POSSIBILI COMBINAZIONI DELLA MORSA Art.868

## POSSIBLE ARRANGEMENTS OF THE Art.868 VISE

Orientamento base mobile Art.814 per massima apertura ganasce  
Movable base Art.814 oriented for the maximum jaws opening

Orientamento base mobile Art.814 per chiusura ganasce a zero  
Movable base Art.814 oriented in order to close jaws completely



### Art. 868

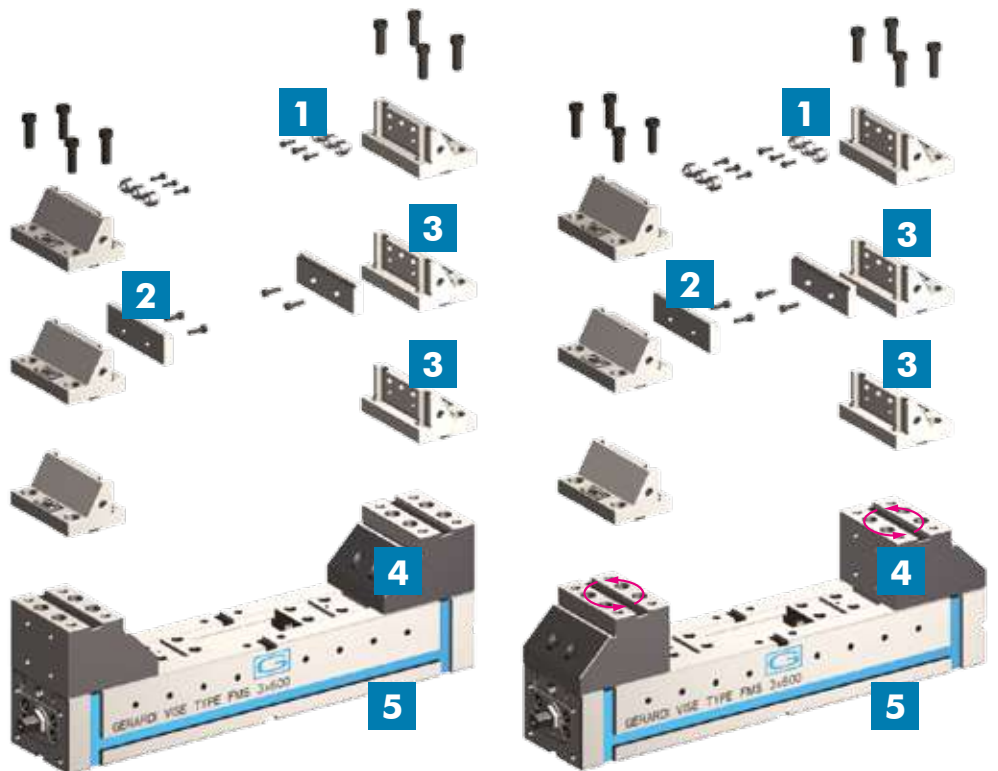
**1** Art.90  
**PUNTALE TEMPRATO GRIP**  
HARDENED GRIP POINT

**2** Art.247T  
**PIASTRINA PIANA GRIP**  
STRAIGHT JAW PLATE GRIP

**3** Art.805VA  
**CORPO GANASCIA**  
JAW PLATE BODY

**4** Art.814  
**BASE PER GANASCE FISSE**  
BASE FOR FIXED JAWS

**5** Art.855  
**CORPO BASE CUBO**  
CUBE BASE BODY



Possibilità di utilizzo di qualsiasi ganaschia fissa FMS anziché del corpo ganaschia 805V. Possibilità di due posizioni per ciascuna ganaschia fissa e per base ganaschia mobile Art.814  
Possibility to use each FMS fixed jaw instead of jaw body Art.805V. Possibility of two positions (at 180°) for each fixed jaw and for movable base jaw Art.814

# GANASCE & PIASTRE GANASCE PER Art.868

## JAWS & JAW PLATES FOR Art.868

Tipo (grandezza) / Type (size)

1

2

3

4

5

6

### Art. 805V\*

Ganascia per piastrine e puntali  
Jaw for plates and points



Cod. 5.80.5V100 5.80.5V200 5.80.5V300 5.80.5V400 5.80.5V500 5.80.5V600

\* Viti per fissaggio a richiesta Fixing screws on request

### Art. 90

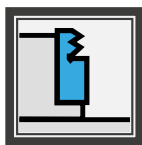
Puntale temprato GRIP  
Hardened GRIP Insert



Cod. 5.90.10000

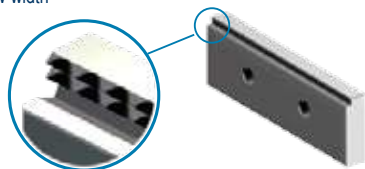
### Art. 247T (W2)

Piastra piana temprata GRIP  
con larghezza ridotta  
Hardened straight jaw plate GRIP  
with narrow width



Cod. 4.24.7T100 4.24.7T200 4.24.7T300 4.24.7T400 4.24.7T500 4.24.7T600

Per qualsiasi piastra piana speciale, raddoppiare il prezzo  
For special I taylor made straight jaw plate double the price



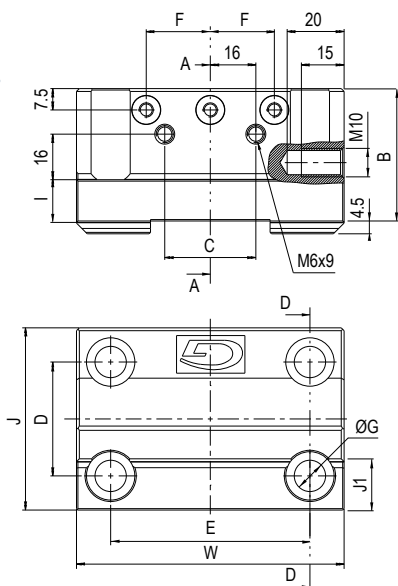
### PIASTRE GANASCE "GRIP" JAW PLATES

MINOR SUPERFICIE DI CONTATTO + PRESSIONE DI SERRAGGIO

LESS SURFACE CONTACT + CLAMPING PRESSURE

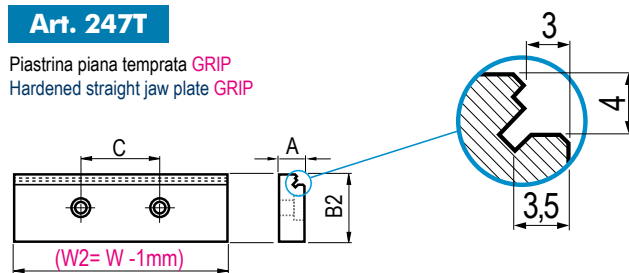
### Art. 805VA

Corpo Ganascia  
Jaw for plates and points



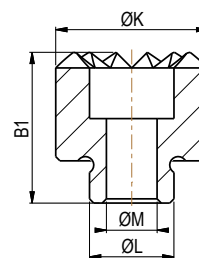
### Art. 247T

Piastrina piana temprata GRIP  
Hardened straight jaw plate GRIP



### Art. 90

Puntale temprato GRIP  
Hardened GRIP Point



mm	1	2	3	4	5	6
W	74	94	124	144	169	189
A	12	12	13	13	18	
B	39,5	47	57	61	66	86
B2	24,5	32	39	43	48	56
C	25	32	50	50	76	90
D	32	40	50	60	68	68
E	56	70	92	108	126	144
F	2X26	3x20	3x25	4x20	4x25	4x30
ØG	9	11	13	17	17	21
I	15	15	18	18	18	20
J	56	64	84	97	107	107
J1				17		
ØK	-			18		-
ØL	-			10 h8		-
ØM	-			6		-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura minima - massima / minimum - maximum Aperture	A	10 / 25	10 / 25	20 / 50	20 / 50	20 / 50	20 / 50	40 / 100	40 / 100
Apertura minima - massima / minimum - maximum Aperture	A1	10 / 15	10 / 15	10 / 25	10 / 25	10 / 25	10 / 25	25 / 50	25 / 50
	B	34		55				90	
	C	70		90				100	
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	F	104		145				190	
	G	75		95				125	
	J	48	60	102				132	
	W	50		75				100	
	kg	9	12	23	30	63	43	47	52
	Cod.	5.87.01200	5.87.01300	5.87.02300	5.87.02400	5.87.02500	5.87.02600	5.87.03400	5.87.03500

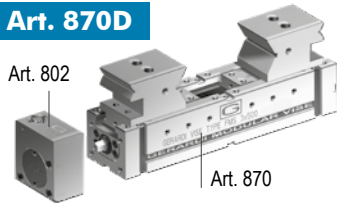
### Art. 870

Morsa FMS autocentrante (opzione doppia o singola) con ganasce prismatiche



FMS self-centering vise (double or single option) with prismatic jaws

### Art. 870D



(Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod.	5.87.0D120	5.87.0D130	5.87.0D230	5.87.0D240	5.87.0D250	5.87.0D260	5.87.0D340	5.87.0D350
------	------------	------------	------------	------------	------------	------------	------------	------------

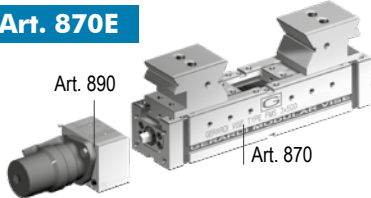
### Art. 802



Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
------	------------	------------	------------

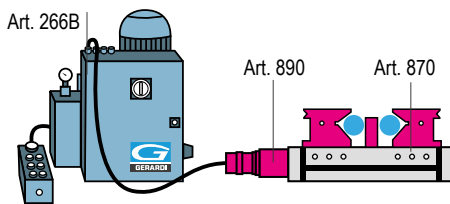
### Art. 870E



(Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

Cod.	5.87.0E120	5.87.0E130	5.87.0E230	5.87.0E240	5.87.0E250	5.87.0E260	5.87.0E340	5.87.0E350
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### Art. 870F

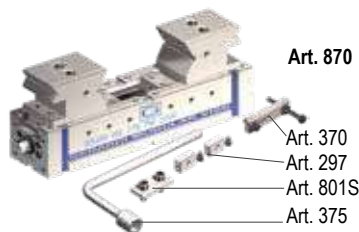


(Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod.	5.87.0F120	5.87.0F130	5.87.0F230	5.87.0F240	5.87.0F250	5.87.0F260	5.87.0F340	5.87.0F350
------	------------	------------	------------	------------	------------	------------	------------	------------

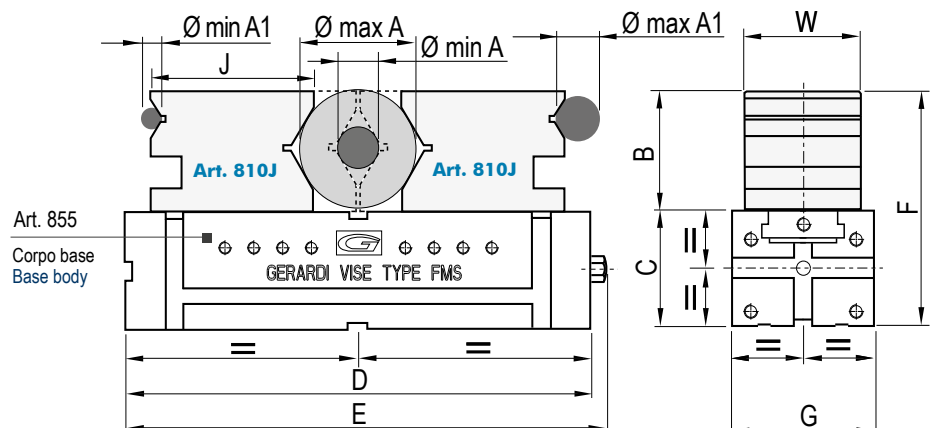
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375
- 1 piastrina di collegamento Art.801S



Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375
- 1 connecting plate Art.801S



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	40 / 100	40 / 100	40 / 100	40 / 150	40 / 150	40 / 150	40 / 150	63 / 200	65 / 240	80 / 280	100 / 300	120 / 350	140 / 400
A1	25 / 50	25 / 50	25 / 50	30 / 60	30 / 60	30 / 60	30 / 60	35 / 70	35 / 70	35 / 80	40 / 140	40 / 140	40 / 140
B	90			132				171	191	226	250	275	300
C	100			120				140			160		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
F	190			252				311	331	366	410	435	460
G	125			145				170			190		
J	132			156				176			174		
W	100			132				140			160		
kg	57	62	67	74	82	91	99	135	145	155	225	245	265

Cod. 5.87.03600 5.87.03700 5.87.03800 5.87.04500 5.87.04600 5.87.04700 5.87.04800 5.87.05600 5.87.05700 5.87.05800 5.87.06800 5.87.06900 5.87.06100

**Art. 870D** (Art. 870 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

Cod. 5.87.0D360 5.87.0D370 5.87.0D380 5.87.0D450 5.87.0D460 5.87.0D470 5.87.0D480 5.87.0D560 5.87.0D570 5.87.0D580 5.87.0D680 5.87.0D690 5.87.0D610

**Art. 802** Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod. 5.80.23000 5.80.24000 5.80.25000 5.80.26000

**Art. 870E** (Art. 870 + 890) Morsa + motore idraulico / Vise + hydraulic motor

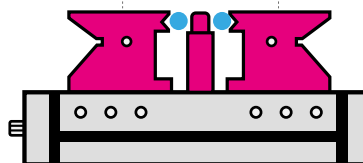
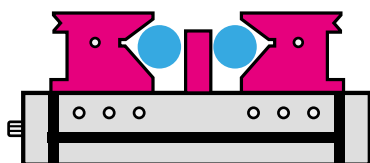
Cod. 5.87.0E360 5.87.0E370 5.87.0E380 5.87.0E450 5.87.0E460 5.87.0E470 5.87.0E480 5.87.0E560 5.87.0E570 5.87.0E580 5.87.0E680 5.87.0E690 5.87.0E610

**Art. 870F** (Art. 870 + 890 + 266B) Morsa + motore idraulico + centralina / Vise + hydraulic motor + power unit

Cod. 5.87.0F360 5.87.0F370 5.87.0F380 5.87.0F450 5.87.0F460 5.87.0F470 5.87.0F480 5.87.0F560 5.87.0F570 5.87.0F580 5.87.0F680 5.87.0F690 5.87.0F610

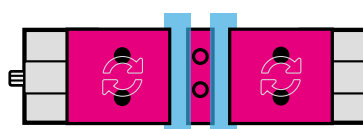
**Art. 870** Esempi applicativi ganasce prismatiche:  
Prismatic jaws application examples:

Ganascie ruotate di 180° - Jaws rotated 180°



**Art. 870A**

Pag.5.54 Page. 5.54



Per il serraggio di 2 particolari tondi contemporaneamente per mezzo della ganascia intermedia alta Art.870A  
For clamping 2 round workpieces simultaneously by intermediate high jaw Art.870A

**N.B:** Realizzabili versioni speciali per diametro **Max.1500** - Special Types available on request for **up to Ø1500**

Tipo (grandezza) morsa / Vise type (size)	kN	1 25 kN		2 25 kN			3 30 kN		
Apertura massima / Maximum opening	A	85	185	170	270	370	470	230	330
Minima apertura interno-esterno / Minimum opening inside-outside	A1	115 / 200	115 / 300	130 / 300	130 / 400	130 / 500	130 / 600	170 / 400	170 / 500
	B	25		30			40		
	C	70		90			100		
	D	232	332	300	400	500	600	400	500
	E	249	349	320	420	520	620	425	525
	G	75		95			125		
	W	74		94			124		
	kg	7	10	18	25	32	39	40	45

### Art. 800

Morsa a Serraggio Meccanico solo per serraggi singoli



Mechanical Clamping vise only for single clamping

Cod.	5.80.01200	5.80.01300	5.80.02300	5.80.02400	5.80.02500	5.80.02600	5.80.03400	5.80.03500
------	------------	------------	------------	------------	------------	------------	------------	------------

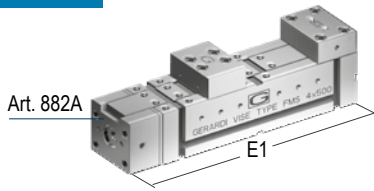
**SPECIFICA SOLO PER SERRAGGI SINGOLI**

**SPECIFIC FOR SINGLE CLAMPING ONLY**

Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

### Art. 800A

Meccanica con predisposizione idraulica solo per serraggi singoli / Mechanical with prepared hydraulic connection only for single clamping



Art. 882A

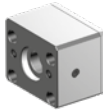
E1

E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0A120	5.80.0A130	5.80.0A230	5.80.0A240	5.80.0A250	5.80.0A260	5.80.0A340	5.80.0A350

Connettore Idraulico - Hydraulic Connexion

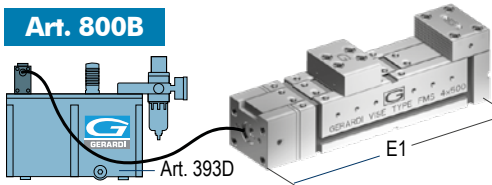
Corsa - Stroke mm	4	7	10
Superficie - Surface cm <sup>2</sup>	6	21	21
Pressione - Pressure bar	417	119	143

### Art. 882A



### Art. 800B

(Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control



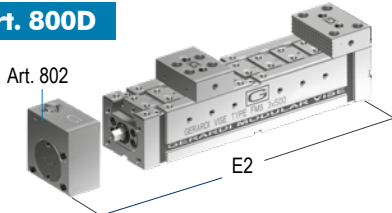
Art. 393D

E1

E1	273	373	370,5	470,5	570,5	670,5	485	585
Cod.	5.80.0B120	5.80.0B130	5.80.0B230	5.80.0B240	5.80.0B250	5.80.0B260	5.80.0B340	5.80.0B350

### Art. 800D

(Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier



Art. 802

E2

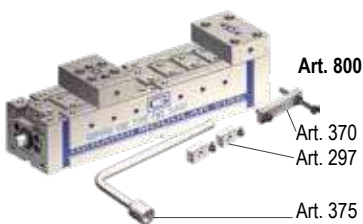
E2	277	377	360	460	560	660	470	570
Nm	Max 20		Max 25			Max 20		
Cod.	5.80.0D120	5.80.0D130	5.80.0D230	5.80.0D240	5.80.0D250	5.80.0D260	5.80.0D340	5.80.0D350

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.21000	5.80.22000	5.80.23000
------	------------	------------	------------

Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



Art. 800

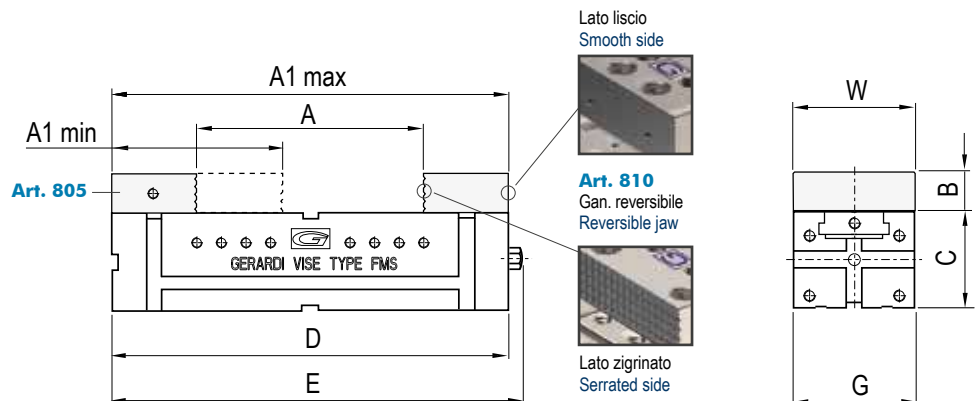
Art. 370

Art. 297

Art. 375

Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	430	530	630	300	400	500	600	380	480	580	580	680	780
A1	170 / 600	170 / 700	170 / 800	200 / 500	200 / 600	200 / 700	200 / 800	220 / 600	220 / 700	220 / 800	220 / 800	220 / 800	220 / 100
B		40			50				60			60	
C		100			120				140			160	
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G		125			145				170			190	
W		124			144				169			189	
kg	50	55	60	66	72	80	88	115	125	135	170	190	210

Cod. 5.80.03600 5.80.03700 5.80.03800 5.80.04500 5.80.04600 5.80.04700 5.80.04800 5.80.05600 5.80.05700 5.80.05800 5.80.06800 5.80.06900 5.80.06100

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

**Art. 800A**

Meccanica con predisposizione idraulica solo per serraggi singoli / Mechanical with prepared hydraulic connection only for single clamping

E1	685	785	885	585	685	785	885	-	-	-	-	-	-
Cod.	5.80.0A360	5.80.0A370	5.80.0A380	5.80.0A450	5.80.0A460	5.80.0A470	5.80.0A480	5.80.0A560	5.80.0A570	5.80.0A580	5.80.0A680	5.80.0A690	5.80.0A610

**Art. 882A**

Connettore Idraulico - Hydraulic Connexion

	10			10				-			-		
	21			21				-			-		
	143			143				-			-		

**Art. 800B**

(Art. 800A + Art.393) Morsa + centralina a comando manuale singolo / Vise + power unit with single manual control

E1	685	785	885	585	685	785	885	-	-	-	-	-	-
Cod.	5.80.0B360	5.80.0B370	5.80.0B380	5.80.0B450	5.80.0B460	5.80.0B470	5.80.0B480	5.80.0B560	5.80.0B570	5.80.0B580	5.80.0B680	5.80.0B690	5.80.0B610

**Art. 800D**

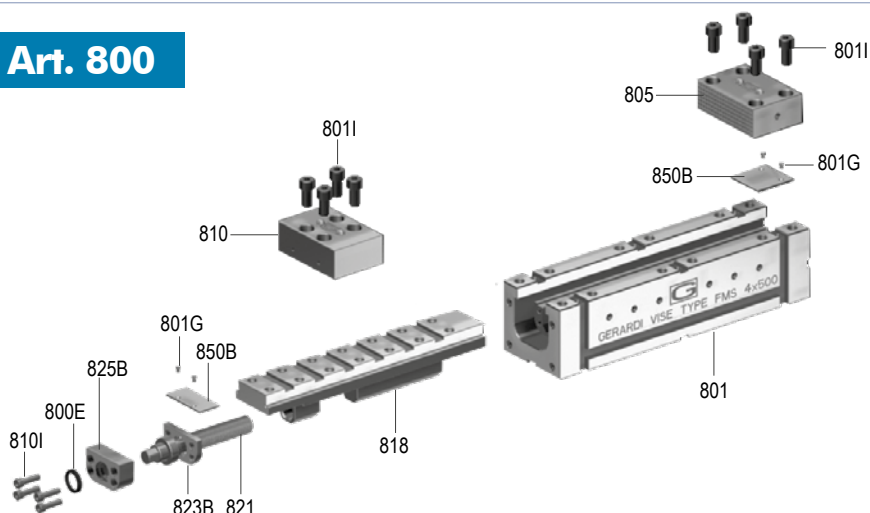
(Art. 800 + 802) Morsa + moltiplicatore di coppia / Vise + torque multiplier

E2	670	770	870	570	670	770	870	685	785	885	-	-	-
Nm		Max 20			Max 20				Max 20			Max 20	
Cod.	5.87.0D360	5.87.0D370	5.87.0D380	5.87.0D450	5.87.0D460	5.87.0D470	5.87.0D480	5.87.0D560	5.87.0D570	5.87.0D580	5.87.0D680	5.87.0D690	5.87.0D610

**Art. 802**

Moltiplicatore di coppia con rinvio angolare - Mechanical with torque multiplier with angular transmission

Cod.	5.80.23000	5.80.24000	5.80.25000	5.80.26000
------	------------	------------	------------	------------

**Art. 800**


Art.	Pag.	Art.	Pag.
<b>800E</b>	5.61	-	-
<b>801</b>	5.50	-	-
<b>801G</b>	5.61	-	-
<b>801I</b>	5.61	-	-
<b>805</b>	5.54	-	-
<b>810</b>	5.56	-	-
<b>818</b>	5.52	-	-
<b>821</b>	5.53	-	-
<b>823B</b>	5.59	-	-
<b>825B</b>	5.59	-	-
<b>850B</b>	5.61	-	-

Tipo (grandezza) morsa / Vise type (size)		1		2		3		
kN						30 kN		
Apertura massima / Maximum opening		A	-	-	-	-	232	332
<b>Art. 900</b>	Morsa a Serraggio Meccanico con Limitatore di Forza solo per serraggi singoli Mechanical Clamping vise with Limiting Device only for single clamping	B	-	-	-	-	40	
		C	-	-	-	-	100	
		D	-	-	-	-	510	610
		E	-	-	-	-	400	500
		G	-	-	-	-	125	
		W	-	-	-	-	124	
		kg	-	-	-	-	-	44
		Cod.	-	-	-	-	5.90.03400	5.90.03500
		€	<b>ATTUALMENTE NON DISPONIBILI - CURRENTLY NOT AVAILABLE</b>					

Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

**Art. 900Y**

 Modulo per serraggio idraulico  
 Module for hydraulic clamping


Cod. - - - - - 5.90.0Y300

 € **ATTUALMENTE NON DISPONIBILI - CURRENTLY NOT AVAILABLE**
**5**
**FUNZIONAMENTO LIMITATORE DI FORZA - HOW TO USE THE LIMITING DEVICE**

**1** Scegliere forza di serraggio tramite ghiera limitatore di forza. Presetting of the clamping force through the clamping limiter

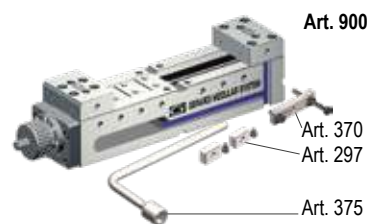
**2** Rapido avvicinamento ganascia mobile al pezzo da serrare. Quick approach of the jaw to the workpiece

**3** Contatto ganascia-particolare e sblocco frizione limitatore di forza. First contact jaw-workpiece and clamping limiter friction release

**4** Avvio meccanismo moltiplica forza. Fermarsi a fine corsa. Force multiplier device start. At the end-stroke stop clamping.

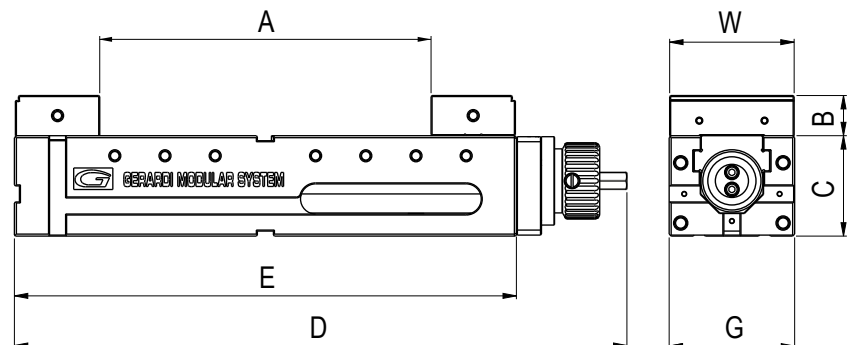
Dotazione standard:

- 2 arresti laterali Art. 370
- 1 coppia di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 chiave a pipa Art. 375



Standard equipment:

- 2 workstops Art. 370
- 1 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 box wrench Art. 375





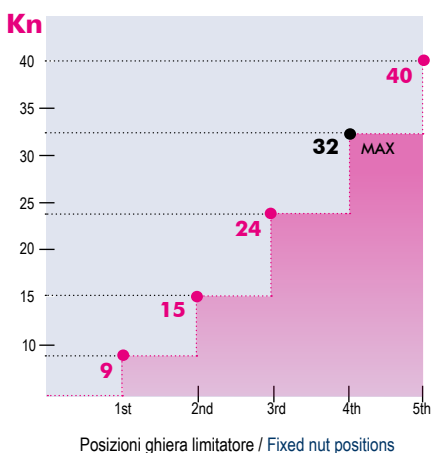
	3 30 kN			4 30 kN				5 32 kN			6		
A	432	532	632	304	404	505	605	384	484	584	-	-	-
B		40			50				60				
C		100			120				140				
D	710	810	910	610	710	810	910	710	810	910	-	-	-
E	600	700	800	500	600	700	800	600	700	800	-	-	-
G		125			145				170				
W		124			144				169				
kg	-	-	-	57	-	-	-	99	-	-	-	-	-
Cod.	5.90.03600	5.90.03700	5.90.03800	5.90.04500	5.90.04600	5.90.04700	5.90.04800	5.90.05600	5.90.05700	5.90.05800	-	-	-
											<b>ATTUALMENTE NON DISPONIBILI</b> CURRENTLY NOT AVAILABLE		

This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

**Art. 900Y**

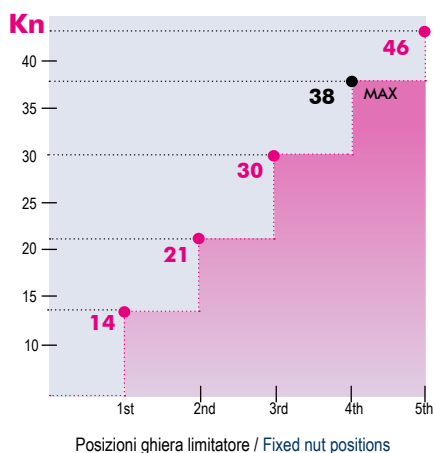
Cod.	5.90.0Y300	5.90.0Y300	5.90.0Y300	-
				<b>ATTUALMENTE NON DISPONIBILI</b> CURRENTLY NOT AVAILABLE

**Diagrammi forze di serraggio - Diagrams with clamping force**
**Morse tipo**  
**Vises type**
**3**

 VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench


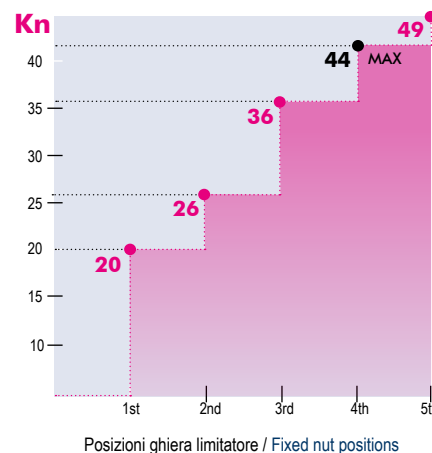
Posizioni ghiera limitatore / Fixed nut positions

**Morse tipo**  
**Vises type**
**4**

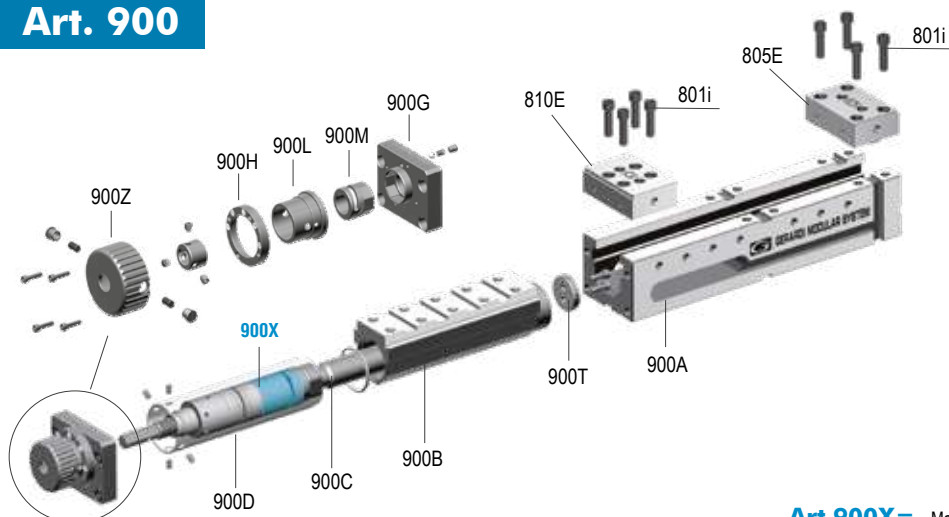
 VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench


Posizioni ghiera limitatore / Fixed nut positions

**Morse tipo**  
**Vises type**
**5**

 VITE: Ø 24 mm / Ø 30 mm PASSO: 2 mm  
 SCREW: Ø 24 mm / Ø 30 mm PITCH: 2 mm  
 Chiave dinamometrica / Torque wrench


Posizioni ghiera limitatore / Fixed nut positions

**Art. 900**

**NEW**

Art.	Pag.
900Y	40
810E	57
805E	55


**Art.900X=** Modulo per serraggio meccanico - Module for mechanical clamping

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Max. opening	A	85	185	170	270	370	470	230	330
<b>Art. 800C</b>	A1	115		130				170	
	B	25		30				40	
	D	200	300	300	400	500	600	400	500
	E	232	332	320	420	520	620	425	525
	G1	120						210	
	L	300		350				400	
	M	33		33				38	
	W	74		94				124	
	kg	30	45	53	70	88	106	90	112



FMS vise tower with straight jaws for 4 clamping stations

**SPECIFICA SOLO PER SERRAGGI SINGOLI**  
 SPECIFIC FOR SINGLE CLAMPING ONLY

Cod.	5.80.0C120	5.80.0C130	5.80.0C230	5.80.0C240	5.80.0C250	5.80.0C260	5.80.0C340	5.80.0C350
------	------------	------------	------------	------------	------------	------------	------------	------------

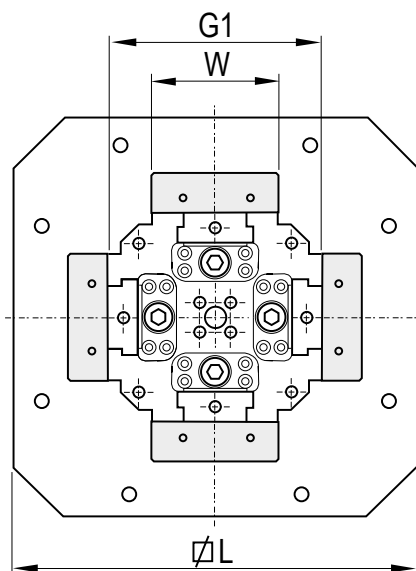
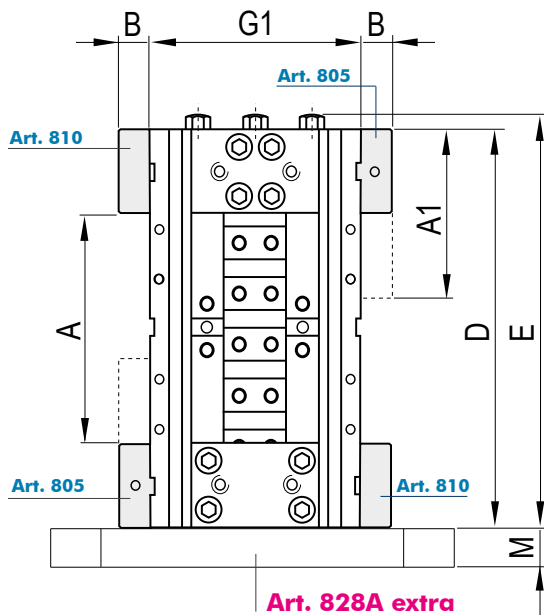
Questa morsa, pur essendo parte del programma FMS, non è predisposta per serraggi doppi o autocentranti

**Art. 800G**

NEW 2021

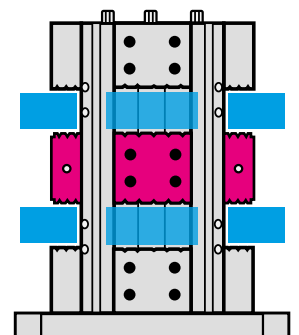
 Modulo base cubo morsa FMS (senza ganasce)  
 FMS vise tower base (without jaws)

Cod.	5.80.0G120	5.80.0G130	5.80.0G230	5.80.0G240	5.80.0G250	5.80.0G260	5.80.0G340	5.80.0G350
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**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**


- Dotazione standard per Art. 800C
- 1 chiave a pipa Art. 375
  - 4 arresti laterali Art. 370
  - 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 golphare di sollevamento Art. 848
  - Imballo in cassa di legno

- Standard equipment for Art. 800C
- 1 box wrench Art. 375
  - 4 workstops Art. 370
  - 2 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 lifting hook Art. 848
  - Wooden box packaging



	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	430	530	630	300	400	500	600	380	480	580	480	580	680
A1	170			509				630			810		
B	40			50				60			60		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210			245				280			290		
L	400			450				500			550		
M	38			38				38			38		
W	124			144				169			189		
kg	135	157	180	180	210	252	288	260	303	340	500	562	625

Cod. 5.80.0C360 5.80.0C370 5.80.0C380 5.80.0C450 5.80.0C460 5.80.0C470 5.80.0C480 5.80.0C560 5.80.0C570 5.80.0C580 5.80.0C680 5.80.0C690 5.80.0C610

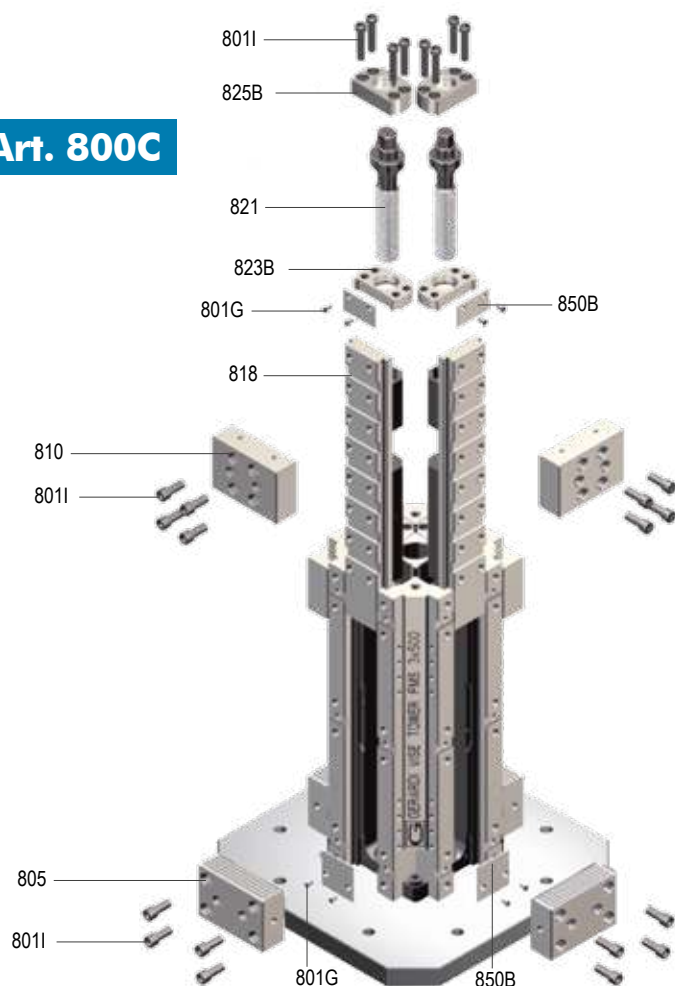
This type of vise even if it is part of the FMS series is not suitable for double or self-centering clamping

Cod. 5.80.0G360 5.80.0G370 5.80.0G380 5.80.0G450 5.80.0G460 5.80.0G470 5.80.0G480 5.80.0G560 5.80.0G570 5.80.0G580 5.80.0G680 5.80.0G690 5.80.0G610

## Art. 800C

**GANASCE REVERSIBILI  
REVERSIBLE JAWS**

Esplso di cubo-morsa FMS con ganasce piane per il serraggio di 4 pezzi  
 Explsoe of FMS vise tower with straight jaws for 4 clamping stations



Art.	Pag.	Art.	Pag.
<b>801G</b>	5.61	-	-
<b>801I</b>	5.61	-	-
<b>810</b>	5.56	-	-
<b>818</b>	5.52	-	-
<b>821</b>	5.53	-	-
<b>823B</b>	5.59	-	-
<b>825B</b>	5.59	-	-
<b>850B</b>	5.61	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Tipo (grandezza) morsa / Vise type (size)	kN	1		2				3	
		25 kN		25 kN				30 kN	
Apertura massima / Max. opening	A	2 x 16	2 x 66	2 x 54	2 x 104	2 x 154	2 x 204	2 x 74	2 x 124
	B	25		30				40	
	D	200	300	300	400	500	600	400	500
	E	232	332	320	420	520	620	425	525
	G1	120		175				210	
	L	300		350				400	
	M	33		33				38	
	W	74		94				124	
	kg	30	45	53	70	88	106	90	112
	Cod.	5.86.0C120	5.86.0C130	5.86.0C230	5.86.0C240	5.86.0C250	5.86.0C260	5.86.0C340	5.86.0C350

### Art. 860C

Cubo-morsa FMS doppio per il serraggio di 8 pezzi



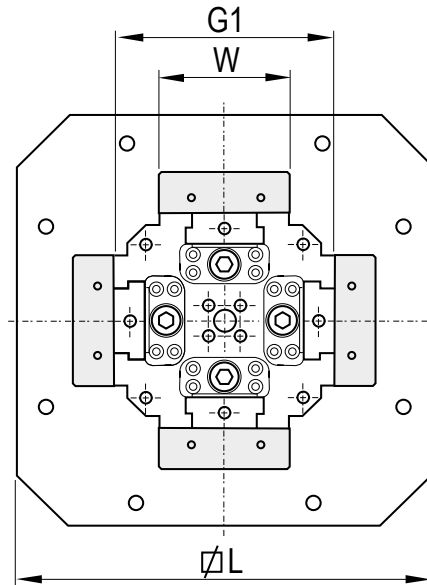
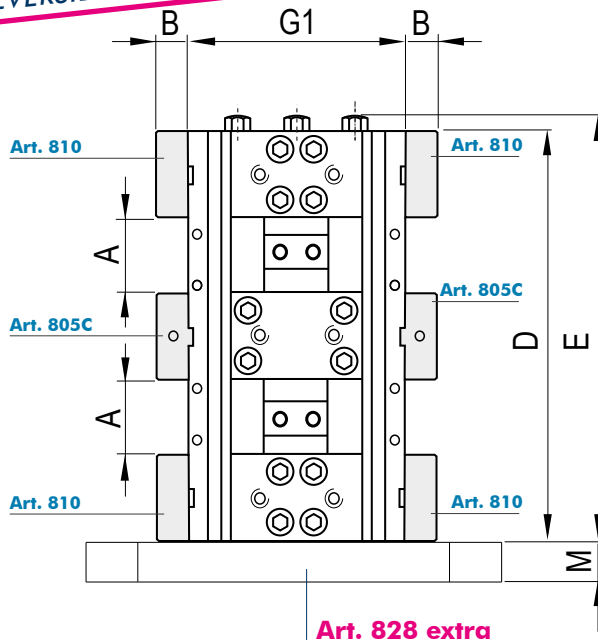
Double FMS vise tower for 8 clamping stations

### Art. 855C

Modulo base cubo morsa FMS doppia (senza ganasce)  
 FMS Double vise tower base (without jaws)

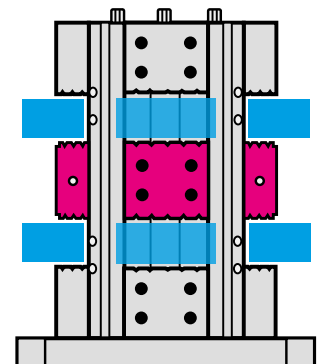
Cod.	5.85.5C120	5.85.5C130	5.85.5C230	5.85.5C240	5.85.5C250	5.85.5C260	5.85.5C340	5.85.5C350

### GANASCE REVERSIBILI REVERSIBLE JAWS



- Dotazione standard per Art. 860C
- 1 chiave a pipa Art. 375
  - 4 arresti laterali Art. 370
  - 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
  - 1 goliare di sollevamento Art. 848
  - Imballo in cassa di legno
  - Meccanismo 3a mano

- Standard equipment for Art. 860C
- 1 box wrench Art. 375
  - 4 workstops Art. 370
  - 2 pair of positioning key-nuts for 16 mm slot Art. 297
  - 1 lifting hook Art. 848
  - Wooden box packaging
  - Third hand device



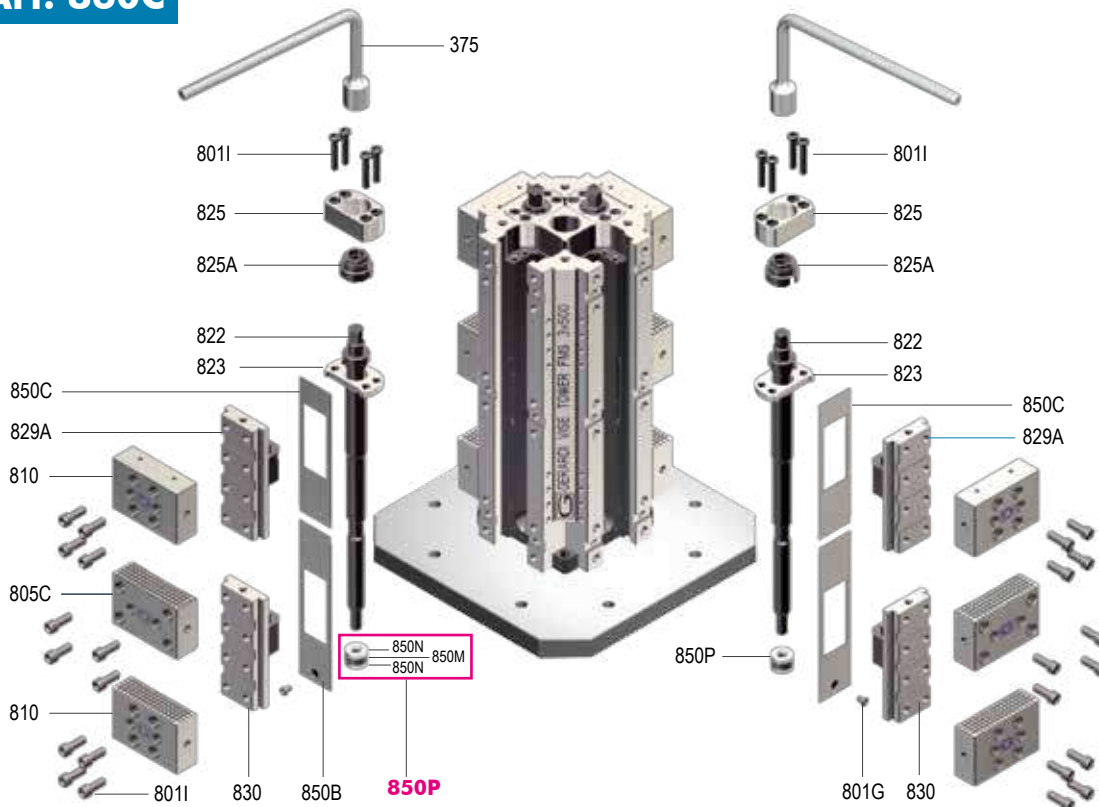
	3 30 kN			4 30 kN				5 32 kN			6 32 kN		
A	2 x 174	2 x 224	2 x 274	2 x 103	2 x 153	2 x 203	2 x 253	2 x 138	2 x 188	2 x 238	2 x 238	2 x 288	2 x 338
B	40			50				60			60		
D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210			245				280			290		
L	400			450				500			550		
M	38			38				38			38		
W	124			144				169			189		
kg	135	157	180	180	210	252	288	260	303	340	500	562	625

Cod. 5.86.0C360 5.86.0C370 5.86.0C380 5.86.0C450 5.86.0C460 5.86.0C470 5.86.0C480 5.86.0C560 5.86.0C570 5.86.0C580 5.86.0C680 5.86.0C690 5.86.0C610

Cod. 5.85.5C360 5.85.5C370 5.85.5C380 5.85.5C450 5.85.5C460 5.85.5C470 5.85.5C480 5.85.5C560 5.85.5C570 5.85.5C580 5.85.5C680 5.85.5C690 5.85.5C610

**GANASCE REVERSIBILI**  
**REVERSIBLE JAWS**

### Art. 860C



Art.	Pag.
<b>375</b>	4.35
<b>801G</b>	5.61
<b>8011</b>	5.61
<b>805C</b>	5.54
<b>810</b>	5.56
<b>822</b>	5.53
<b>823</b>	5.59
<b>825</b>	5.59
<b>825A</b>	5.61
<b>829A</b>	5.52
<b>830</b>	5.52
<b>850B</b>	5.61
<b>850C</b>	5.61
<b>850P</b>	5.61
-	-
-	-
-	-

Tipo (grandezza) morsa / Vise type (size)		1		2				3		
		25 kN		25 kN				30 kN		
		kN		25 kN		25 kN		30 kN		
	Apertura massima / Max. opening	A	2 x 60	2 x 110	2 x 118	2 x 168	2 x 218	2 x 268	2 x 162	2 x 212

**Art. 863C**

Cubo morsa FMS doppio con ganasce a gradino per il serraggio di 8 pezzi

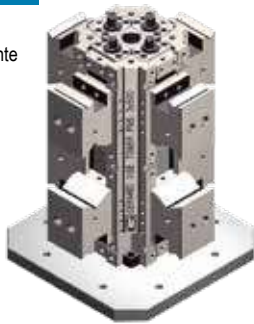
Double FMS vise tower with step-type jaws for 8 clamping stations

Cod.	5.86.3C120	5.86.3C130	5.86.3C230	5.86.3C240	5.86.3C250	5.86.3C260	5.86.3C340	5.86.3C350

Ø Apertura Minima / Massima / Minimum - Max Opening		A	10 / 25	10 / 50				25 / 100	
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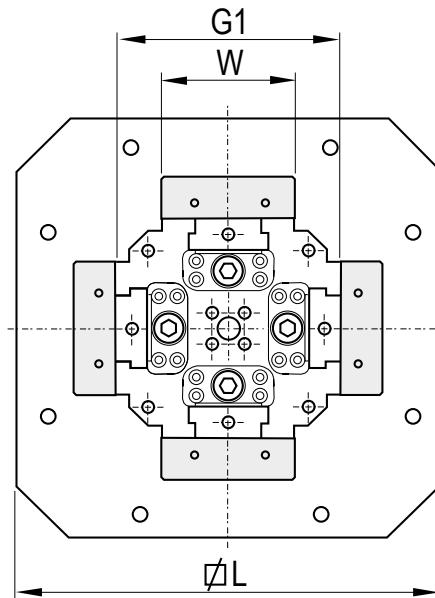
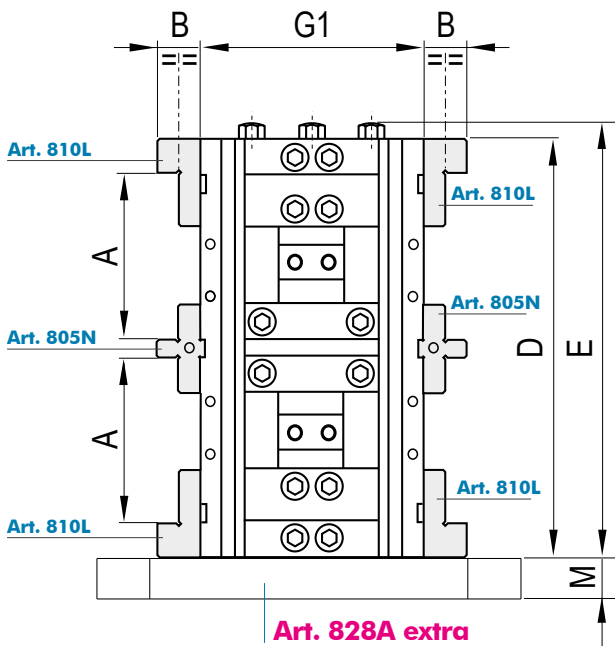
**Art. 870C**

Cubo morsa FMS autocentrante con ganasce prismatiche



Self-centering FMS vise tower with prismatic jaws

Cod.	5.87.0C120	5.87.0C130	5.87.0C230	5.87.0C240	5.87.0C250	5.87.0C260	5.87.0C340	5.87.0C350
D	200	300	300	400	500	600	400	500
E	232	332	320	420	520	620	425	525
G1	120			175			210	
L	300			350			400	
M	33			33			38	
W	74			94			124	
W1	60			75			100	
kg	42	63	68	90	113	130	118	147

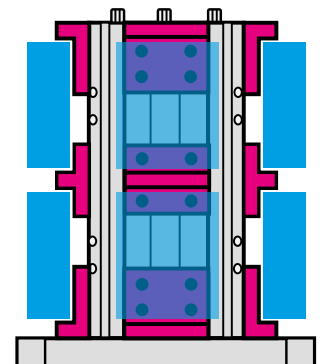


Dotazione standard per Art. 860C

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 golfare di sollevamento Art. 848
- Imballo in cassa di legno
- Meccanismo 3a mano

Standard equipment for Art. 860C

- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 lifting hook Art. 848
- Wooden box packaging
- Third hand device



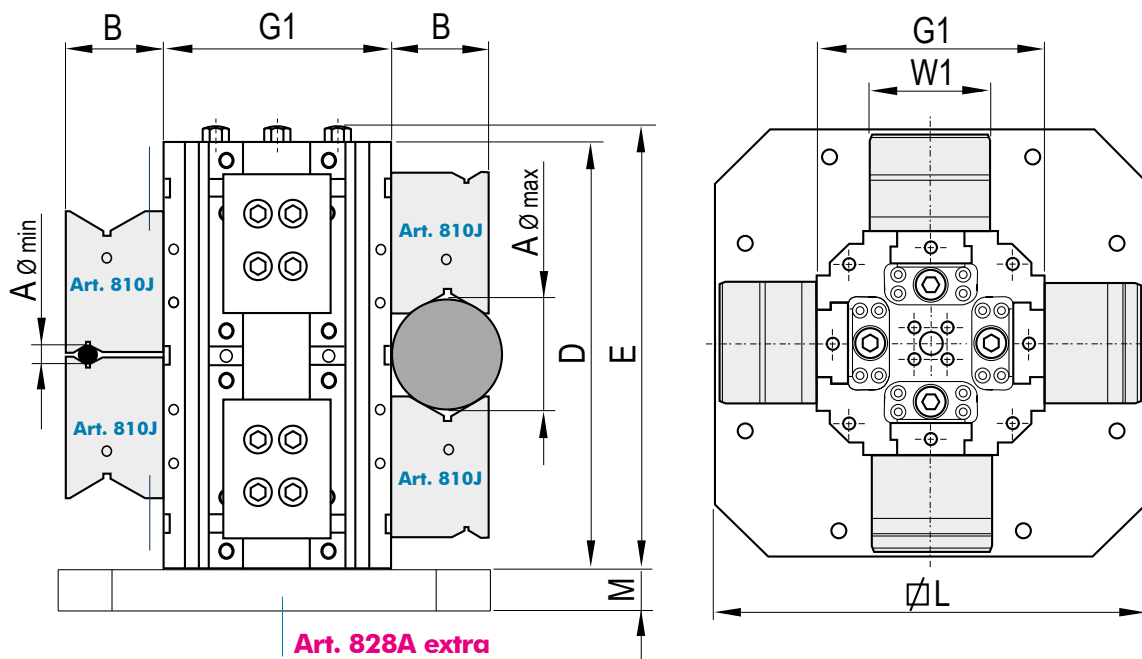
3 30 kN			4 30 kN				5 32 kN			6 32 kN			
A	2 x 262	2 x 312	2 x 362	2 x 204	2 x 254	2 x 304	2 x 354	2 x 254	2 x 304	2 x 354	2 x 354	2 x 404	2 x 454

Cod.	5.86.3C360	5.86.3C370	5.86.3C380	5.86.3C450	5.86.3C460	5.86.3C470	5.86.3C480	5.86.3C560	5.86.3C570	5.86.3C580	5.86.3C680	5.86.3C690	5.86.3C610
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A	25 / 100			30 / 150				35 / 200			40 / 300		
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Cod.	5.87.0C360	5.87.0C370	5.87.0C380	5.87.0C450	5.87.0C460	5.87.0C470	5.87.0C480	5.87.0C560	5.87.0C570	5.87.0C580	5.87.0C680	5.87.0C690	5.87.0C610
------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------	------------

D	600	700	800	500	600	700	800	600	700	800	800	900	1000
E	625	725	825	525	625	725	825	625	725	825	825	925	1025
G1	210				245				280		290		
L	400				450				500		550		
M	38				38				38		38		
W	124				144				169		189		
W1	100				132				140		160		
kg	177	206	236	242	290	339	388	328	383	437	656	738	820

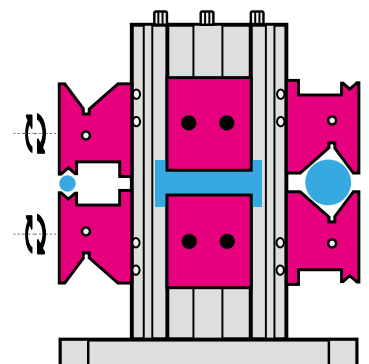


Dotazione standard per  
Art. 863C e Art. 870C:

- 1 chiave a pipa Art. 375
- 4 arresti laterali Art. 370
- 2 coppie di tasselli di posizionamento per cava da 16 mm Art. 297
- 1 golphare di sollevamento Art. 848
- Imballo in cassetta di legno
- Meccanismo 3a mano

Standard equipment for  
Art. 863C and Art. 870C:

- 1 box wrench Art. 375
- 4 workstops Art. 370
- 2 pair of positioning key-nuts for 16 mm slot Art. 297
- 1 lifting hook Art. 848
- Packaging wooden box
- Third hand device



## COMPONENTI PER CUBO FMS SPARE PARTS FOR FMS CUBE

**Art. 855C**



Precisione / Accuracy

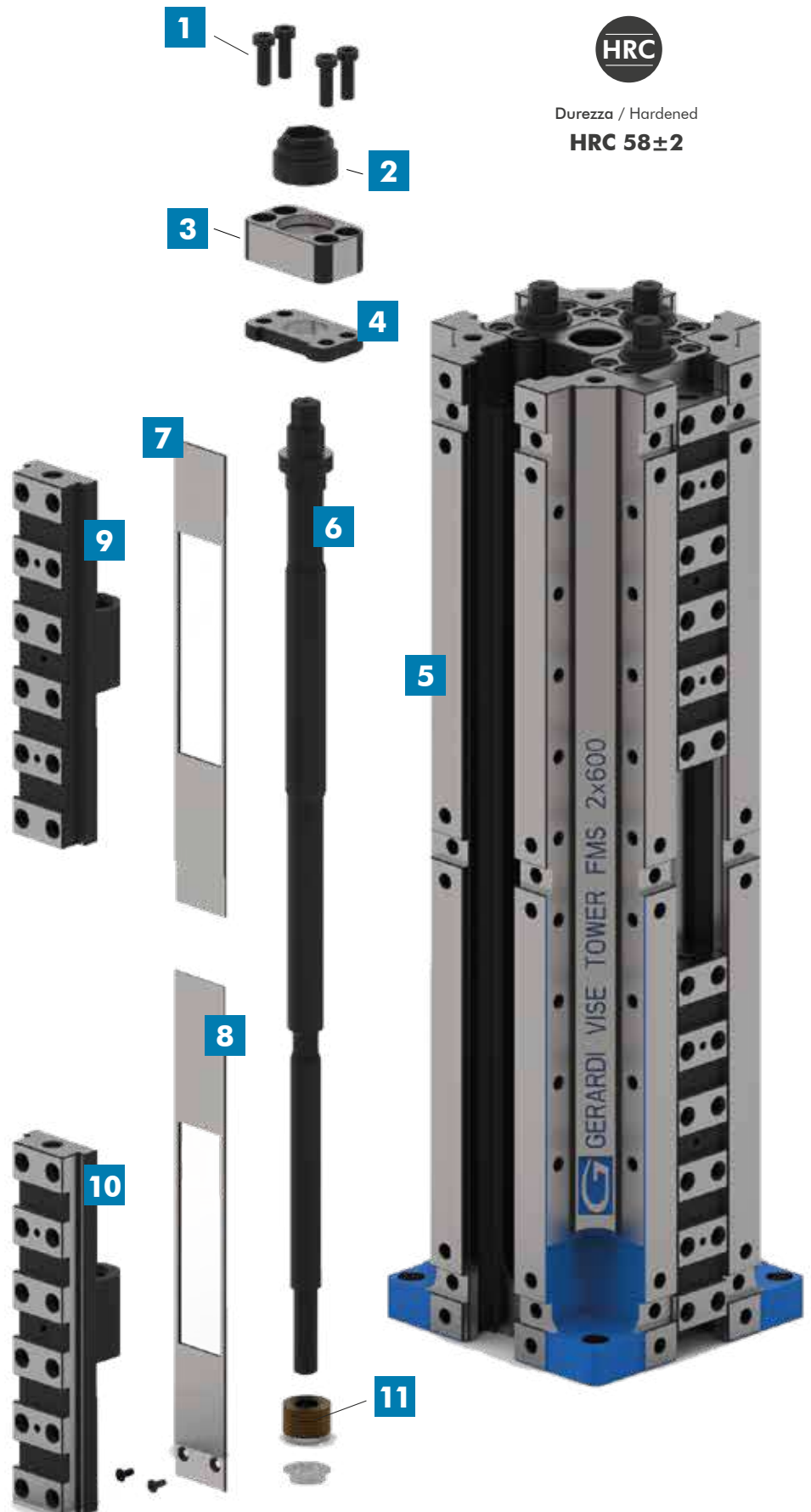
$\pm 0,02\text{mm}$



Durezza / Hardened

**HRC 58 $\pm$ 2**

- 1** Art.8011  
**VITI PER GANASCE**  
SCREWS FOR JAWS
- 2** Art.825A  
**GHIERA**  
NUT
- 3** Art.825B  
**PIASTRA DI CONTENIMENTO**  
SCREW HOLDING PLATE
- 4** Art.823  
**PIASTRA INTERMEDIA**  
MIDDLE PLATE
- 5** Art.804  
**CORPO BASE CUBO**  
CUBE BASE BODY
- 6** Art.822  
**VITE DI BLOCCAGGIO**  
MAIN SCREW
- 7** Art.850C  
**RIPARO**  
PROTECTION
- 8** Art.850B  
**RIPARO LATO VITE**  
PROTECTION SIDE SCREW
- 9** Art.830  
**SLITTA FILETTO DESTRO**  
SLIDE WITH RIGHT THREAD
- 10** Art.829A  
**SLITTA FILETTO SINISTRO**  
SLIDE WITH LEFT THREAD
- 11** Art.850P  
**DISPOSITIVO TERZA MANO**  
THIRD HAND DEVICE





Tipo (grandezza) Type (size)	1		2				3				4				5			6			
Larghezza base / Base lenght	200	300	300	400	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000

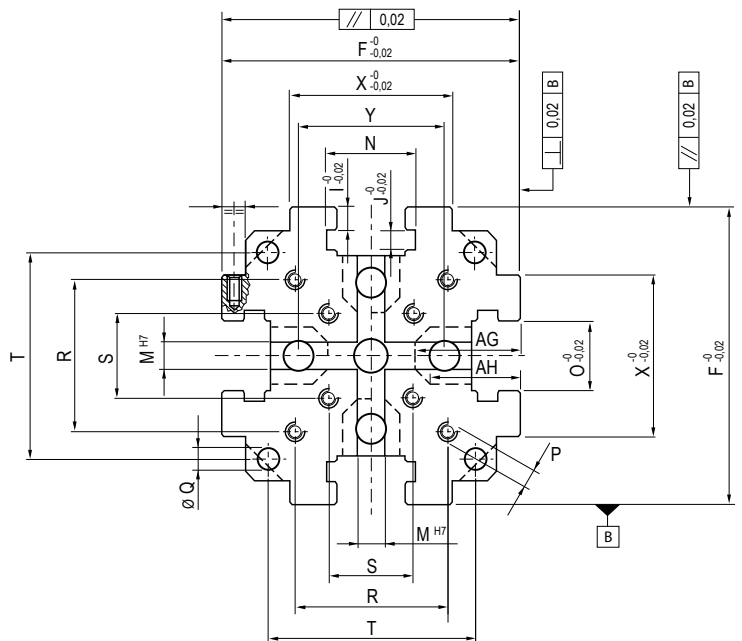
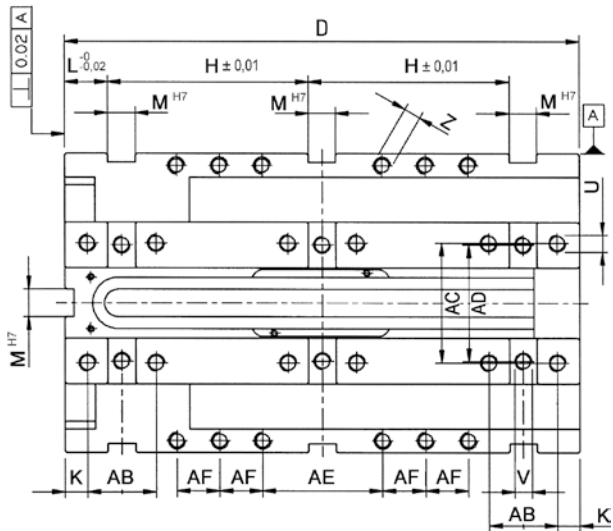
## Art. 804

Cod.	5.80.41200	5.80.41300	5.80.42300	5.80.42400	5.80.42500	5.80.42600	5.80.43400	5.80.43500	5.80.43600	5.80.43700	5.80.43800	5.80.44500	5.80.44600	5.80.44700	5.80.44800	5.80.45600	5.80.45700	5.80.45800	5.80.46800	5.80.46900	5.80.46100
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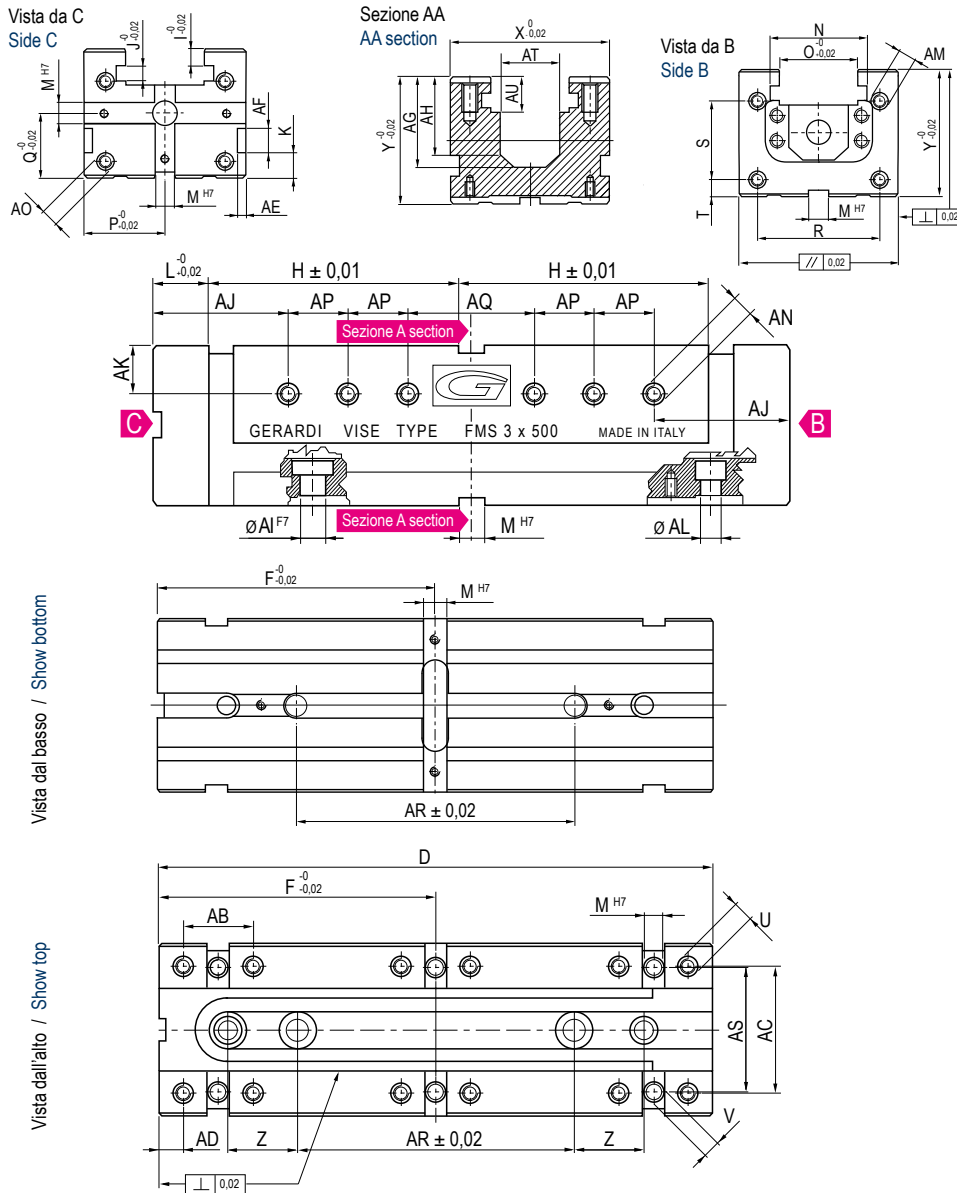
Corpo base cubo FMS.  
 Disegni e tabella dimensionale  
 FMS cube base body.  
 Drawing and table dimension



D	200	300	300	400	300	400	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
F	140			175					210				245			280				290	
H	71	121	117	167	217	267	157	207	257	307	357	200	250	300	350	245	295	345	345	395	445
I	10			13					13				20			20				20	
J	10			12					12				18			18				18	
K	13			13					13				20			20				20	
L	21			25					35				42			47				47	
M	16			16					16				16			16				16	
N	45			53					76				86			96				110	
O	35			41					61				71			81				94	
P	M10			M12					M12				M16			M16				M20	
Q	11			13					13				13			17				17	
R	-			100					120				150			150				150	
S	-			40					40				40			50				50	
T	-			120					16				16			16				210	
U	M8			M10					M12				M16			M16				M20	
V	M8			M10					M12				M12			M12				M12	
Z	M10			M10					M10				M10			M10				M10	
X	75			95					125				145			170				190	
Y	70			85					110				125			140				130	
AB	32			40					50				60			68				68	
AC	56			70					92				108			126				144	
AD	56			68					92				106			126				144	
AE	50	70		70					100				100			100				125	
AF	10	25		50					50				50			50				50	
AG	49			62					62				80			95				105	
AH	41			53					72				70			82				95	

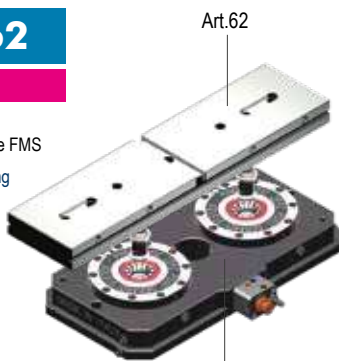


**Tipo (grandezza) morsa / Vise type (size)**
**Art. 801**

 Base morsa FMS. Disegni e tabella dimensionale  
 FMS vise base body. Drawing and table dimension


	1		2	
kg	4,7	7,3	12,8	19
Cod.	5.80.11200	5.80.11300	5.80.12300	5.80.12400
D	200	300	300	400
F	100	150	150	200
H	71	121	117	167
I	10		13	
J	10		12	
K	15		20	
L	21		25	
M	16		16	
N	45		53	
O	35		41	
P	37,5		47,5	
Q	35		45	
R	52		70	
S	30		48	
T	20		22	
U	M8		M10	
V	M8		M10	
Z	50		50	
X	75		95	
Y	70		90	
AB	32		40	
AC	56		70	
AD	13		13	
AE	4		6	
AF	16		16	
AG	49		62	
AH	41		53	
AI	Ø 16 X 2		Ø 16 X 2	
AJ	55		65	
AK	20		27	
AL	Ø 11		Ø 13	
AM	n°0 M10	n°2 M10	n° 2 M10	n° 2 M10
AN	n°8 M10	n°12 M10	n° 12 M10	n° 16 M10
AO	20	25	50	50
AP	50	70	70	70
AQ	100	200	200	200
AS	56		68	
AT	28		34	
AU	23		28	

**PIASTRE D'INTERFACCIA ZERO POINT**
**Tipo (grandezza) / Type (size)**
**Art. 62**
**FMS**

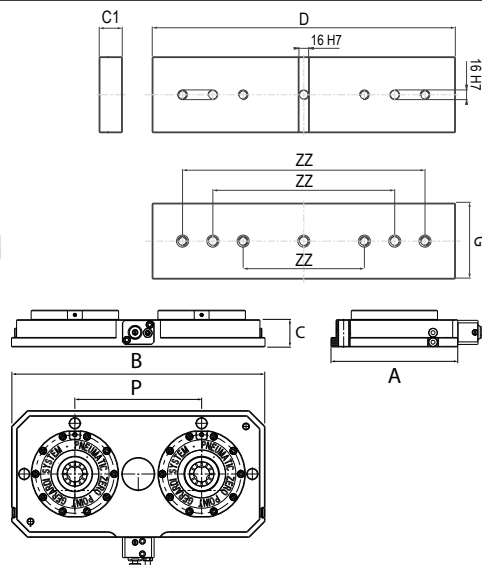
 Piastra di interfaccia  
 Zero Point per morse FMS  
 Zero Point connecting  
 plate for FMS vises


Art.62

Art.81P

 Tiranti e viti INCLUSI  
 Pull Studs and screws INCLUDED

**Art. 81P**

 Piastra Zero Point in acciaio con montaggio  
 Zero Point steel plate built-in mounting


	1		2	
D	232	332	300	400
G	75		95	
C1	38		38	
ZZ	200 / 300		200 / 300 / 400	
kg	5	7	11	13,4
Cod.	5.62.12000	5.62.13000	5.62.23000	5.62.24000
A	200		200	
B	400		400	
C	43		43	
Art. 665	Tipo / Type T.2		Tipo / Type T.2	
P	200		200	
kg	29		29	
Cod.	9.81.P2040S2		9.81.P2040S2	

	2		3					4				5			6		
kg	23	27	26	31	39	46	52	47	56	65	75	71	82	94	140	156	174
Cod.	5.80. 12500	5.80. 12600	5.80. 13400	5.80. 13500	5.80. 13600	5.80. 13700	5.80. 13800	5.80. 14500	5.80. 14600	5.80. 14700	5.80. 14800	5.80. 15600	5.80. 15700	5.80. 15800	5.80. 16800	5.80. 16900	5.80. 16100
D	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
F	250	300	200	250	300	350	400	250	300	350	400	300	350	400	400	450	500
H	217	267	157	207	257	307	357	200	250	300	350	245	295	345	345	395	445
I	13				13				20			20				20	
J	12				12				18			18				18	
K	20				20				20			26				26	
L	25				35				42			47				47	
M	16				16				16			16				16	
N	53				76				86			96				110	
O	41				61				71			82				94	
P	47,5				62,5				72,5			85				95	
Q	45				50				60			70				80	
R	70				92				108			126				144	
S	48				62				72			92				100	
T	22				13				16			18				20	
U	M10				M12				M16			M16				M20	
V	M10				M12				M12			M12				M12	
Z	50				50				50			50				50	
X	95				125				145			170				190	
Y	90				100				120			140				160	
AB	40				50				60			68				68	
AC	70				92				108			126				144	
AD	13				18				20			21				20	
AE	6				6				10			10				10	
AF	16				16				16			16				16	
AG	62				72				80			95				105	
AH	53				62				70			82				95	
AI	Ø 16 x 2				Ø 16 x 2				Ø 16 x 2			Ø 16 x 2				Ø 16 x 2	
AJ	65				100				100			100				125	
AK	27				32				40			48				58	
AL	Ø 13				Ø 13				Ø 13			Ø 17				Ø 17	
AM	n° 4	n° 6	n° 2	n° 4	n° 6	n° 8	n° 10	n° 4	n° 6	n° 8	n° 10	n° 6	n° 8	n° 10	n° 10	n° 12	n° 14
AN	M10				M12				M12			M16				M20	
AO	n° 20	n° 24	n° 8	n° 12	n° 16	n° 20	n° 24	n° 12	n° 16	n° 20	n° 24	n° 16	n° 20	n° 24	n° 24	n° 28	n° 32
AP	M10				M12				M16			M16				M20	
AQ	50				50				50			50				50	
AR	70				100				100			100				125	
AS	200				200				200			400	400	600	400	400	400
AT	68				92				106			126				144	
AU	34				44				44			52				49	
AV	28				28				41			41				41	

## ZERO POINT CONNECTING PLATES

	2		3					4				5			6		
D	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000
G	95				125				145			170				190	
C1	38				38				38			38				38	
ZZ	200 / 300 / 400				200 / 300 / 400				200 / 300 / 400			200 / 300 / 400				200 / 300 / 400	
kg	16,1	18,9	13,9	17,8	21,5	25,1	28,5	20,8	25	29,3	33,5	29	34	39	44	49	55
Cod.	5.62.25000	5.62.26000	5.62.34000	5.62.35000	5.62.36000	5.62.37000	5.62.38000	5.62.45000	5.62.46000	5.62.47000	5.62.48000	5.62.56000	5.62.57000	5.62.58000	5.62.68000	5.62.69000	5.62.61000
A	200		200		200		200	200	200		200	200		200		200	
B	600		400		500		800	500	600		800	600		800		800	
C	43				43				43			43				53	
Art. 665	Tipo / Type T.2				Tipo / Type T.2				Tipo / Type T.2			Tipo / Type T.2				Tipo / Type T.3	
P	300		200		250		200x2	300x2	250		200x2	300x2		200x2		300x2	
kg	42		29		41		42	59	41		42	59		42		59	
Cod.	9.81.P2060S2		9.81.P2040S2		9.81.P2060S2		9.81.P2060S3		9.81.P2080S3		9.81.P2060S2		9.81.P2060S3		9.81.P2080S3		9.81.P320100S3

Tipo (grandezza) Type (size)	1		2				3					4				5			6		
Larghezza base / Base length	200	300	300	400	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000

## Art. 818

Slitta integrale lunga  
Solid long slide



Cod.	5.81. 81200	5.81. 81300	5.81. 82300	5.81. 82400	5.81. 82500	5.81. 82600	5.81. 83400	5.81. 83500	5.81. 83600	5.81. 83700	5.81. 83800	5.81. 84500	5.81. 84600	5.81. 84700	5.81. 84800	5.81. 85600	5.81. 85700	5.81. 85800	5.81. 86800	5.81. 86900	5.81. 86100
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A	18																					
A1	18																					
A2	24																					
B	35																					
C	170	264	256	356	456	556	346	446	546	646	746	435	535	635	735	525	625	725	725	825	925	
D	M8																					
E	72	116	102	142	182	222	132	182	232	282	332	156	216	276	336	174	242	310	242	310	378	
F	48,5																					
G	15	18																				
H	2	3	2	3	4	5	2	3	4	5	6	2	3	4	5	2	3	4	2	3	4	
I	10																					
J	10																					
K	-	-	5	7	9																	
L	44																					
M	16																					
N	20																					
O	35																					
S	26	32																				
T	20																					
V	27																					
W	10	16																				

## Art. 829A

Slitta con filetto destro  
Slide with right thread



Cod.	5.82. 9A120	5.82. 9A130	5.82. 9A230	5.82. 9A240	5.82. 9A250	5.82. 9A260	5.82. 9A340	5.82. 9A350	5.82. 9A360	5.82. 9A370	5.82. 9A380	5.82. 9A450	5.82. 9A460	5.82. 9A470	5.82. 9A480	5.82. 9A560	5.82. 9A570	5.82. 9A580	5.82. 9A680	5.82. 9A690	5.82. 9A610
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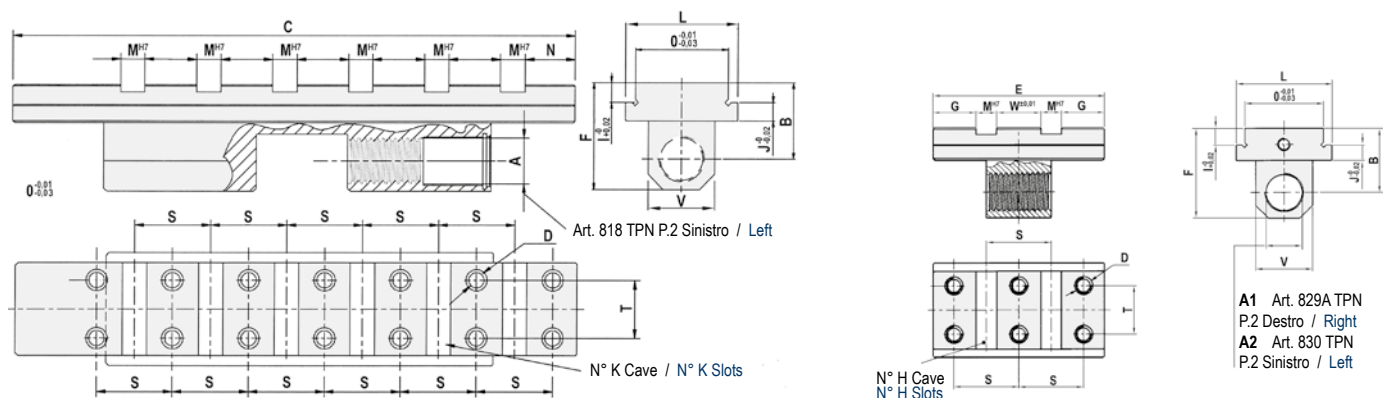
## Art. 830

Slitta con filetto sinistro  
Slide with left thread



Cod.	5.83. 01200	5.83. 01300	5.83. 02300	5.83. 02400	5.83. 02500	5.83. 02600	5.83. 03400	5.83. 03500	5.83. 03600	5.83. 03700	5.83. 03800	5.83. 04500	5.83. 04600	5.83. 04700	5.83. 04800	5.83. 05600	5.83. 05700	5.83. 05800	5.83. 06800	5.83. 06900	5.83. 06100
------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------	-------------

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--



Tipo (grandezza) Type (size)	1		2			3					4				5			6			
Larghezza base / Base length	200	300	300	400	500	600	400	500	600	700	800	500	600	700	800	600	700	800	800	900	1000

### Art. 821

Cod. 5.82.11300      5.82.12600      5.82.14800      5.82.14800      5.82.16100      5.82.16100

Vite di bloccaggio con filetto sinistro  
Main screw left thread



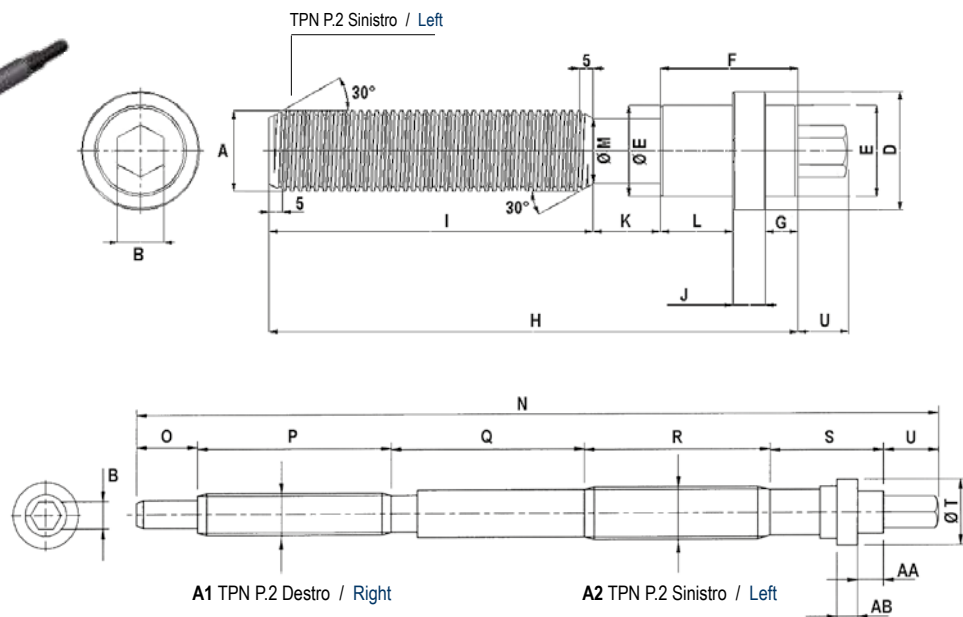
A	18		24						30					30			36		36		
A1	18		18						24					24			30		30		
A2	20		24						30					30			36		36		
B	16		16						19					19			19		19		
C	-		-						-					-			-		-		
D	35		35						45					45			48		48		
E	20		25						30					30			30		30		
F	82		33						42					42			115		115		
G	13		12						16					16			15		15		
H	152		135						136					186			225		225		
I	65		90						118					118			135		135		
J	14		12						15					15			20		20		
K	5		12						26					26			55		55		
L	55		9						11					11			80		80		
M	14		19						24					24			30		30		
N	242	333	308	399	500	600	414	499	599	699	822	499	599	699	797	610	700	790	790	881	961
O	12	17	25	32	52	52	25	35	54	87	121	35	54	87	121	47	71	101	101	81	100
P	65	84	84	98	116	151	123	123	140	124	118	123	140	124	118	176	158	140	140	205	187
Q	32	66	66	106	134	164	82	132	160	226	282	132	160	226	282	124	192	256	256	245	308
R	68	85	75	94	116	136	118	118	140	124	118	118	140	124	118	176	158	140	140	205	187
S	44	6	38	49	62	77	41	66	80	113	136	66	80	113	136	62	96	128	128	120	154
T	32		32						38					38			45		45		
U	21		15		20				25					25			25		25		
AA	10		10						15					15			22		22		
AB	10		10						12					12			15		15		

### Art. 822

Cod. 5.82.21200 5.82.21300 5.82.22300 5.82.22400 5.82.22500 5.82.22600 5.82.23400 5.82.23500 5.82.23600 5.82.23700 5.82.23800 5.82.24500 5.82.24600 5.82.24700 5.82.24800 5.82.25600 5.82.25700 5.82.25800 5.82.26800 5.82.26900 5.82.26100

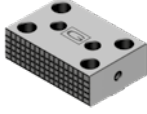
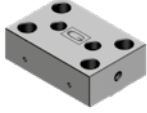
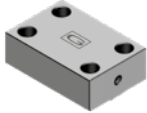


Vite di bloccaggio con filetto destro e sinistro  
Main screw right and left thread

Viti con esagono maschio o femmina a seconda delle dimensioni  
Screw available with external or internal hexagon

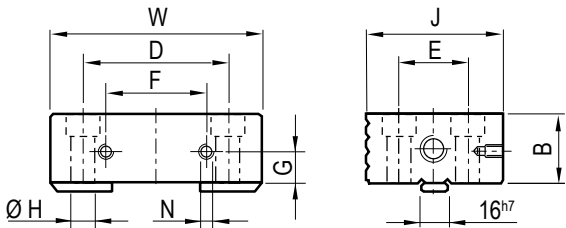


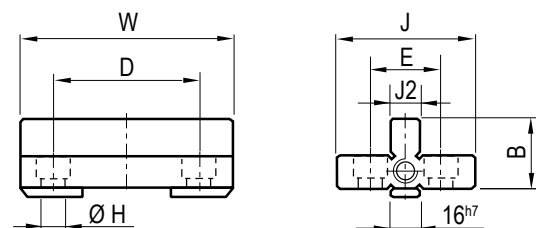
# GANASCE FISSE PER MORSE FMS

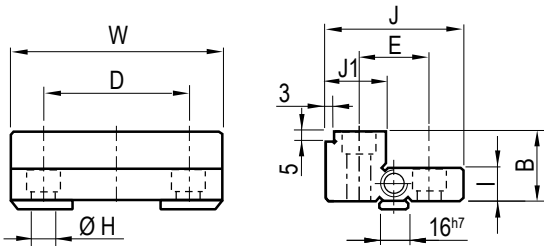
## FIXED JAWS FOR FMS VISES

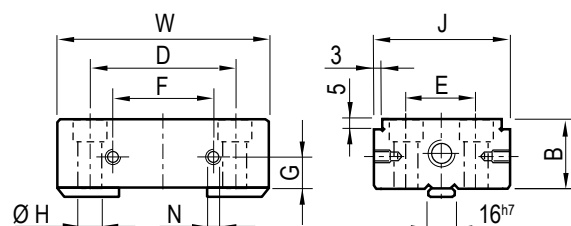
Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 805*</b> Ganasca fissa zigrinata da un lato Fixed jaw one side serrated 	Cod. 5.80.51000	5.80.52000	5.80.53000	5.80.54000	5.80.55000	5.80.56000
<b>Art. 805A*</b> Ganasca fissa liscia Smooth fixed jaw 	Cod. 5.80.5A100	5.80.5A200	5.80.5A300	5.80.5A400	5.80.5A500	5.80.5A600
<b>Art. 805B*</b> Ganasca fissa dolce Soft fixed jaw 	Cod. 5.80.5B100	5.80.5B200	5.80.5B300	5.80.5B400	5.80.5B500	5.80.5B600
<b>Art. 805C*</b> Ganasca fissa zigrinata da ambo i lati Fixed jaw serrated on both sides 	Cod. 5.80.5C100	5.80.5C200	5.80.5C300	5.80.5C400	5.80.5C500	5.80.5C600
<b>Art. 870A*</b> Ganasca fissa intermedia alta Fixed Intermediate high jaw 	Cod. 5.87.0A100	5.87.0A200	5.87.0A300	5.87.0A400	5.87.0A500	5.87.0A600

**Art. 805**

 (Montata su Art. 860)  
 (Assembled on Art. 860)

**Art. 805N**

 (Montata su Art. 863)  
 (Assembled on Art. 863)

**Art. 805O**








 Ganasca fissa con gradino piccolo e grande  
 Fixed jaw with small and large step

**Art. 805F**

 (Montata su Art. 866)  
 (Assembled on Art. 866)


## Tipo (grandezza) morsa / Vise (type) size

mm	1	2	3	4	5	6	Tolleranze Tolerance
W	74	94	124	144	169	189	-
J	56	64	84	98	108	108	- 0,02
J1	24	24	30	38	38	38	-
J2	16	16	16	16	16	16	-
B	25	30	40	50	60	60	- 0,02
D	56	70	92	108	126	144	-
E	32	40	50	60	68	68	-
F	40	50	65	65	65	100	-
G	10	10	15	20	25	25	-
H	9	11	13	17	17	22	-
I	12,5	15	20	25	30	30	- 0,02
N	M5	M6	M6	M6	M6	M6	-

\* Set viti per fissaggio a richiesta - Fixing screws set on request

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 805D*</b> Ganaschia fissa con gradino 3x5 zigrinata da un lato Fixed jaw with 3x5 step on side serrated 	Cod. 5.80.5D100	5.80.5D200	5.80.5D300	5.80.5D400	5.80.5D500	5.80.5D600
<b>Art. 805E*</b> Ganaschia fissa con gradino 3x5 liscia Fixed jaw with 3x5 step smooth 	Cod. 5.80.5E100	5.80.5E200	5.80.5E300	5.80.5E400	5.80.5E500	5.80.5E600
<b>Art. 805F*</b> Ganaschia fissa con doppio gradino 3x5 liscia Fixed jaw with double 3x5 step smooth 	Cod. 5.80.5F100	5.80.5F200	5.80.5F300	5.80.5F400	5.80.5F500	5.80.5F600
<b>Art. 805G*</b> Ganaschia fissa con doppio gradino 3x5 zigrinata Fixed jaw with double 3x5 step serrated 	Cod. 5.80.5G100	5.80.5G200	5.80.5G300	5.80.5G400	5.80.5G500	5.80.5G600
<b>Art. 805H*</b> Ganaschia fissa con prisma verticale Fixed jaw with vertical prism 	Cod. 5.80.5H100	5.80.5H200	5.80.5H300	5.80.5H400	5.80.5H500	5.80.5H600
<b>Art. 805I*</b> Ganaschia fissa con doppio prisma verticale Fixed jaw with double vertical prism 	Cod. 5.80.5I100	5.80.5I200	5.80.5I300	5.80.5I400	5.80.5I500	5.80.5I600
<b>Art. 805J*</b> Ganaschia fissa con prisma orizzontale Fixed jaw with horizontal prism 	Cod. 5.80.5J100	5.80.5J200	5.80.5J300	5.80.5J400	5.80.5J500	5.80.5J600
<b>Art. 805K*</b> Ganaschia fissa con doppio prisma orizzontale Fixed jaw with double horizontal prism 	Cod. 5.80.5K100	5.80.5K200	5.80.5K300	5.80.5K400	5.80.5K500	5.80.5K600
<b>Art. 805L*</b> Ganaschia fissa con gradino Step fixed jaw 	Cod. 5.80.5L100	5.80.5L200	5.80.5L300	5.80.5L400	5.80.5L500	5.80.5L600
<b>Art. 805M*</b> Ganaschia fissa con gradino zigrinata da un lato Step fixed jaw one side serrated 	Cod. 5.80.5M100	5.80.5M200	5.80.5M300	5.80.5M400	5.80.5M500	5.80.5M600
<b>Art. 805N*</b> Ganaschia fissa con doppio gradino Fixed jaw with double step 	Cod. 5.80.5N100	5.80.5N200	5.80.5N300	5.80.5N400	5.80.5N500	5.80.5N600
<b>Art. 805O*</b> Ganaschia fissa con gradino piccolo e grande liscia da un lato Fixed jaw with small and large step on side smooth 	Cod. 5.80.5O100	5.80.5O200	5.80.5O300	5.80.5O400	5.80.5O500	5.80.5O600
<b>Art. 805P*</b> Ganaschia fissa con gradino piccolo e grande zigrin. da un lato Fixed jaw with small and large step one side serrated 	Cod. 5.80.5P100	5.80.5P200	5.80.5P300	5.80.5P400	5.80.5P500	5.80.5P600
<b>Art. 805Q*</b> Ganaschia fissa doppia con gradino piccolo e grande Double fixed jaw with small and large step 	Cod. 5.80.5Q100	5.80.5Q200	5.80.5Q300	5.80.5Q400	5.80.5Q500	5.80.5Q600
<b>Art. 805R*</b> Ganaschia fissa in alluminio Fixed jaw aluminium 	Cod. 5.80.5R100	5.80.5R200	5.80.5R300	5.80.5R400	5.80.5R500	5.80.5R600
<b>Art. 805T*</b> Ganaschia fissa doppia GRIP per forti serraggi GRIP Double fixed jaw for strongest clamping 	Cod. 5.80.5T100	5.80.5T200	5.80.5T300	5.80.5T400	5.80.5T500	5.80.5T600
<b>Art. 805DT*</b> Ganaschia fissa a coda di rondine Dove tail fixed jaw 	Cod. 5.80.5DT10	5.80.5DT20	5.80.5DT30	5.80.5DT40	5.80.5DT50	5.80.5DT60

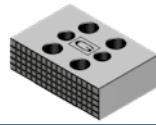
Richiedere scheda tecnica - Technical data sheet on request

\* Set viti per fissaggio a richiesta - Set of fixing screws on request

# GANASCE MOBILI PER MORSE FMS

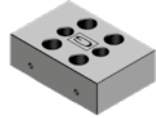
## MOVABLE JAWS FOR FMS VISES

**Tipo (grandezza) / Type (size)**
**Art. 810\***

 Ganasca mobile zigrinata da un lato  
 Movable jaw one side serrated


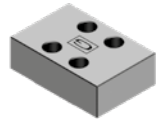
Cod.	5.81.01000	5.81.02000	5.81.03000	5.81.04000	5.81.05000	5.81.06000
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**Art. 810A\***

 Ganasca mobile liscia  
 Smooth movable jaw


Cod.	5.81.0A100	5.81.0A200	5.81.0A300	5.81.0A400	5.81.0A500	5.81.0A600
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**Art. 810B\***

 Ganasca mobile dolce  
 Soft movable jaw


Cod.	5.81.0B100	5.81.0B200	5.81.0B300	5.81.0B400	5.81.0B500	5.81.0B600
------	------------	------------	------------	------------	------------	------------

**Art. 810D\***

 Ganasca mobile con gradino 3x5 zigrinata da un lato  
 Movable jaw with 3x5 step on side serrated


Cod.	5.81.0D100	5.81.0D200	5.81.0D300	5.81.0D400	5.81.0D500	5.81.0D600
------	------------	------------	------------	------------	------------	------------

**Art. 814\***

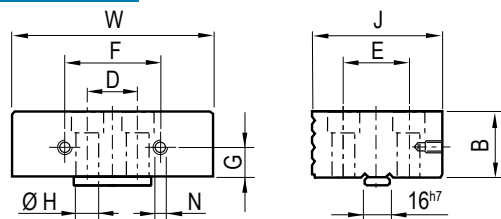
 Base mobile per ganasce fisse  
 Movable base for fixed jaws

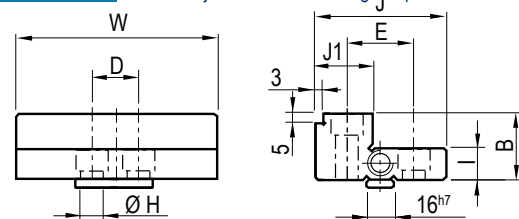

Cod.	5.81.41000	5.81.42000	5.81.43000	5.81.44000	5.81.45000	5.81.46000
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Predisposizione per tutte le ganasce FMS fisse - Fit all FMS fixed jaws

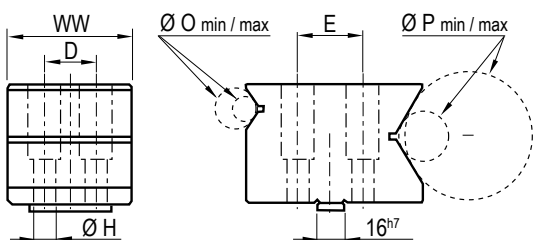
**Art. 810**

(Montata su Art. 860) / (Assembled on Art. 860)

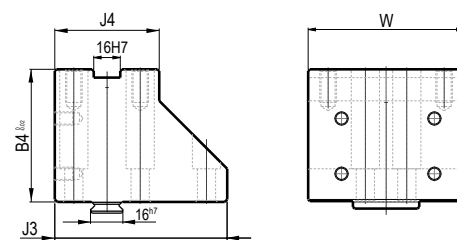

**Art. 810O**

 Ganasca mobile con gradino piccolo e grande  
 Movable jaw with small and large step

**Art. 810J**

(Montata su Art. 870) / (Assembled on Art. 870)


**Art. 814**

Base mobile per ganasce fisse - Movable base for fixed jaws



Tipo / Type	1x200	1x300	2	3	4	5	6	Tolleranze Tolerance
W		74	94	124	144	169	189	-
WW		60	75	100	132	140	160	-
B		25	30	40	50	60	60	-0,02
B4		60	80	90	110	120	160	-0,02
D		20	25	38	44	44	54	-
E	26	32	40	50	60	68	68	-
F		40	50	65	65	65	100	-
G		10	10	15	20	25	25	-
H		9	11	13	17	17	22	-
I		12,5	15	20	25	30	30	-0,02
J		56	64	82	98	108	108	-0,02
J1		24	24	30	38	38	38	-0,02
J3	76	76	104	134	158	169	189	-
J4		55	63	83	97	106	107	-
N		M5	M6	M6	M6	M6	M6	-
Ø O		10 / 15	20 / 30	25 / 30	20 / 60	35 / 70	40 / 80	-
Ø P		10 / 25	20 / 50	40 / 100	45 / 150	63 / 200	73 / 300	-

\* Set viti per fissaggio a richiesta - Fixing screws set on request



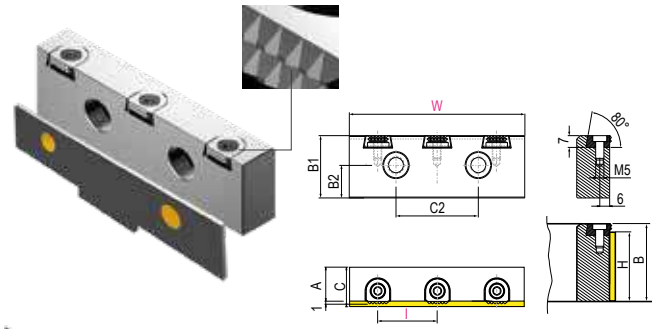
Tipo (grandezza) / Type (size)		1	2	3	4	5	6	
<b>Art. 810E*</b> Ganascia mobile con gradino 3x5 liscia Movable jaw with 3x5 step smooth		Cod.	5.81.0E100	5.81.0E200	5.81.0E300	5.81.0E400	5.81.0E500	5.81.0E600
<b>Art. 810J*</b> Ganascia mobile prismatica per tondi liscia Prismatic movable jaw for round parts smooth		Cod.	5.81.0J100	5.81.0J200	5.81.0J300	5.81.0J400	5.81.0J500	5.81.0J600
<b>Art. 810K*</b> Ganascia mobile prismatica per tondi zigrinata Prismatic movable jaw for round parts serrated		Cod.	5.81.0K100	5.81.0K200	5.81.0K300	5.81.0K400	5.81.0K500	5.81.0K600
<b>Art. 810L*</b> Ganascia mobile con gradino Step movable jaw		Cod.	5.81.0L100	5.81.0L200	5.81.0L300	5.81.0L400	5.81.0L500	5.81.0L600
<b>Art. 810M*</b> Ganascia mobile con gradino zigrinata da un lato Step movable jaw one side serrated		Cod.	5.81.0M100	5.81.0M200	5.81.0M300	5.81.0M400	5.81.0M500	5.81.0M600
<b>Art. 810O*</b> Ganascia mobile con gradino piccolo e grande Movable jaw with small and large step		Cod.	5.81.0O100	5.81.0O200	5.81.0O300	5.81.0O400	5.81.0O500	5.81.0O600
<b>Art. 810P*</b> Ganascia mobile con gradino piccolo e grande zigrin. da un lato Movable jaw with small and large step one side serrated		Cod.	5.81.0P100	5.81.0P200	5.81.0P300	5.81.0P400	5.81.0P500	5.81.0P600
<b>Art. 810R*</b> Ganascia mobile in alluminio Movable jaw aluminium		Cod.	5.81.0R100	5.81.0R200	5.81.0R300	5.81.0R400	5.81.0R500	5.81.0R600
<b>Art. 810T*</b> Ganascia mobile GRIP per forti serraggi GRIP movable jaw for strongest clamping		Cod.	5.81.0T100	5.81.0T200	5.81.0T300	5.81.0T400	5.81.0T500	5.81.0T600
<b>Art. 810DT</b> Ganascia mobile a coda di rondine Dove tail movable jaw		Richiedere scheda tecnica - Technical data sheet on request						
		Cod.	5.81.0DT10	5.81.0DT20	5.81.0DT30	5.81.0DT40	5.81.0DT50	5.81.0DT60
<b>Art. 810V*</b> Ganascia mobile con segmenti oscillanti Movable jaw with floating inserts		Cod.	5.81.0V100	5.81.0V200	5.81.0V300	5.81.0V400	5.81.0V500	5.81.0V600
<b>Art. 512*</b> Ganascia intermedia Intermediate Jaw		Cod.	5.51.21000	5.51.22000	5.51.23000	5.51.24000	5.51.25000	5.51.26000
<b>Type</b>	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>		
W	74	94	124	144	169	189		
J	25	35	40	40	50	50		
J1	15	15	20	20	30	30		
J2	9	9	14	14	19	19		
B / B1	12,5	15	20	25	30	30		
D	20	25	38	44	44	54		
O	34	40	60	70	81	93		

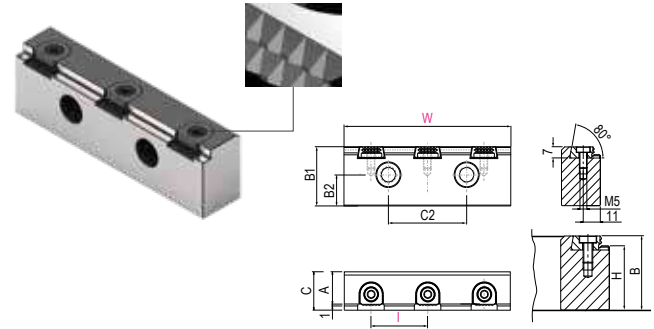
\* Set viti per fissaggio a richiesta - Set of fixing screws on request

# PIASTRE GANASCE PIANE CON INSERTI GRIP

## STRAIGHT INSERT GRIP JAW PLATES

**NEW 2021**
**Art. 547G**

 Piastra Piana con inserti GRIP  
 Straight plate with GRIP inserts

**Art. 547K**

 Piastra Piana a gardino integrale con inserti GRIP  
 Straight integral step plate with GRIP inserts

**Dotazione Standard - Standard Equipment**

1 pc. Art.313 parallela magnetica - 1 pc. Art.313 magnetic parallel

Tippe Type	1	2	3	4	5	6
W	74	94	124	144	169	189
I	26	33	23,5	29,5	23	27
C	22,7	22,7	22,7	22,7	22,7	22,7
C2	40	50	65	65	65	100
B	25	30	40	50	60	60
B1	25	30	40	50	60	60
B2	10	10	15	20	25	25
A	20	20	20	20	20	20
H	20	25	35	45	55	55
Cod.	5.54.7G100	5.54.7G200	5.54.7G300	5.54.7G400	5.54.7G500	5.54.7G600

Tippe Type	1	2	3	4	5	6
W	74	94	124	144	169	189
I	26	33	23,5	29,5	23	27
C	25	25	25	25	25	25
C2	40	50	65	65	65	10
B	25	30	40	50	60	60
B1	25	30	40	50	60	60
B2	10	10	15	20	25	25
A	20	20	20	20	20	20
H	20	25	35	45	55	55
Cod.	5.54.7K100	5.54.7K200	5.54.7K300	5.54.7K400	5.54.7K500	5.54.7K600

# INSERTI GRIP PER MORSE FMS

## INSERT GRIP JAW PLATES FOR FMS VISES

**Art. 220 G01**

 Per materiali di durezza normale  
 For standard workpieces hardness clamping

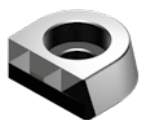

Cod. 4.22.01000 / G01

**Art. 220 G02**

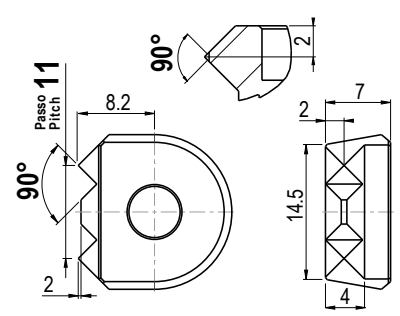
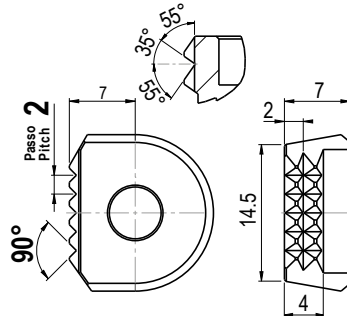
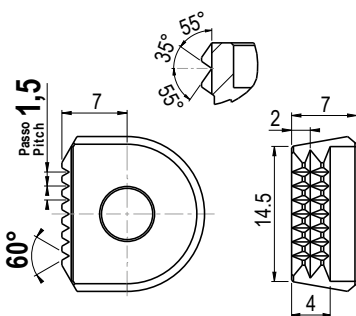
 Per materiali di notevole durezza.  
 For hardened workpieces clamping


Cod. 4.22.01000 / G02

**Art. 220 G11**

 Per materiali teneri  
 For soft material clamping


Cod. 4.22.01000 / G11



Tippe / Type	1	2	3	4	5	6
 Art.547G - Art.547K	 3 pcs each	 3 pcs each	 5 pcs each	 5 pcs each	 7 pcs each	 7 pcs each
Viti a testa bassa M5 x 10mm Low head screws M5 x 10mm	 3 pcs each	 3 pcs each	 5 pcs each	 5 pcs each	 7 pcs each	 7 pcs each

# PIASTRE PER MORSE FMS

## PLATES FOR FMS VISES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 823</b> Piastra intermedia per Art. 855 Middle plate for Art. 855						
	Cod.	5.82.31000	5.82.32000	5.82.33000	5.82.34000	5.82.35000
<b>Art. 823B</b> Piastra intermedia per Art. 800 Middle plate for Art. 800						
	Cod.	5.82.3B100	5.82.3B200	5.82.3B300	5.82.3B400	5.82.3B500
<b>Art. 825</b> Piastra di contenimento vite per morse FMS per Art. 855 Screw holding plate for FMS vise for Art. 855						
	Cod.	5.82.51000	5.82.52000	5.82.53000	5.82.54000	5.82.55000
<b>Art. 825B</b> Piastra di contenimento vite per morse FMS per Art. 800 Screw holding plate for FMS vise for Art. 800						
	Cod.	5.82.5B100	5.82.5B200	5.82.5B300	5.82.5B400	5.82.5B500
<b>Art. 825C</b> Piastra di contenimento vite per morse FMS per Art. 855W Screw holding plate for FMS vise for Art. 855W						
	Cod.	5.82.5C100	5.82.5C200	5.82.5C300	5.82.5C400	5.82.5C500
<b>Art. 831</b> Piastra di collegamento per 2 morse FMS montate verticalmente dorso a dorso o fianco a fianco Connecting plate for 2 FMS vises vertically mounted back-to-back or side by side						
	Cod.	5.83.11000	5.83.12000	5.83.13000	5.83.14000	5.83.15000
<b>Art. 832</b> Piastra di collegamento per 4 morse FMS montate verticalmente dorso a dorso o fianco a fianco Connecting plate for 4 FMS vises vertically mounted back-to-back or side by side						
	Cod.	5.83.21000	5.83.22000	5.83.23000	5.83.24000	5.83.25000
<b>Art. 833</b> Piastra di collegamento personalizzata per 2 morse FMS Connecting plate for 2 FMS vises tailor made						
	Cod.	5.83.31000	5.83.32000	5.83.33000	5.83.34000	5.83.35000
<b>Art. 834</b> Piastra di collegamento personalizzata per 4 morse FMS Connecting plate for 4 FMS vises tailor made						
	Cod.	5.83.41000	5.83.42000	5.83.43000	5.83.44000	5.83.45000

# PIASTRE BASE PER MORSE FMS

## BASE PLATES FOR FMS VISES

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	7
<b>Art. 827A</b>							
H	300	350	400	450	500	630	800
C	33	33	38	38	38	38	38
Kg	21,5	29,5	43,5	55	70	112	181
Cod.	5.82.7A100	5.82.7A200	5.82.7A300	5.82.7A400	5.82.7A500	5.82.7A600	5.82.7A700

<b>Art. 828A</b>							
H	300	350	400	450	500	630	800
C	33	33	38	38	38	38	38
Kg	22	30	44,5	56,5	71	113	182
Cod.	5.82.8A100	5.82.8A200	5.82.8A300	5.82.8A400	5.82.8A500	5.82.8A600	5.82.8A700

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 835</b>						
A	75	95	125	145	170	190
Cod.	5.83.51000	5.83.52000	5.83.53000	5.83.54000	5.83.55000	5.83.56000

<b>Art. 836</b>						
A	75	95	125	145	170	190
B	200	300	400	500	600	800
Cod.	5.83.61000	5.83.62000	5.83.63000	5.83.64000	5.83.65000	5.83.66000





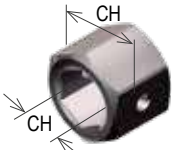



<b>Art. 837</b>						
B	200	300	400	500	600	800
C	132	170	220	255	300	335
D	76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
Cod.	5.83.71000	5.83.72000	5.83.73000	5.83.74000	5.83.75000	5.83.76000

<b>Art. 838</b>						
C	132	170	220	255	300	335
D	76 ~	98 ~	127 ~	147 ~	173 ~	193 ~
Cod.	5.83.81000	5.83.82000	5.83.83000	5.83.84000	5.83.85000	5.83.86000

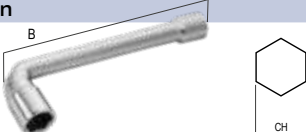
<b>Art. 852</b>						
Cod.	5.85.21000	5.85.22000	5.85.23000	5.85.24000	5.85.25000	5.85.26000

<b>Art. 853</b>						
Cod.	5.85.31000	5.85.32000	5.85.33000	5.85.34000	5.85.35000	5.85.36000






5

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art. 825A</b> Ghiera per morse e cubi FMS Nut for FMS vises and cubes 	Cod. 5.82.5A100	5.82.5A200	5.82.5A300	5.82.5A400	5.82.5A500	5.82.5A600
<b>Art. 850B</b> Riparo lato vite Protection side screw 	Cod. 5.85.0B100	5.85.0B200	5.85.0B300	5.85.0B400	5.85.0B500	5.85.0B600
<b>Art. 850C</b> Riparo Protection 	Cod. 5.85.0C100	5.85.0C200	5.85.0C300	5.85.0C400	5.85.0C500	5.85.0C600
<b>Art. 850P</b> Dispositivo "Terza Mano" "Third Hand" device 	Cod. 5.85.0P100	5.85.0P200	5.85.0P300	5.85.0P400	5.85.0P500	5.85.0P600
<b>Art. 850E</b> Bussola esagonale per innesto automatico Hexagonal bushing for automatic connection 	CH 12 / 22	14 / 24	19 / 30	19 / 30	27 / 40	27 / 40
	Cod. 5.85.0E100	5.85.0E200	5.85.0E300	5.85.0E400	5.85.0E500	5.85.0E600
<b>Art. 850T</b> Distanziale per morse solo autocentrante Spacer for Self-centering vise only 	Cod. 5.85.0T100	5.85.0T200	5.85.0T300	5.85.0T400	5.85.0T500	5.85.0T600
<b>Art. 850H</b> Chiave esagonale per morse FMS e cubo Hexagonal wrench for FMS vise and cube 	Cod. 5.85.0H100	5.85.0H200	5.85.0H300	5.85.0H400	5.85.0H500	
<b>Art. 801S</b> Piastrina di collegamento slitte morse Slides vise connecting plate 	Cod. 5.80.1S100	5.80.1S200	5.80.1S300	5.80.1S400	5.80.1S500	5.80.1S600

\*Foto indicativa  
 \*Indicative picture

Dimensioni / Dimension	CH	B	CH	B	CH	B	CH	B	CH	B	CH	B
<b>Art.375</b> Chiave a pipa Box wrench 	16	250	16	250	19	250	19	250	19	250	19	250
	Cod. 4.37.516250	4.37.516250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250	4.37.519250

## RICAMBI PER MORSE Art.800 - SPARE PARTS FOR VISES Art.800

<b>Art. 800E</b> Guarnizione per slitta integrale O ring for solid slide 	Cod. 5.80.0E100	5.80.0E200	5.80.0E300	5.80.0E400	5.80.0E500	5.80.0E600
<b>Art. 801G</b> Grano di bloccaggio protezione centrale Setscrew for clamping central protection 	Cod. 5.80.1G100	5.80.1G200	5.80.1G300	5.80.1G400	5.80.1G500	5.80.1G600
<b>Art. 800I</b> Vite tcei per piastra di contenimento Hex.socket head screw for screw holding plate 	Cod. 5.80.0I100	5.80.0I200	5.80.0I300	5.80.0I400	5.80.0I500	5.80.0I600
<b>Art. 801H</b> Vite tcei per ganasce a gradino Hex.socket head screw for step jaws 	Cod. 5.80.1H100	5.80.1H200	5.80.1H300	5.80.1H400	5.80.1H500	5.80.1H600
<b>Art. 801I</b> Vite tcei per ganasce Hex.socket head screw for jaws 	Cod. 5.80.1I100	5.80.1I200	5.80.1I300	5.80.1I400	5.80.1I500	5.80.1I600

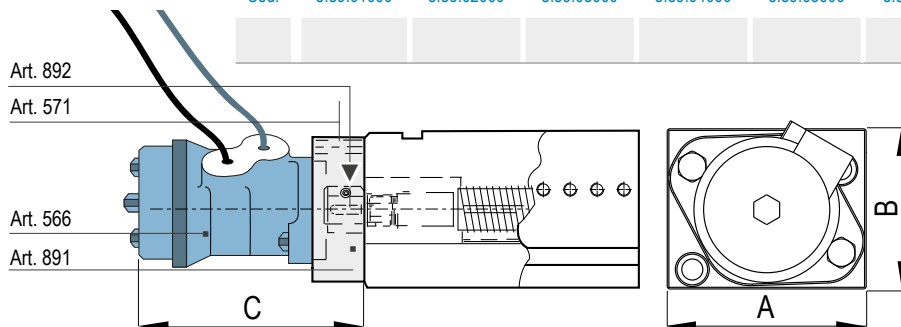
# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	
<b>Art. 566</b> Motore idraulico / Hydraulic motor	OMM32	OMP80	OMR200	OMR200	OMR200	OMR200	
	bar		140				
<b>Art.890</b>	A mm	75	130	123	145	168	188
	B mm	70	100	104	119	139	159
	C mm	157	234	244	246	261	261
	Cod.	5.89.01000	5.89.02000	5.89.03000	5.89.04000	5.89.05000	5.89.06000

**Art. 566 + Art. 571 + Art. 891 + Art. 892**

Motore idraulico completo di piastra d' interfaccia, boccola e fine corsa elettronico regolabile  
 Hydraulic motor complete with connecting plate, bushing and adjustable electronic proximity switch

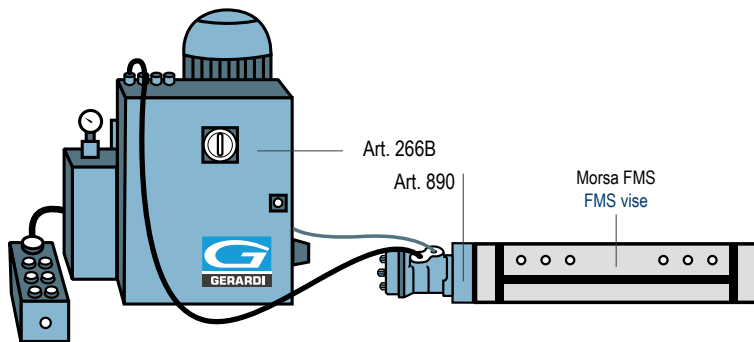


<b>Art. 891</b>	Cod.	5.89.11000	5.89.12000	5.89.13000	5.89.14000	5.89.15000	5.89.16000
Piastra attacco motore idraulico / Hydraulic motor mounting plate							
<b>Art. 892</b>	Cod.	5.89.21000	5.89.22000	5.89.23000	5.89.24000	5.89.25000	5.89.26000
Boccola di trascinamento vite motore / Drive bushing screw-motor							
<b>Art. 566</b>	Cod.	5.56.61000	5.56.62000	5.56.63000	5.56.63000	5.56.63000	5.56.63000
Motore Idraulico / Hydraulic motor							
<b>Art. 571</b>	Cod.	5.57.11000	5.57.12000	5.57.13000	5.57.14000	5.57.15000	5.57.16000
Fine corsa elettronico / Electronic proximity switch							

Tipo (grandezza) / Type (size)	1	2	3	4	5	6	
<b>Art.890K/1</b>	Passo vite / screw pitch mm	2	2	2	2	3	3
	bar	130	100	100	100	120	120
	l/min	5	10	20	20	20	20
	Cod.	5.89.0K101	5.89.0K201	5.89.0K301	5.89.0K401	5.89.0K501	5.89.0K601
<b>Art. 266B + Art. 890</b>							
Kit per automazione morse FMS Kit for FMS vises automation.							

**DATI TECNICI:**  
 IDROMOTORE: Art.566  
 Motore elettrico Kw 5.5  
 Portata Min. 40 litri al minuto  
 Velocità apertura-chiusura morse da calcolarsi in base al digramma idromotore (vedi pag. 5.65)  
 Per il diagramma forza di serraggio vedi pag. 5.74  
 Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**  
 HYDRAULIC MOTOR Art.566  
 Electric motor kW 5.5  
 Oil pumps: 40l/min  
 Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65  
**For clamping forces diagram see pag. 5.75**  
**Max operating pressure: 140 bar**



**COMPOSIZIONE COMPLETA DI:**

- N° 1 servocomando Art. 890
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

**COMPOSITION COMPLETE OF:**

- N° 1 hydraulic servo unit Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max length 1600 mm

# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art.890K/2</b>						
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	10	20	40	40	40	40
Cod.	5.89.0K102	5.89.0K202	5.89.0K302	5.89.0K402	5.89.0K502	5.89.0K602

**Art. 266B + 2 Art. 890**

 Kit per automazione morse FMS  
 Kit for FMS vises automation.

**DATI TECNICI:**

IDROMOTORE: Art.566

Motore elettrico Kw 5.5

Portata Min. 40 litri al minuto

Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (vedi pag. 5.65)

Per il diagramma forza di serraggio vedi pag. 5.74

Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**

HYDRAULIC MOTOR Art.566

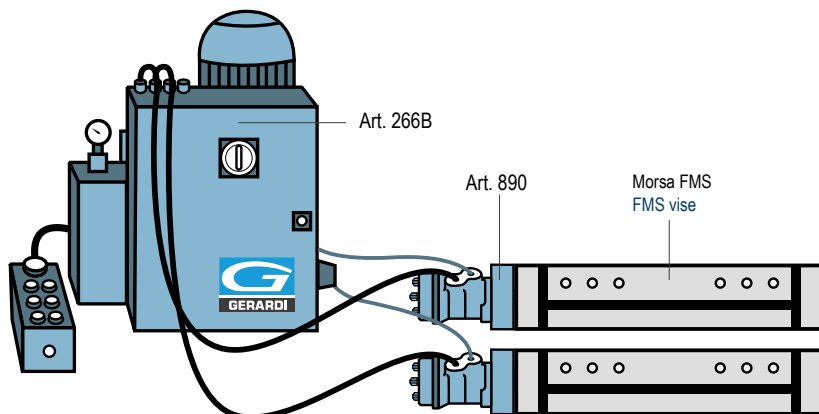
Electric motor kW 5,5

Oil pumps: 40l/min

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65

For clamping forces diagram see pag. 5.75

Max operating pressure: 140 bar


**COMPOSIZIONE COMPLETA DI:**

- N° 2 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

**COMPOSITION COMPLETE OF:**

- N° 2 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
<b>Art.890K/3</b>						
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	15	30	60	60	60	60
Cod.	5.89.0K103	5.89.0K203	5.89.0K303	5.89.0K403	5.89.0K503	5.89.0K603

**Art. 266B + 3 Art. 890**

 Kit per automazione morse FMS  
 Kit for FMS vises automation.

**DATI TECNICI:**

IDROMOTORE: Art.566

Motore elettrico Kw 5.5

Portata Min. 40 litri al minuto

Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (vedi pag. 5.65)

Per il diagramma forza di serraggio vedi pag. 5.74

Pressione massima di esercizio: 140 bar

**TECHNICAL DATA:**

HYDRAULIC MOTOR Art.566

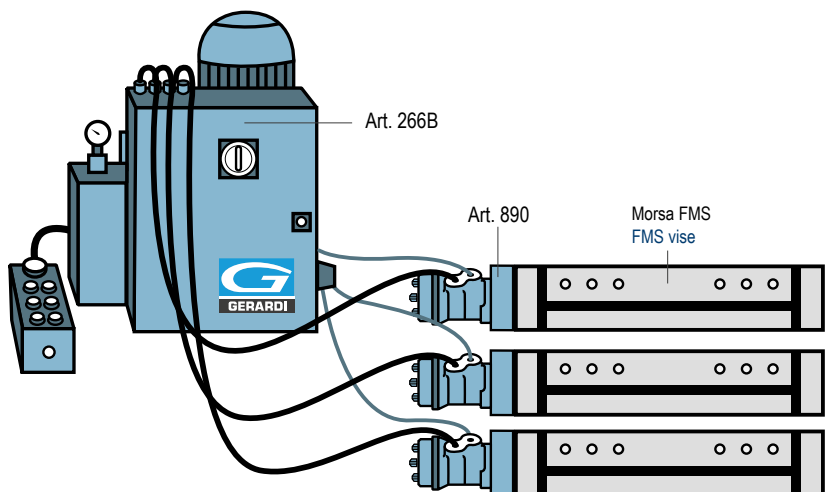
Electric motor kW 5,5

Oil pumps: 40l/min

Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65

For clamping forces diagram see pag. 5.75

Max operating pressure: 140 bar


**COMPOSIZIONE COMPLETA DI:**

- N° 3 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

**COMPOSITION COMPLETE OF:**

- N° 3 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max lenght 1600 mm

# SERVOCOMANDI OLEODINAMICI PER MOTORI IDRAULICI

## ELECTRO-HYDRAULIC POWER PACK FOR HYDRAULIC MOTORS

Tipo (grandezza) / Type (size)	1	2	3	4	5	6
Passo vite / screw pitch mm	2	2	2	2	3	3
bar	130	100	100	100	120	120
l/min	20	40	80	80	80	80
Cod.	5.89.0K104	5.89.0K204	5.89.0K304	5.89.0K404	5.89.0K504	5.89.0K604

### Art.890K/4

Art. 266B + 4 Art. 890

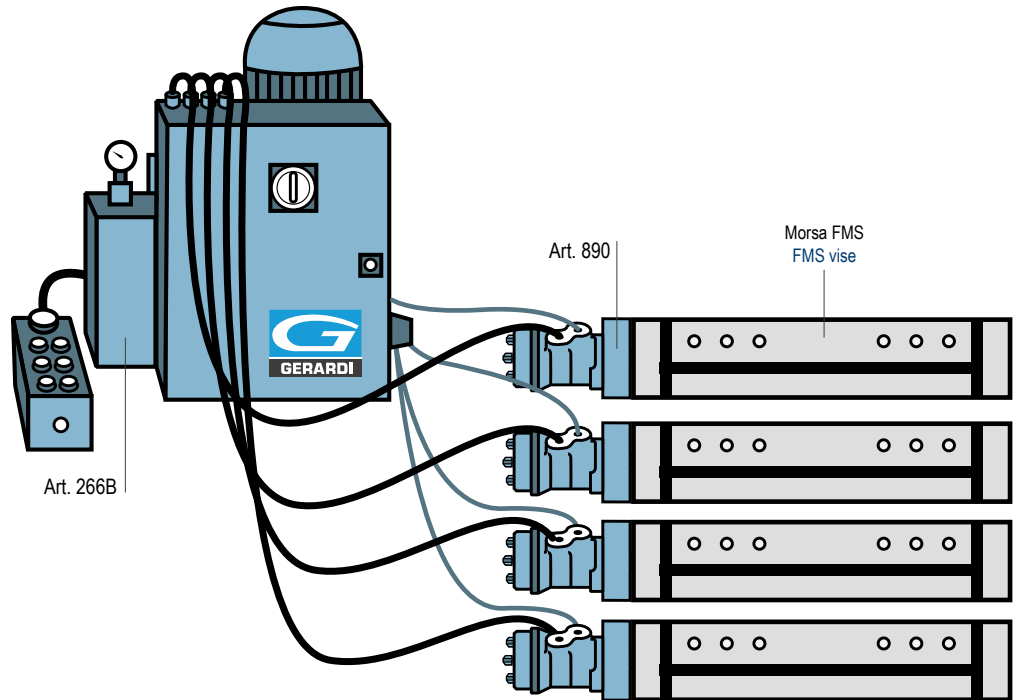
Kit per automazione morse FMS  
 Kit for FMS vises automation.

#### DATI TECNICI:

IDROMOTORE: Art.566  
 Motore elettrico Kw 5.5  
 Portata Min. 40 litri al minuto  
 Velocità apertura-chiusura morsa da calcolarsi in base al diagramma idromotore (vedi pag. 5.65)  
 Per il diagramma forza di serraggio vedi pag. 5.74  
 Pressione massima di esercizio: 140 bar

#### TECHNICAL DATA:

HYDRAULIC MOTOR Art.566  
 Electric motor kW 5,5  
 Oil pumps: 40l/min  
 Opening and closing speed of vise to be calculated from hydraulic motor diagram at page 5.65  
 For clamping forces diagram see pag. 5.75  
 Max operating pressure: 140 bar



#### COMPOSIZIONE COMPLETA DI:

- N° 3 servocomandi Art. 89
- N° 1 centralina elettroidraulica Art. 266B/1
- Comando manuale elettrico da pulsantiera con chiusura ed apertura indipendente, singola o simultanea
- Regolazione forza di bloccaggio desiderata
- Fine corsa elettronico regolabile

#### COMPOSITION COMPLETE OF:

- N° 3 hydraulic servo units Art. 890
- N° 1 electro-hydraulic power pack Art. 266B/1
- Electrically controlled by manual switch board
- Adjustable clamping force as required
- Adjustable electronic proximity switch

Riduttore epicicloidale il quale consente di moltiplicare notevolmente la coppia sviluppata dal motore idraulico consentendo di arrivare a elevate forze di serraggio, fino a 480 kN

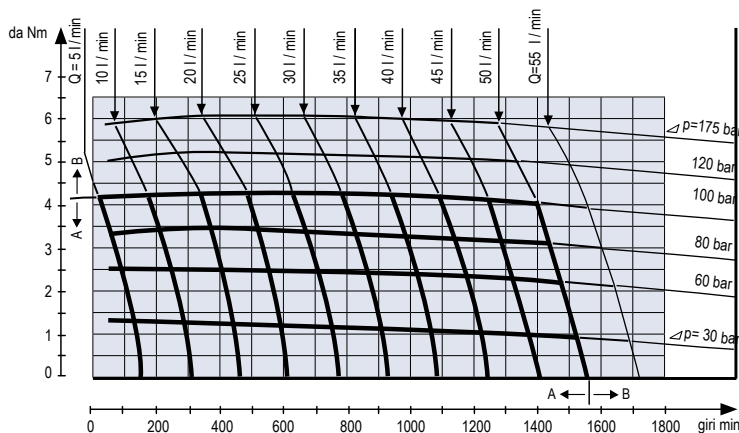
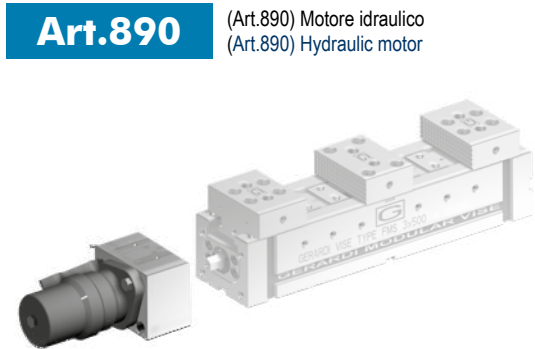
Epicyclic force reducer able to multiply greatly the torque generated by the hydraulic engine reaching a very high clamping force, maximum 480kN.



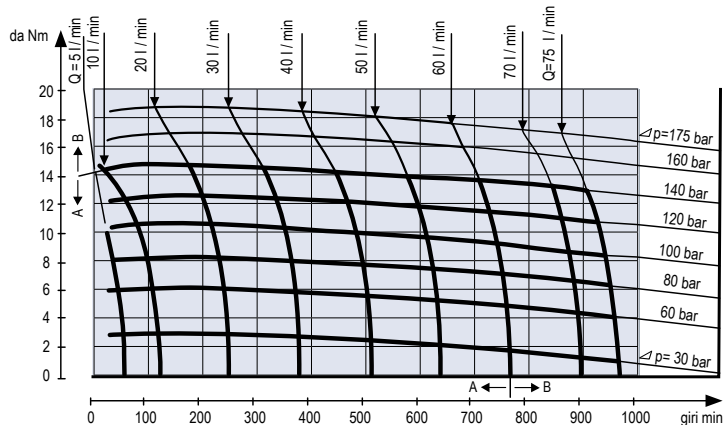
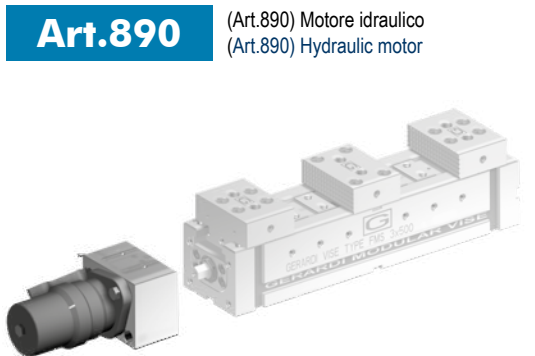
Tubi e cavi di collegamento elettrici ed idraulici con massima lunghezza 1600 mm / Hydraulic pipes and electrical cables with max length 1600 mm



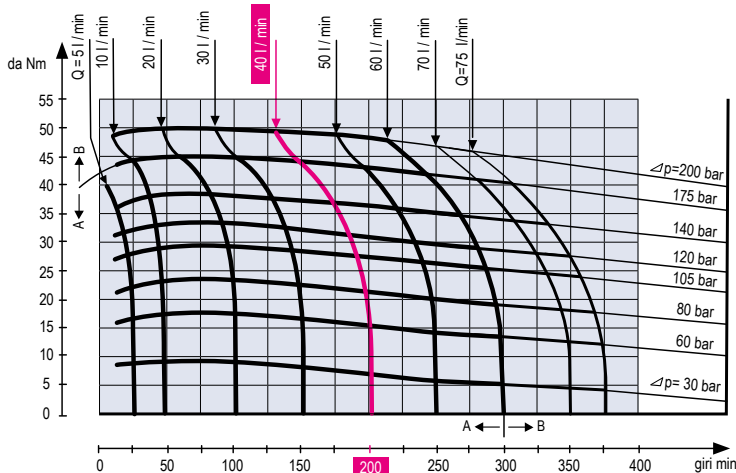
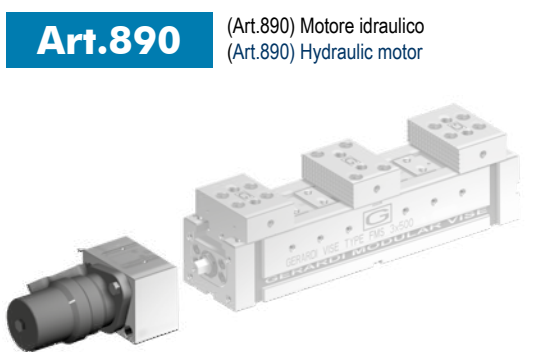
# DIAGRAMMI COPPIE MOTORI IDRAULICI HYDRAULIC MOTOR TORQUE DIAGRAMS



**OMR 32**  
Morse FMS tipo 1 / Type 1 FMS vises



**OMR 80**  
Morse FMS tipo 2 / Type 2 FMS vises



**OMR 200**  
Morse FMS tipo 3 - 4 - 5 - 6 Type 3 - 4 - 5 - 6 FMS vises

VELOCITA' = Passo vite x giri/min (dati dalla portata di olio in l/min) - 25% circa per attriti e resistenze varie.  
Esempio: Vite passo 2 mm; **Giri 200/min** (ipotizzando una portata olio di **40 l/min**);  $V = 2 \times 200 = 400 - 25\% = 300$  mm/min per una morsa.  
Per più morse dividere la velocità ottenuta per il numero delle morse impiegate.

SPEED = Screw pitch x RPM (that you get from oil pump of 40 l/min) about - 25% for friction and other resistance.  
Example: Screw pitch 2mm; **RPM 200/min** (taking in consideration oil pump of **40 l/min**);  $V = 2 \times 200 = 400 - 25\% = 300$  mm/min for one vise.  
For more vises divide the speed obtained by the number of vises used.

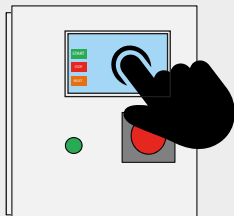
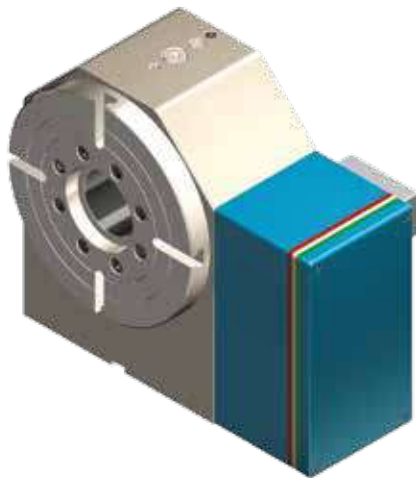
# DIVISORE AUTOMATICO DPG 250

## AUTOMATIC DIVIDING HEAD DPG 250

**Divisore automatico**  
Automatic dividing head

**Dati tecnici**  
Technical Data

### DPG 250



**PROGRAMMAZIONE TOUCH SCREEN**  
FACILE ED INTUITIVA O TRAMITE COLLEGAMENTO  
DIRETTO AL CNC

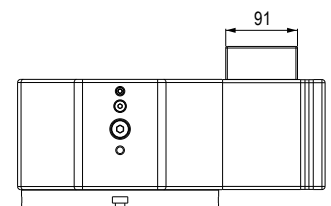
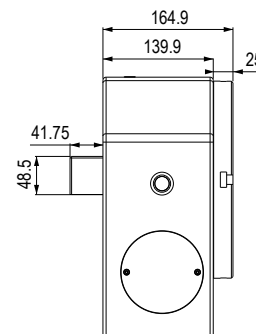
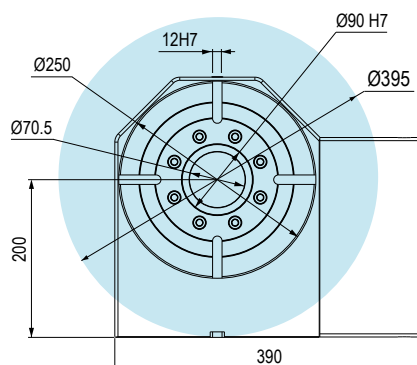
**EASY AND INTUITIVE TOUCH SCREEN**  
PROGRAMMING OR THROUGH DIRECT  
CONNECTION TO THE CNC

- Installazione semplice (alimentazione 220V)
- Corona in bronzo speciale
- Controsupporto semplice
- Vite senza fine in acciaio temprato e rettificato
- Vite e corona in bagno d'olio
- Cuscinetti a vite precaricati
- Cuscinetto anteriore a rulli incrociati sovradimensionato
- Recupero gioco con avvicinamento assiale
- Completa tenuta stagna ai liquidi con possibilità di pressurizzazione
- Possibilità di montare motori di tutte le marche
- Dimensioni esterne contenute
- Finestra di controlli liquidi e condensa
- Lavorazione in posizionamento a 360°

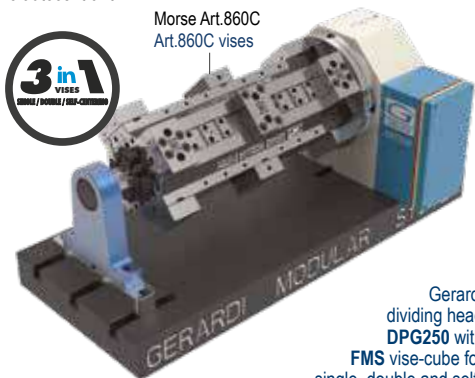
- Easy installation (220V)
- Special bronze crown
- Simple tailstock
- Worm screw in hardened ground steel
- Bath lubrication Screw and Crown
- Pre-loaded screw bearings
- Over-dimensioned crossed-roller front bearing
- Play recover with axial approach
- Watertight seal with possibility of pressurization
- Possibility to mount motors of all brands
- Reduced external dimensions
- Condensation and liquid control window
- 360° work positioning

Diametro del divisore Dividing head diameter		250 mm
Diametro del foro passante Clearance hole diameter		70,5 mm
Altezza punta Center height		200 mm
Dimensione della scanalatura a T T-Slot width		12 mm
Sistema di bloccaggio Clamping system		Idrraulico Hydraulic
Forza frenante Clamping torque		3000 Nm
Motore Servo motor		3000 Max.g/min
Minimo incremento Minimum increment		0,002
Velocità di rotazione Rotation speed		33,3 Giri/min
Rapporti vite/corona Speed reduction ratio (screw/gear)		1/90
Rapporti vite/motore Speed reduction ratio (screw/motor)		1/180
Precisione Indexing accuracy		±10 Sec.
Ripetibilità Repeatability		4 Sec.
Max. carico di lavoro sul divisore Max. allowable work weight on the dividing head	Verticale Vertical	Kg.550
	Orizzontale Horizontal	Kg.1500
Max. carico di spinta applicabile sul divisore Max. allowable tool load on the dividing head		N 25000
		FxL Nm 1000
		FxL Nm 2200
Rapporti vite/corona Speed reduction ratio (screw/gear)	Verticale Vertical	10,5 Kg. m <sup>2</sup>
Coppia in lavoro Driving torque	Corona dentata Worm gear	698 Nm
Kg		110
Cod.		8.DP.G2500

### DPG 250



**Tipo (grandezza) / Type (size)**

 Divisore Gerardi **DPG250**  
 con cubo-morsa **FMS**  
 per serraggi singoli, doppi  
 o autocentranti

 Morse Art.860C  
 Art.860C vises

 Gerardi  
 dividing head  
**DPG250** with  
**FMS** vise-cube for  
 single, double and self-  
 centering clamping

kN	1		2				3				
	25 kN		25 kN				30 kN				
D	200	300	300	400	500	600	400	500	600	700	800
G1	120		175				210				
W	74		94				124				
Cod.	5.DP.G25000	5.DP.G25010	5.DP.G25020	5.DP.G25030	5.DP.G25040	5.DP.G25050	5.DP.G25060	5.DP.G25070	5.DP.G25080	5.DP.G25090	5.DP.G25011

Nel caso si disponga di un proprio divisore, il prezzo dell'attrezzatura potrebbe subire variazioni  
 In case you already have a divider, the price may be revised

**UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !**
**Art. 99A**

 Supporto  
 Support


Cod. 5.99.A1000

**Art. 99B**

 Perno di centraggio completo  
 di sistema d'allineamento  
 Horizontal centering pin with alignment system


Cod. 5.99.B1000 5.99.B2000 5.99.B3000

**Art. 99H**

 Distanziale per supporto  
 Spacer support

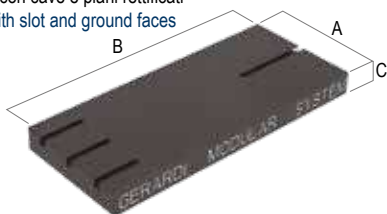

Cod. 5.99.H1000

**Art. 62K**
**DIVIGER 205**

 Piastra di interfaccia per cubo FMS  
 completa di sistema d'allineamento  
 Connecting plate with alignment system for FMS


Cod. 5.62.K801A5 5.62.K801A6 5.62.K801A7

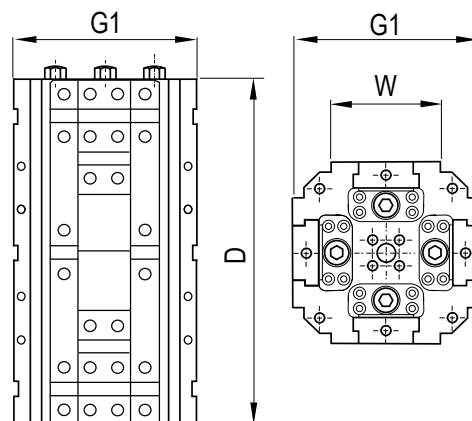
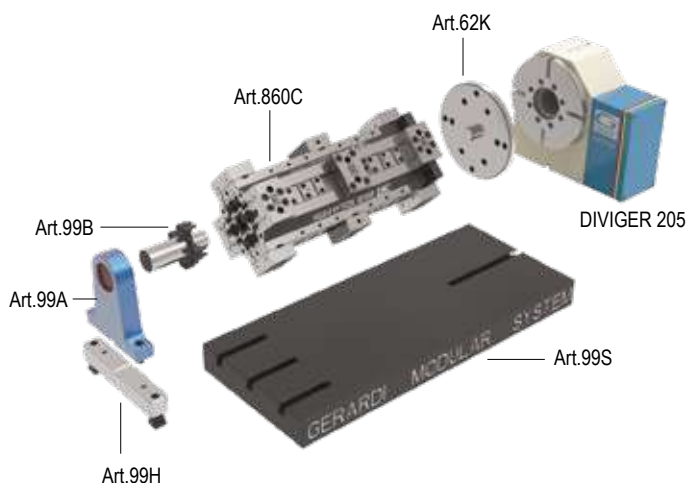
**Art. 99S**

 Piastra base con cave e piani rettificati  
 Base plate with slot and ground faces


Dimensioni B mm Dimension B mm	A	C	Kg	Cod.
650	400	50	102	7.99.S065S
950	400	50	149	7.99.S095S
1250	400	50	195	7.99.S125S

Cave o fori calibrati su richiesta - Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



# DIVISORE MECCANICO DIVIGER 205


## MECHANICAL DIVIDING HEAD DIVIGER 205

**Divisore automatico**  
Automatic dividing head

**Dati tecnici**  
Technical Data

### DIVIGER 205

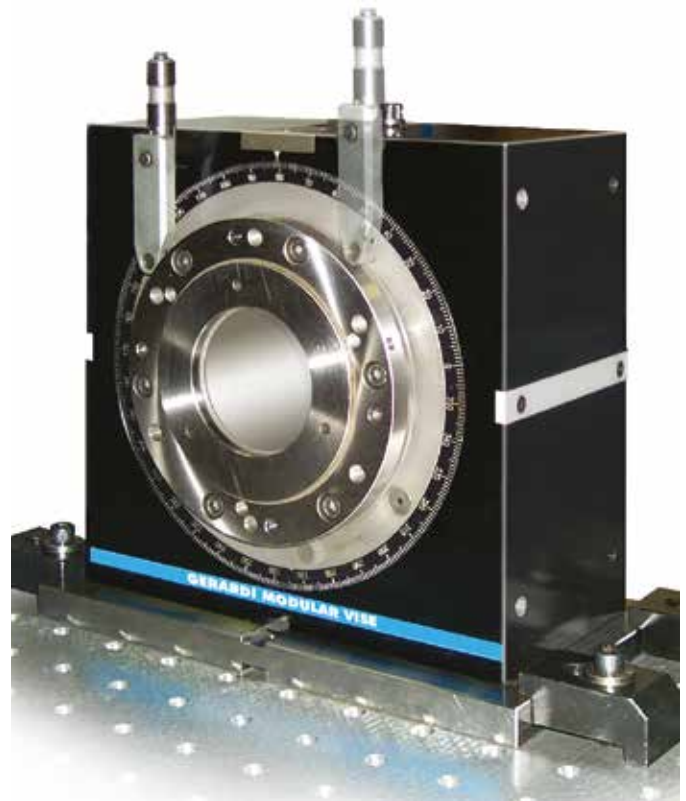


Diametro del divisore Dividing head diameter	220 mm
Diametro del foro passante Clearance hole diameter	85 mm
Altezza centrale Center height	200 mm
Dimensione della scanalatura a T T-Slot width	-
Sistema di bloccaggio Clamping system	Meccanico Mechanical
Minimo incremento Minimum increment	1°
Precisione Indexing accuracy	±10 Sec.
Coppia in lavoro Driving torque	 3000 Nm
Kg	93
Cod.	7.66.73000

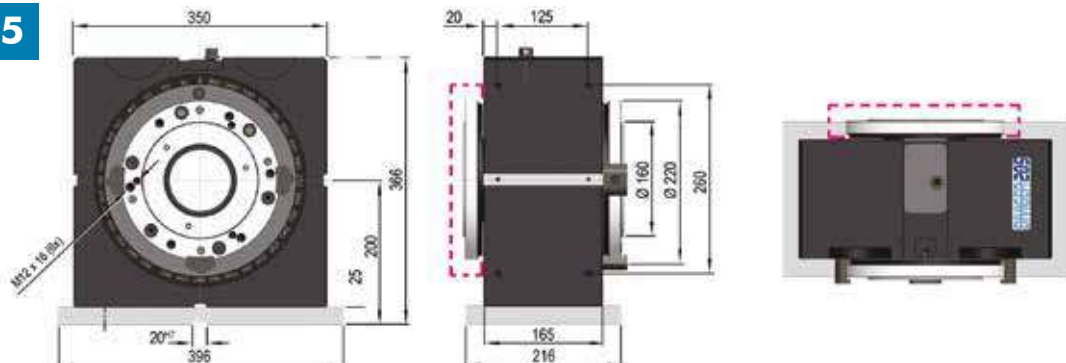
DIVISORE MECCANICO, SENZA CAVI O IDRAULICA,  
PERMACCHINE A CNC

MECHANICAL DIVIDING HEAD, WITHOUT ELECTRICAL CABLES  
OR HYDRAULIC, FOR CNC MILLING MACHINE

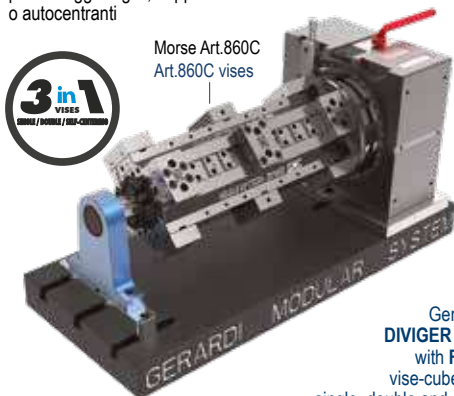
- Maggiore efficienza nella lavorazione su più lati
- Completamente autonomo dalla macchina
- Elevato momento torcente
- Divisione manuale o automatica tramite mandrino macchina
- 360 posizioni
- Serraggio simultaneo di due particolari grazie alla doppia flangia
- lavorazione su 5 facce senza contropunta
- Lavorazione a barra grazie al mandrino cavo
- Utilizzabile orizzontalmente o verticalmente
- Cambio tramite serraggio a cuneo
- Cost-effective on multiple-sides machining
- Machine independent
- High holding torque
- Dividing manually or automatically using the machine spindle
- 360 x 1° division
- Simultaneous clamping of 2 workpieces thanks to the dual flange
- 5 faces machining without counter-holder
- Bar machining due to hollow spindle
- To be used horizontally or vertically
- Quick change through wedge clamping



### DIVIGER 205



**Tipo (grandezza) / Type (size)**

 Divisore Gerardi **DIVIGER 205**  
 con cubo-morsa **FMS**  
 per serraggi singoli, doppi  
 o autocentranti

 Gerardi **DIVIGER 205**  
 with **FMS**  
 vise-cube for  
 single, double and self-  
 centering clamping

kN	1		2				3				
	25 kN		25 kN				30 kN				
D	200	300	300	400	500	600	400	500	600	700	800
G1	120		175				210				
W	74		94				124				
Cod.	5.D1.V20500	5.D1.V20510	5.D1.V20520	5.D1.V20530	5.D1.V20540	5.D1.V20550	5.D1.V20560	5.D1.V20570	5.D1.V20580	5.D1.V20590	5.D1.V20511

Nel caso si disponga di un proprio divisore, il prezzo dell'attrezzatura potrebbe subire variazioni  
 In case you already have a diviger, the price could be modified

**UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !**
**Art. 99A**

 Supporto  
 Support


Cod. 5.99.A1000

**Art. 99B**

 Perno di centraggio completo  
 di sistema d'allineamento  
 Horizontal centering pin with alignment system


Cod. 5.99.B1000 5.99.B2000 5.99.B3000

**Art. 99H**

 Distanziale per supporto  
 Spacer support

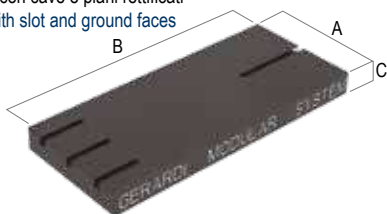

Cod. 5.99.H1000

**Art. 62K**
**DIVIGER 205**

 Piastra di interfaccia per cubo FMS  
 completa di sistema d'allineamento  
 Connecting plate with alignment system for FMS


Cod. 5.62.K801A5 5.62.K801A6 5.62.K801A7

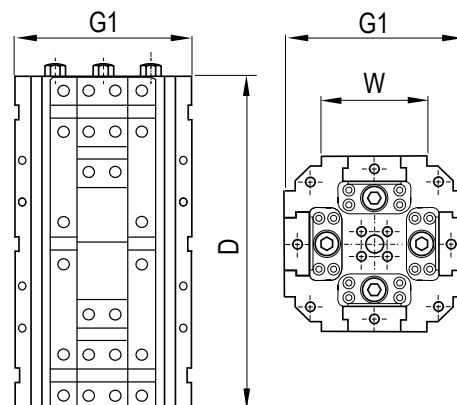
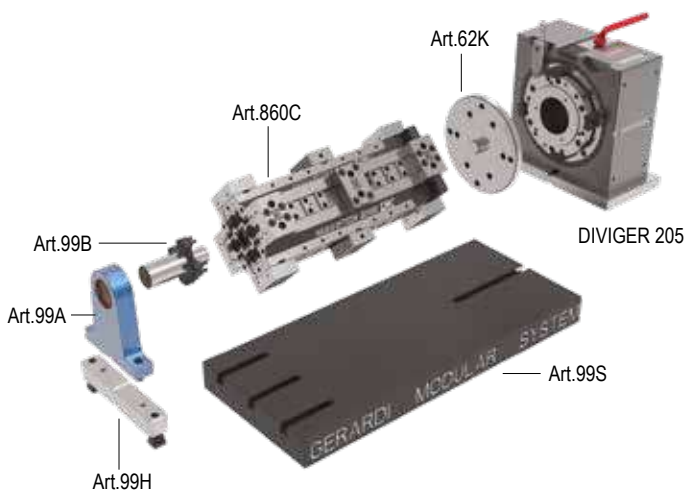
**Art. 99S**

 Piastra base con cave e piani rettificati  
 Base plate with slot and ground faces


Dimensioni B mm Dimension B mm	A	C	Kg	Cod.
650	400	50	102	7.99.S065S
950	400	50	149	7.99.S095S
1250	400	50	195	7.99.S125S




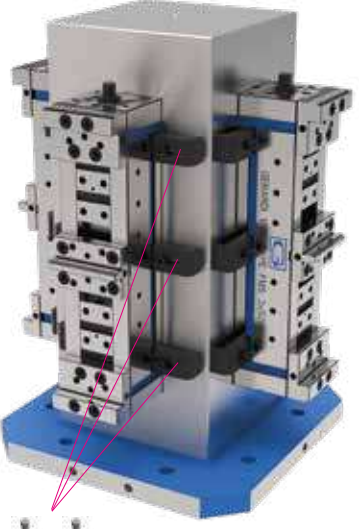
Cave o fori calibrati su richiesta - Slot or calibrated holes on request

Disponibili quote "B" a step di 50mm - Available dimension "B" in steps of 50mm



## PREDISPOSIZIONE e MONTAGGIO MORSE su CUBI LAVORATI

### TOMBSTONES SET-UP and VISES MOUNTING on MACHINED TOMBSTONES





Cubo lavorato Art.57C Machined cube Art.57C	Tipo di morsa Vise type	Predisposizione e montaggio* Set-up & Mounting*	Cubo con morse Cube with vises
Cod. 8.53.C00081 Dim. A=250 / B=400 / H=660 	Art.864 Tipo 3x500  n°morse Vises n° <b>x 4</b>	<p style="color: red;">Per morsa / each vise</p>  Importo per lavorazioni necessarie per predisporre ogni faccia del cubo e montaggio più allineamento di ogni morsa. Amount needed for the set-up of each side and mounting + alignment of each vise on it.	 Art.296 Certificato di collaudo Certificate test

\* Predisposizione facce cubo, montaggio ed allineamento morse incluso di viti, chiavette, staffe e quant'altro necessario.  
 Faces set-up, vises mounting including screws, keyways, holding clamps and all the necessary equipment.

Certificato di collaudo  
 Certificate test

## PREDISPOSIZIONE e MONTAGGIO MORSE su CUBO a RETICOLO

### TOMBSTONES SET-UP and VISES MOUNTING on 2 GRID TOMBSTONES

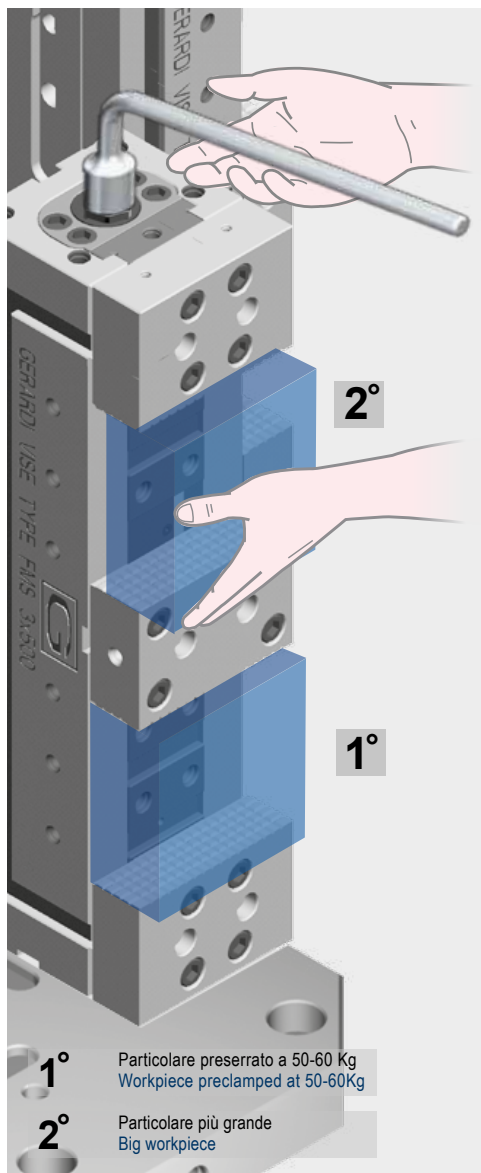
Cubo a reticolo Art.53F Grid tombstone Art.53F	Tipo di morsa Vise type	Montaggio e allineamento* Mounting & alignment*	Cubo con morse Cube with vises
Cod. 8.53.F00081 Dim. A=250 / B=400 / H=660 	Art.864 Tipo 3x500  n°morse Vises n° <b>x 4</b>	<p style="color: red;">Per morsa / each vise</p>  Importo per montaggio ed allineamento di ogni morsa. Amount need for each vise mounting and alignment.	Art.750 Tipo 3  Art.83 Certificato di collaudo Certificate test

\* Montaggio e allineamento morse incluso di viti, chiavette, staffe e quant'altro necessario.  
 Vises mounting and alignment includes screws, keyways, holding clamps and all the necessary equipment.

Certificato di collaudo  
 Certificate test

## DISPOSITIVO TERZA MANO PER MORSE FMS DOPPIE

### THIRD HAND ACCESSORY FOR DOUBLE FMS VISES



**1°** Particolare preserrato a 50-60 Kg  
Workpiece preclamped at 50-60Kg

**2°** Particolare più grande  
Big workpiece

### DISPOSITIVO TERZA MANO PER MORSE FMS DOPPIE

Il meccanismo "Terza mano" nella morsa in versione a doppia stazione, consente il carico e serraggio lieve del primo pezzo (dalla parte opposta alla chiave nella stazione inferiore della morsa), mentre nel frattempo viene caricato il secondo pezzo di dimensione maggiore (da cui la denominazione "Terza mano"). Tale dispositivo risulta particolarmente utile quando la morsa viene usata in posizione verticale. Con il dispositivo "Terza mano", i due particolari da lavorare possono essere di dimensioni diverse con uno scarto massimo fra loro di 2 mm.

Il meccanismo "Terza mano" standard ha una spinta di max 50 Kg. Volendo ottenere una spinta maggiore, basta sostituire le molle in dotazione con altre di maggior potenza (attenzione però a mantenere la stessa quota di altezza del pacchetto molle) oppure aggiungendo un altro distanziale di max. 3mm

**N.B:** sostituendo le molle o aggiungendo un distanziale extra bisogna tener presente che il maggior precarico comporterà lo stesso carico di spinta anche girando la vite Art.822 a vuoto.

Non volendo il meccanismo "Terza Mano", il tutto può essere semplicemente rimosso togliendo le molle con i relativi distanziali dalla loro sede naturale.

**Attenzione!!** Assicurarsi che Art.850N rimanga fissato nella morsa per proteggere l'eventuale entrata di trucioli.

### THIRD HAND DEVICE FOR DOUBLE STATION FMS VISES

The "Third Hand" device in the double station vise configuration, allows the first workpiece loaded to be gripped/clamped lightly with a little pressure (on the opposite side of the wrench and then in the lower vise station), while the second workpiece (bigger than first) is being loaded (from here the "third Hand" denomination). Such device is useful especially with the vise vertically positioned.

With the "Third Hand" device the two workpiece can be up to 2 mm different in gripping width.

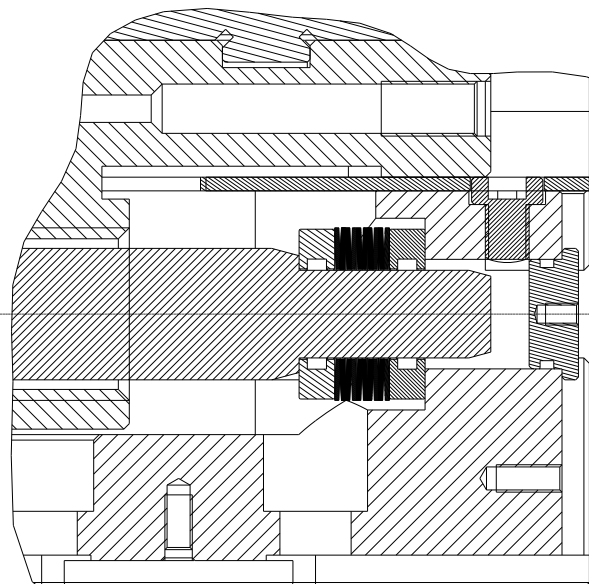
The standard "Third Hand" device has a max pressure of 50 Kg.

In order to reach a higher clamping power it is enough to preload by changing the standard springs with more powerful ones or by adding a spacer (max 3 mm). Be careful that remains the same spring and spacer packing height dimensions.

**P.S:** By changing springs or adding extra spacer remember that the higher preload will give the same resistance (given by the more powerful preload) even just turning the main screw Art.822 freely.

If the "Third Hand" device is not required, it could be simply removed by taking away the springs and their spacers from their standard position.

**Attention!!** Make sure that the Art.850N remains fixed in the vise to provide protection from dirt getting inside the vise.



### Art.850P



# Diagrammi di serraggio / Clamping diagrams

## FMS

### Diagrammi di serraggio meccanico con chiave dinamometrica

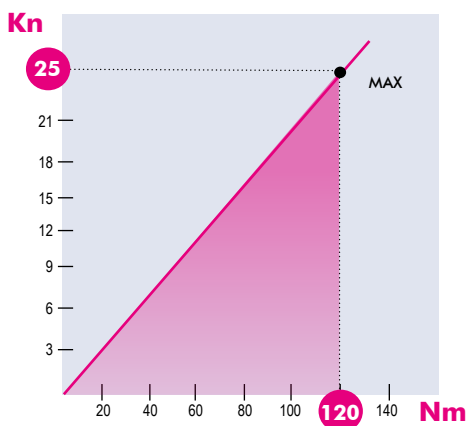
Mechanical clamping diagrams with torque wrench

**Art. 357**

#### Morse tipo Vises type

**1**

VITE: TPF 18 / 20 mm PASSO: 2 mm  
SCREW: TPF 18 / 20 mm PITCH: 2 mm

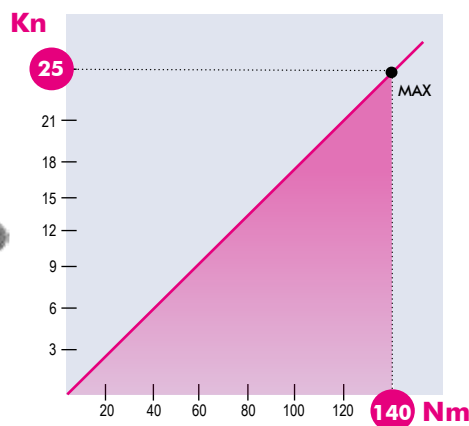


**Art. 357**

#### Morse tipo Vises type

**2**

VITE: TPF 18 / 24 mm PASSO: 2 mm  
SCREW: TPF 18 / 24 mm PITCH: 2 mm

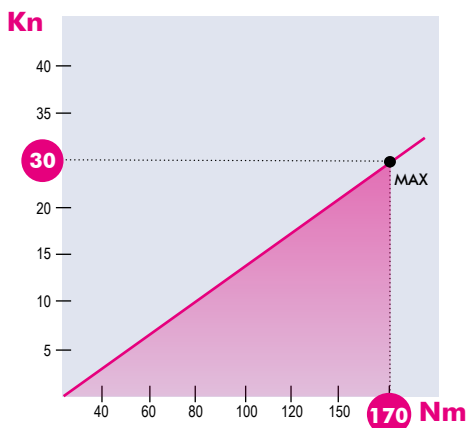


5

#### Morse tipo Vises type

**3-4**

VITE: TPF 24 / 30 mm PASSO: 2 mm  
SCREW: TPF 24 / 30 mm PITCH: 2 mm

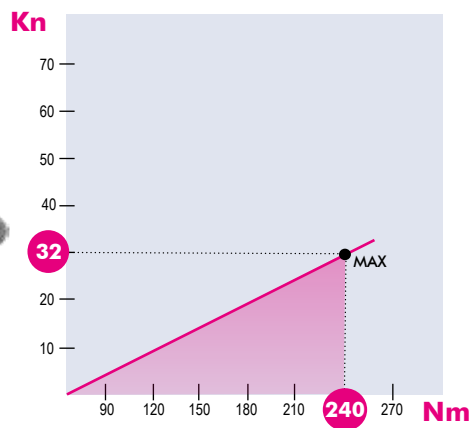


**Art. 357**

#### Morse tipo Vises type

**5-6**

VITE: TPF 30 / 36 mm PASSO: 3 mm  
SCREW: TPF 30 / 36 mm PITCH: 3 mm



NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a  $\pm 10\%$ . Per un corretto utilizzo non superare i valori indicati nel grafico  
Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a  $\pm 10\%$  range. For optimum operation do not exceed chart values.



# Diagrammi serraggio / Clamping diagrams

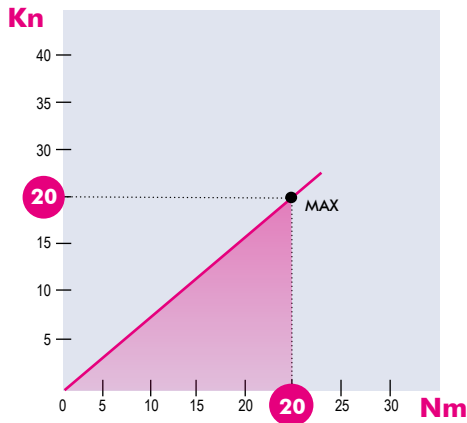
## FMS

### Diagrammi di serraggio meccanico con moltiplicatore di potenza

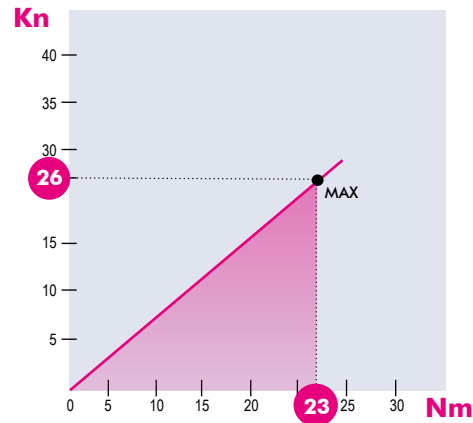
#### Mechanical clamping diagrams with pressure multiplier

**Art. 802**
**Morse tipo**  
**Vises type**
**1**

 VITE: TPF 18 / 20 mm PASSO: 2 mm  
 SCREW: TPF 18 / 20 mm PITCH: 2 mm  
 Rapporto trasmissione: 1/9  
 Gear ratio: 1/9

**Type 1** Cod. 5.80.21000

**Art. 802**
**Morse tipo**  
**Vises type**
**2**

 VITE: TPF 18 / 24 mm PASSO: 2 mm  
 SCREW: TPF 18 / 24 mm PITCH: 2 mm  
 Rapporto trasmissione: 1/7  
 Gear ratio: 1/7

**Type 2** Cod. 5.80.22000

**5**
**Morse tipo**  
**Vises type**
**3-4**

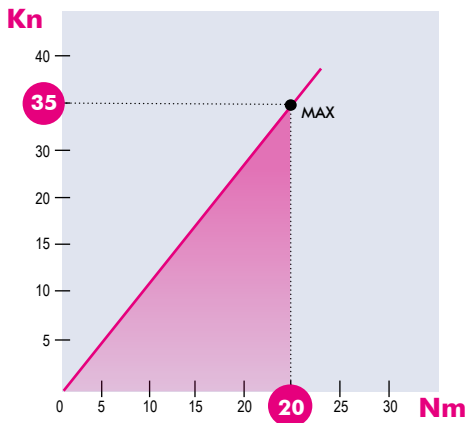
 VITE: TPF 24 / 30 mm PASSO: 2 mm  
 SCREW: TPF 24 / 30 mm PITCH: 2 mm  
 Rapporto trasmissione: 1/7  
 Gear ratio: 1/7

**Type 3**

Cod. 5.80.23000

**Type 4**

Cod. 5.80.24000


**Art. 802**
**Morse tipo**  
**Vises type**
**5-6**

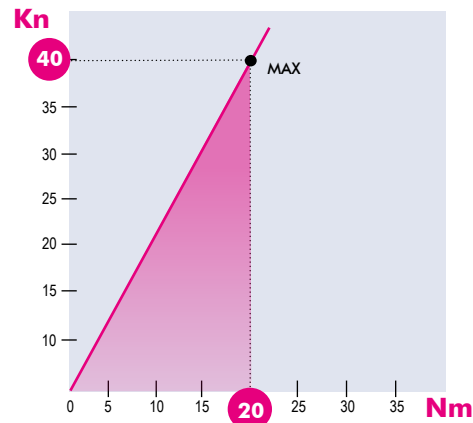
 VITE: TPF 30 / 36 mm PASSO: 3 mm  
 SCREW: TPF 30 / 36 mm PITCH: 3 mm  
 Rapporto trasmissione: 1/7  
 Gear ratio: 1/7

**Type 5**

Cod. 5.80.25000

**Type 6**

Cod. 5.80.26000



# Diagrammi serraggio / Clamping diagrams

## FMS

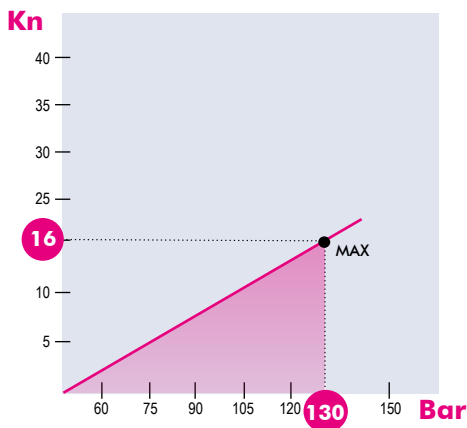
### Diagrammi di serraggio meccanico tramite motore idraulico

Mechanical clamping diagrams through hydraulic motor **Art. 890**

#### Morse tipo Vises type

# 1

VITE: TPF 18 / 20 mm PASSO: 2 mm  
 SCREW: TPF 18 / 20 mm PITCH: 2 mm  
 Motore idraulico tipo **OMM 32**  
 Hydraulic motor type **OMM 32**

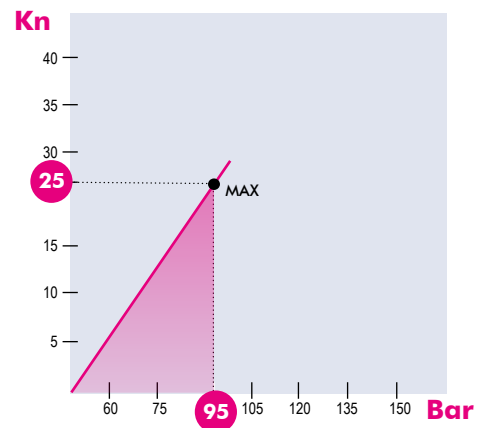


**Art. 890**

#### Morse tipo Vises type

# 2

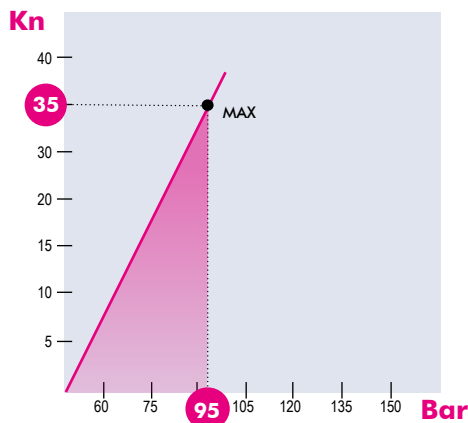
VITE: TPF 18 / 24 mm PASSO: 2 mm  
 SCREW: TPF 18 / 24 mm PITCH: 2 mm  
 Motore idraulico tipo **OMP 80**  
 Hydraulic motor type **OMP 80**



#### Morse tipo Vises type

# 3-4

VITE: TPF 24 / 30 mm PASSO: 2 mm  
 SCREW: TPF 24 / 30 mm PITCH: 2 mm  
 Motore idraulico tipo **OMR 200**  
 Hydraulic motor type **OMR 200**

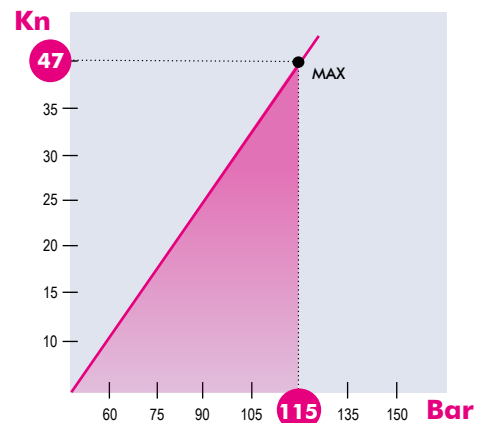


**Art. 890**

#### Morse tipo Vises type

# 5-6

VITE: TPF 30 / 36 mm PASSO: 3 mm  
 SCREW: TPF 30 / 36 mm PITCH: 3 mm  
 Motore idraulico tipo **OMR 200**  
 Hydraulic motor type **OMR 200**



**ATTENZIONE! Azionamento idraulico ma serraggio meccanico (PIU' SICURO) - IMPORTANT! Hydraulic control, but mechanical clamping (SAFER)**

NB: Alcuni fattori, come la lubrificazione, lo staffaggio, gli attriti ed altro, possono modificare i valori indicati fino a  $\pm 10\%$ . Per un corretto utilizzo non superare i valori indicati nel grafico  
 Some factor as lubrication, clamping on the machine table, frictions and more can modify above values within a  $\pm 10\%$  range. For optimum operation do not exceed chart values.

# ISTRUZIONI PER UN CORRETTO UTILIZZO

## INSTRUCTIONS FOR A PROPER USE



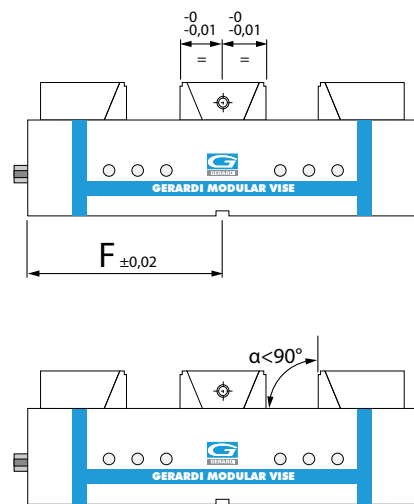
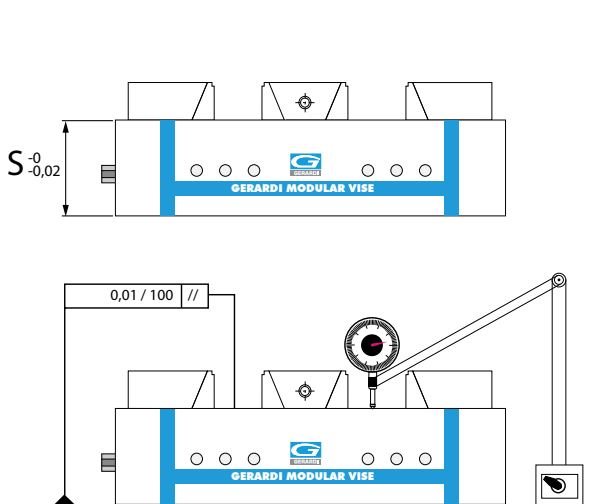
### Libretto Istruzioni / Instruction Book

Scansiona il QR code e scarica le istruzioni complete

Scan the QR code to download the complete instructions

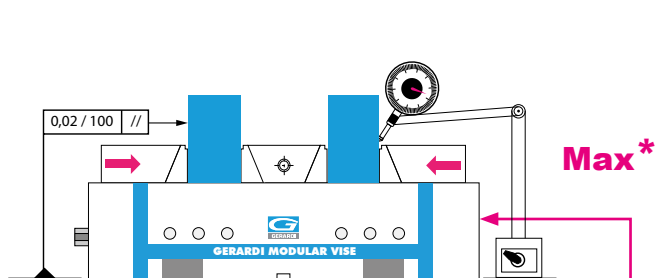
### TOLLERANZE GEOMETRICHE

### GEOMETRIC ACCURACIES

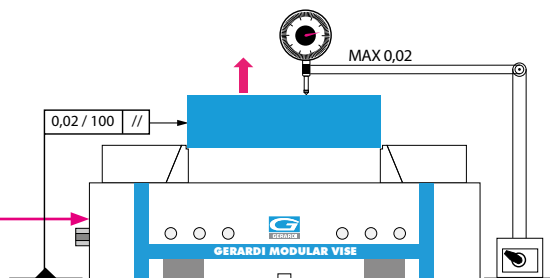


### TOLLERANZE DINAMICHE

### DINAMIC ACCURACIES



Morsa ancorata con 2 coppie di staffe Art.296  
Vise clamped with n. 2 pairs of Art.296



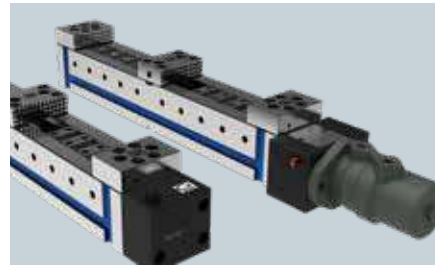
Morsa ancorata con 2 coppie di staffe Art.296  
Vise clamped with n. 2 pairs of Art.296

Art 865		* Coppia applicata - Torque Nm	Forza di serraggio - Clamping power
Morsa tipo 1	Vise type 1	120	2500 Kgf
Morsa tipo 2	Vise type 2	140	2500 Kgf
Morsa tipo 3	Vise type 3	180	3000 Kgf
Morsa tipo 4	Vise type 4	180	3000 Kgf
Morsa tipo 5	Vise type 5	240	3200 Kgf
Morsa tipo 6	Vise type 6	240	3200 Kgf

\* Max coppia applicabile per non superare i valori consigliati

1 kgf . m = 9.806

**ESTREMA VERSATILITY**  
**EXTREME VERSATILITY**

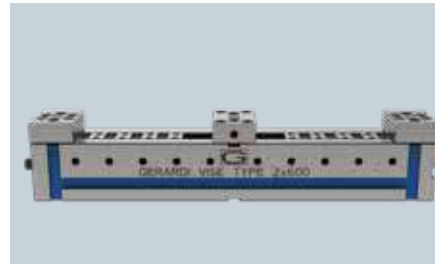


Sistema di serraggio meccanico, idraulico, pneumatico elettrico o con moltiplicatore di potenza, tramite comando manuale, a pedale o mediante pulsante elettrico (vedi pag. 12)

Mechanic, hydraulic or pneumatic or electrical clamping system or with pressure multiplier, through manual, pedal or push button control (see page 12)



3 posizioni per la ganaschia fissa  
3 positions for the fixed jaw

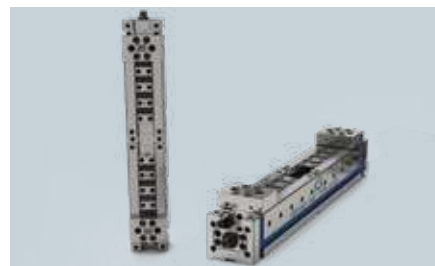


Costruzione solida e compatta e massima apertura rispetto alla sua lunghezza

Space saving design, solid construction and maximum blocking ratio to total length

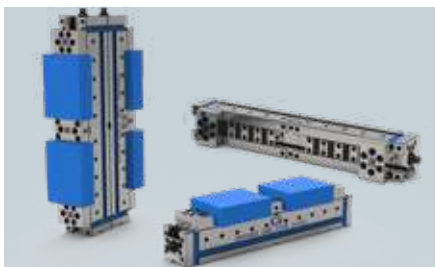


Serraggio dall'esterno all'interno e viceversa  
Outside to inside clamping and viceversa

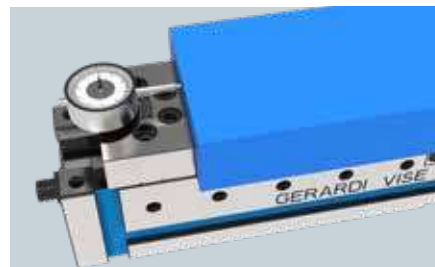


Precisioni geometriche con tolleranze entro 0,02mm

Geometrical accuracy with tolerances within 0,02 mm



Posizionamento verticale-orizzontale laterale grazie alle chiavette longitudinali e trasversali sia sulla base che in testa  
Vertically, horizontally and sideway vise positioning by the

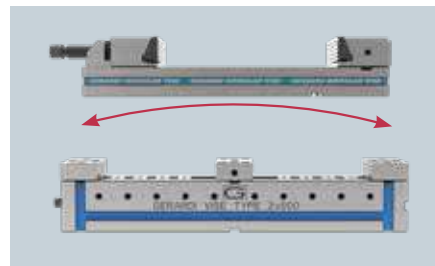


Accurata ripetibilità di posizionamento dei particolari da lavorare

Very accurate repeatability of workpieces position



Collegamento: fianco a fianco, dorso a dorso  
Side by side, back to back vise positioning

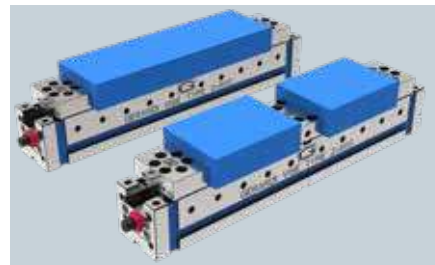


Flessioni ridotte di due volte rispetto alle morse modulari STANDARD

Bending reduced two times with respect to the STANDARD modular vises

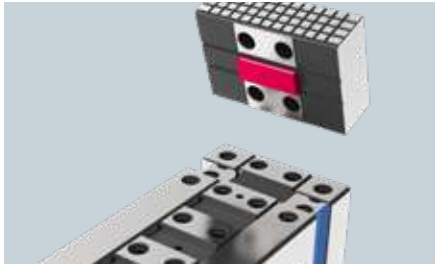


Possibilità illimitata per ganasce speciali  
Unlimited range of special jaws

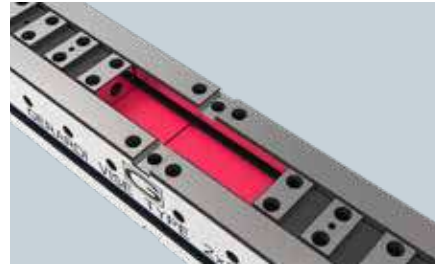


Trasformazione da autocentrante a doppia tramite la sostituzione delle ganasce sul corpo base universale e tramite la ghiera di regolazione.

Transform each single vise in a self-centering with possibility to block from outside to inside and vice versa and in a double vise through the substitution of the jaws on the universal vise body base and by the setting nut.



Sostituzione semplice e precisa delle ganasce  
Simple and precise exchange of jaws



Protezione integrale dalla penetrazione di corpi estranei tramite piastre scorrevoli

Integral protection from chips and dirty through sliding protections